



# LiDAR Sensors

## LR-16F

### User Manual



Please read this user manual for best product performance before using the product.  
Be sure to keep this manual properly for future reference.

OMEN-16F-202202

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## 1. Document description

This document summarizes supplementary information on mounting and electrical installation as well as measured value output format of the LR-16F. It is aimed at sufficiently qualified personnel for the purposes of installation, commissioning and further data processing. Notes on commissioning, configuration and maintenance can be found in the LR-16F operating instructions

## 2. Safety Instruction

- Read the notes on mounting and electrical installation before carrying out these tasks;
- Read additionally the LR-16F operating instructions to familiarize yourself with the device and its functions;
- The LR-16F complies with laser class 1.
- Only use the device in permissible ambient conditions (e.g. temperature, ground potential). Any applicable legal regulations or regulations of other authorities will have to be observed during operation.
- Opening the screws of the LiDAR housing will invalidate any warranty claims against OLEI.
- Repairs may only be performed on the LiDAR by trained and authorized OLEI service Personnel.

## 3. Measurement principle

With 16 laser emitting components rotating rapidly, LR-16F emits high-frequency laser beams to continuously scan the external environment; the ranging algorithm provides three-dimensional point cloud data and object reflectivity, allowing the machine to see the surrounding environment, and providing guarantee for positioning, navigation, obstacle avoidance, etc.

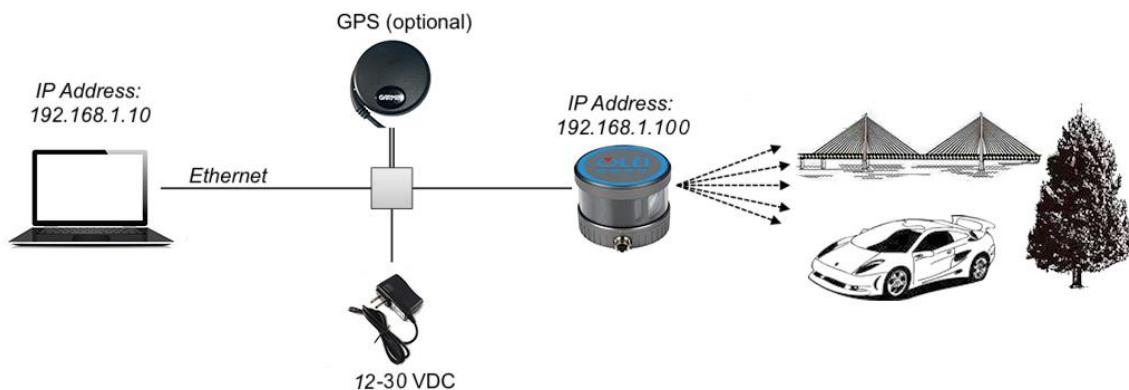


Figure 1 Diagram of LR-16F LiDAR work principle

The distance information between the object and the LiDAR is obtained based on the TOF (Time of Flight) principle, the flight speed and time of the laser beam. The calculation method is as follows:

$$D = \frac{CT}{2}$$

**D**—Detection range

**T**—Flight time

**C**—Speed of light

## 4. Installation and operation

### 4.1. Mechanical interface

LR-16F LiDAR can be installed at the bottom.

There is one M8 screw hole (hole depth is 5mm) at the bottom of the LiDAR.

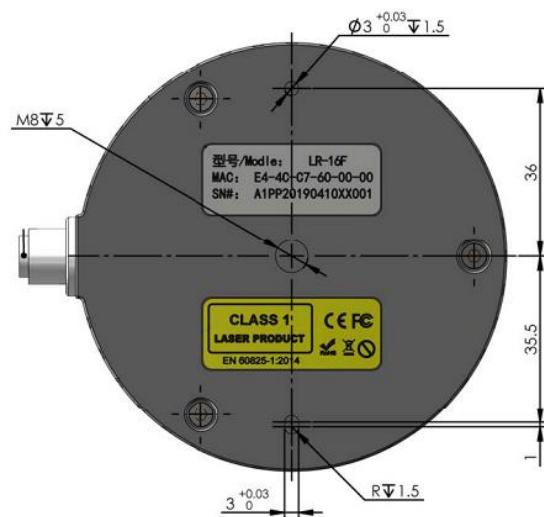


Figure 2 Installation interface of LR-16F

### 4.2. Electrical interface

LR-16F component includes one LiDAR main body, one junction box, one power adapter and one network cable.

Operating voltage scope of LR-16F is 12~30VDC. The input end of the power adapter is connected to 220VAC; the voltage at the power supply output end is converted to 12VDC by the power adapter, and is connected to the junction box.

