# Floor Standing Vacuum Forming Machine

Formech's 508FS (Floor-Standing) machine offers significant advantages over the desktop series with pre-stretch, auto-level and a much more powerful flow rate for demanding applications. Pre-Stretch allows the user to blow a bubble of air into the heated material, which avoids thinning of material when forming deep shapes. Auto-Level pumps short bursts of air under the heated plastic to maintain an even distance between the heater and sheet, whilst providing

the user an audible indication that the material is ready to form. Intuitive, graphically driven touch-screen control with memory function makes the 508FS very easy to use, whilst powerful forming capabilities provide extensive project versatility. Higher Wattage Quartz heaters (vs. 508DT) further enhance the 508FS capability.



## **Key Features**

- PLC Control with 4" Mono Touch Screen
- 20 Programme Memory
- Pre-stretch
- Auto-level
- Quartz Heaters with Variable Standby
- 4 Independently Controllable Heating Zones
- Vacuum & Release
- Vacuum Gauge
- Dry Rotary Vane Pump 10m3/HR

### **Options**

- Reducing Windows
- Cooling Fan System
- Reel Feed
- Starter Pack of Plastic
- Mobility with Castors
- Vacuum Receiver Tank
- Spare Parts Kit

### **Technical Specifications**

Forming Area (mm / inches)	Sheet Size (mm / inches)		Max Material Thickness	Heating Zones	Heater Type
482 x 432mm / 19 x 17"	508 x 457mm / 20 x 18"	290mm / 11.5"	*6mm / 0.25"	4	Quartz

Width	Height	Depth		Single Phase Power Requirements	Europe – 3 Phase Power Requirements	USA – 3 Phase Power Requirements		Air Requirements
757mm / 29.8"	1140mm /	1474mm /	125kg / 275lbs	208-240V / 20A	n/a	n/α	3.5kW	80 PSI / 5 bar

 $^{\star}\text{certain}$  materials over 4mm thick may require turning the sheet mid-cycle

#### Formech 508FS customers include:

- University of Rochester (Education USA)
- ETH Zurich (Education Switzerland)
- KTH (Education Sweden)
- University of the Arts London (Education UK)
- University of Teeside (Education UK)
- Universzita Tomase Bati ve Zline (Education Czech Republic)
- Universidade do Minho (Education Portugal)
- Tourbillon Patisserie (Chocolatier France)
- Sodebo (Chocolatier France)

- Harmac Medical Products (Medical USA)
- Serco (Defence R&D UK)
- Apple Inc (Prototyping/R&D USA)
- Cyberdroid (Prototyping / R&D / Robotics France)
- University of Nottingham (Education UK)
- PT Kawan Lama Sejahtera (Education Indonesia)
- Blackhawk Industrial (R&D USA)
- Airborn (Packaging USA)
- Ligier Group (Automotive France)

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