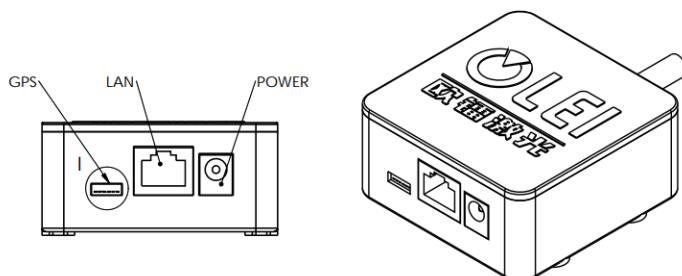


Figure 3 Electrical interface of LR-16F

#### 4.2.1. Definition of aviation plugin

A cable containing an aviation plugin from the junction box, directly connects to the main body of LiDAR. The connection can only be successful when the red dots on the male and female plugs of the aviation plugin are aligned.

The aviation plug has a total of 12 PIN, among which PIN9 and PIN10 have two ground wires in parallel, and PIN11 and PIN12 have two power wires in parallel. Actually, 12 cables are connected to the junction box. The detailed definition of each PIN is shown in the table below.

| Line order | color        | function                               |
|------------|--------------|--|
| 1          | orange       | TXD- (send via network interface)      |
| 2          | orange white | TXD+ (send via network interface)      |
| 3          | green        | RXD- (receiving via network interface) |
| 4          | green white  | RXD+ (receiving via network interface) |
| 5          | grey         | GPS-PPS (GPS sync pulse)               |
| 6          | blue         | GPS-RXD (GPS serial port receiving)    |
| 7          | pink         | reserved                               |
| 8          | yellow       | reserved                               |
| 9          | brown        | GND (grounding)                        |
| 10         | black        | GND (grounding)                        |
| 11         | red          | Vin (12~30V DC)                        |
| 12         | purple       | Vin (12~30V DC)                        |

Table 1 Definition of power supply and I/O interface

#### 4.2.2. Definition of GPS

- GPS definition is shown in Table 2

| No. | definition |
|-----|------------|
| 1   | PPS        |
| 2   | 5V         |
| 3   | GND        |
| 4   | RXD        |
| 5   | GND        |
| 6   | TXD        |

Table 2 Definition of GPS interface

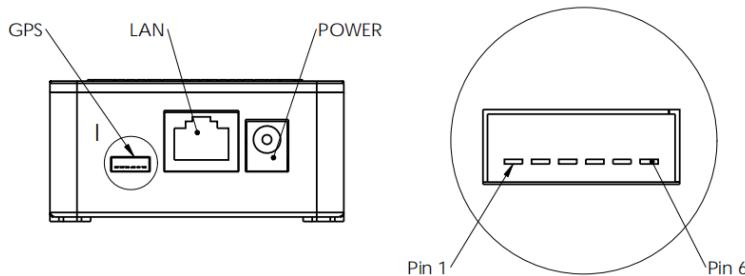


Figure 4 Definition of GPS

5V is the output voltage, used for GPS power supplying; PPS uses 3.3V TTL level; RXD, TXD uses 232 level.

- GPS analysis:

\$GPRMC,061124,A,3148.5621,N,12342.2488,W,163.4,132.8,191018,120.2,W,A\*70  
 <1> <2> <3> <4> <5> <6><7> <8> <9> <10><11><12>

| No. | Value      | Definition  |
|-----|------------|---|
| 1   | 061124     | <1> UTC time in hhmmss (hour, minute and second) format   |
| 2   | A          | <2> Positioning status, A=effective positioning, V=invalid positioning  |
| 3   | 3148.5621  | <3> Latitude ddmm.mmmm (degree and minute) format (the front 0 will also be transmitted)  |
| 4   | N          | <4> Latitude Hemisphere N (Northern Hemisphere) or S (Southern Hemisphere)  |
| 5   | 12342.2488 | <5> Longitude dddmm.mmmm (degree and minute) format (the front 0 will also be transmitted)                                      |
| 6   | W          | <6> Longitude hemisphere E (east longitude) or W (west longitude)   |
| 7   | 163.4      | <7> Ground rate (000.0~999.9 knots, the front 0 will also be transmitted)   |
| 8   | 132.8      | <8> Ground heading (000.0~359.9 degrees, with true north as the reference datum, the front 0 will also be transmitted)          |
| 9   | 191018     | <9> UTC date in ddmmyy (day, month, year) format  |
| 10  | 120.2      | <10> Magnetic declination (000.0~180.0 degrees, the front 0 will also be transmitted)   |
| 11  | W          | <11> Magnetic declination direction, E (east) or W (west)   |
| 12  | A*70       | <12> Mode indicator (only NMEA0183 version 3.00 display, A=autonomous positioning, D=differential, E=estimate, N=invalid data ) |

Table 3 Description of GPS analysis

For program analysis, please check “Appendix D: GPS code analysis” for reference.

### 4.3. Communication interface

The LR-16F is connected to the computer by a standard Ethernet RJ-45 interface. The computer IP address should be set up before communication. The LiDAR and computer IP must be set in the same subnet without any conflict. The output packet are mainly divided into data packet and information packet, the port number of the data packet is 2368, and the port number of the information packet is 9866.

The IP address settings on the computer is as follows:

- Computer IP:192.168.1.10
- Computer subnet mask: 255.255.255.0

The default factory settings of LiDAR are as follows:

- LiDAR IP:192.168.1.100
- LiDAR subnet mask:255.255.255.0

The specific setting process on the computer is as follows:

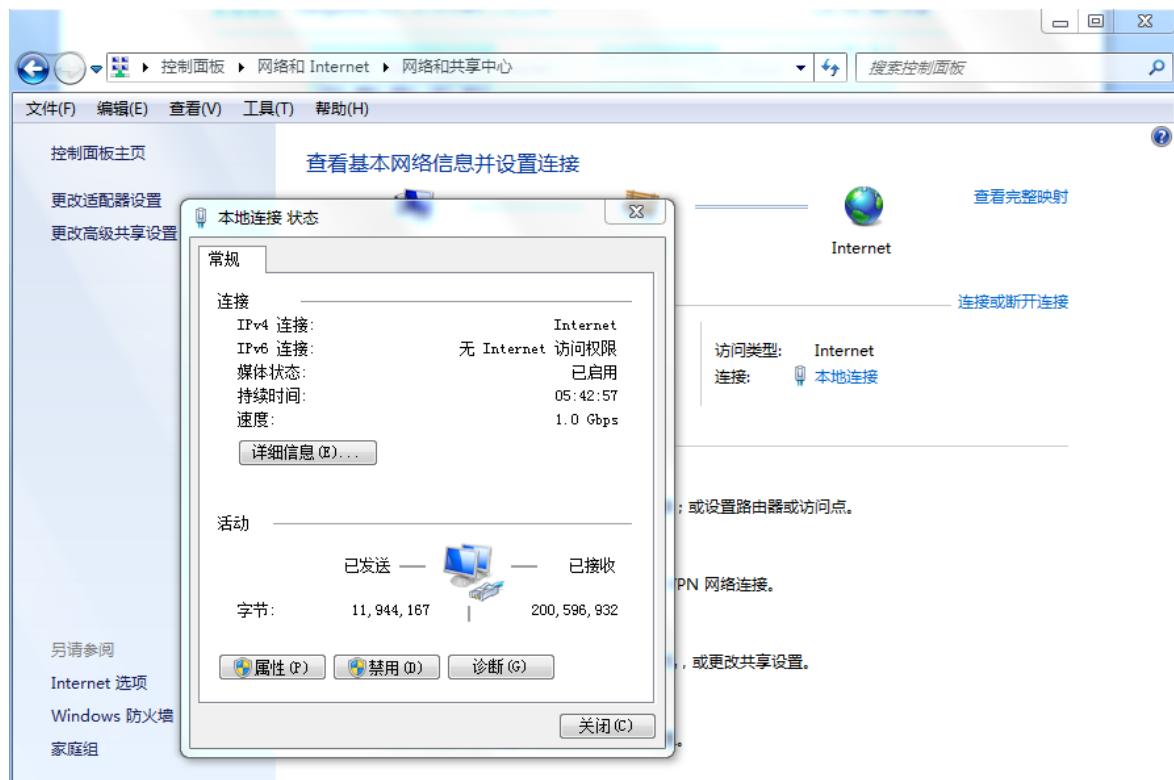


Figure 5 Step 1 of computer IP setting

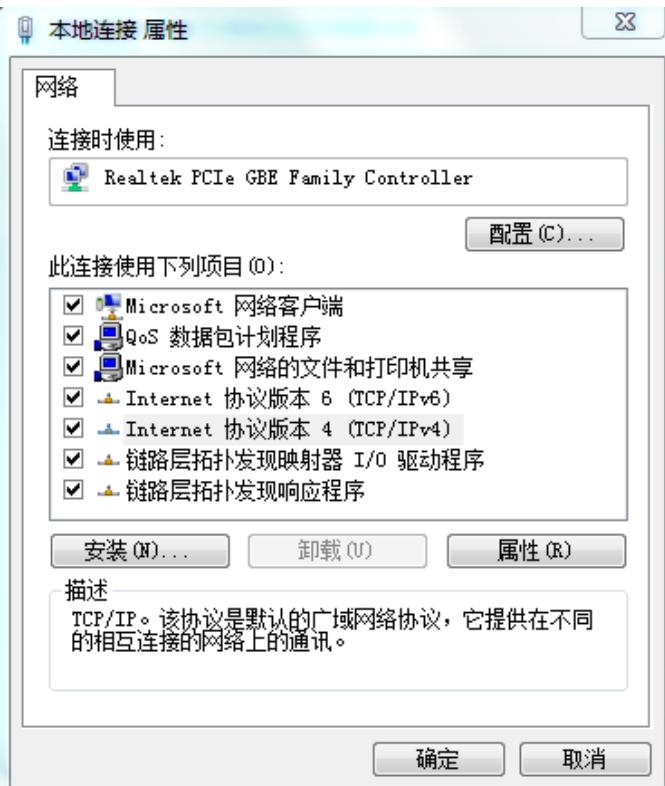


Figure 6 Step 2 of computer IP setting

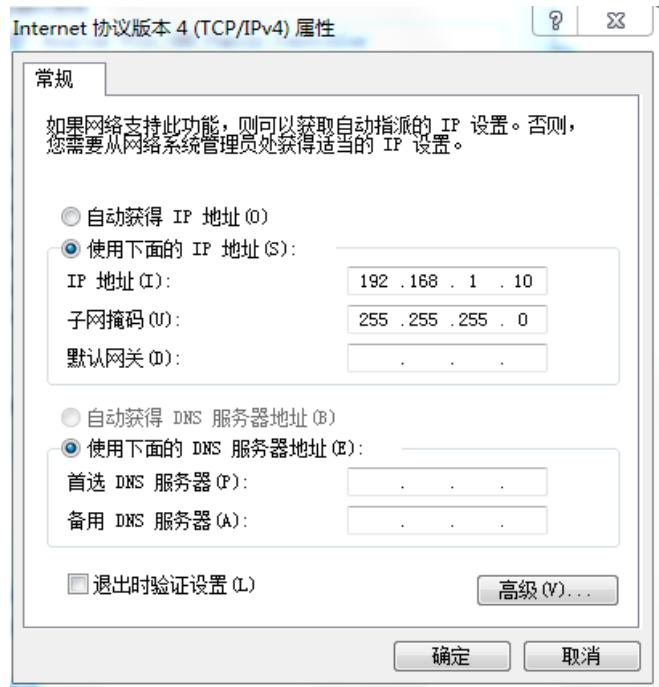


Figure 7 Step 3 of computer IP setting

## 5. Serial port and PPS

The serial port and PPS are mainly used when connecting to GNSS equipment. In order to synchronize the LiDAR clock with GNSS, standard time signal provided by the GNSS receiver should be input into LR-16F, including PPS signal and serial GPRMC data.

The PPS signal should be a TTL level signal, the signal pulse length is 20ms~200ms, and the GPRMC data must be completed within 500ms of the rising edge of the synchronous pulse.

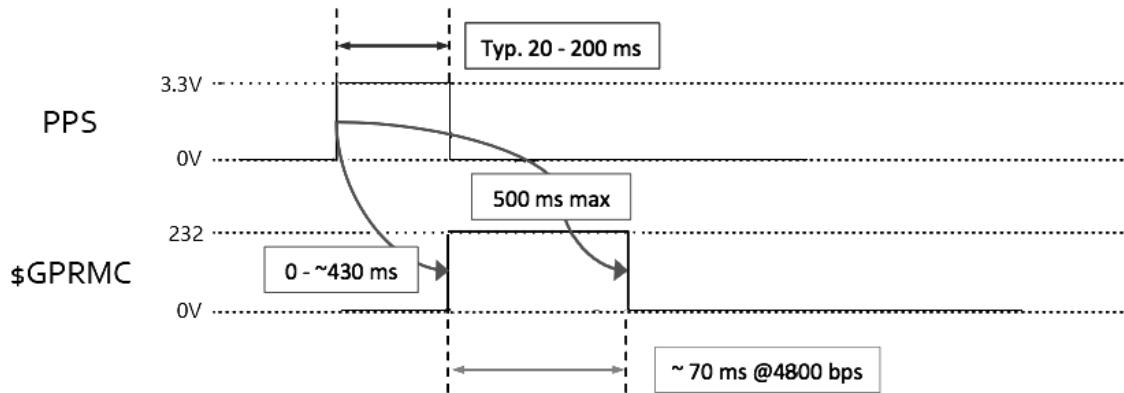


Figure 8 PPS synchronous sequence

The baud rate of the serial port has the following options: 4800, 9600, 115200bps, 8bit data bit, no parity bit, stop bit 1.

## 6. Definition of vertical angle

The vertical angle is defined as following:

| Laser ID | Vertical Angle |
|----------|----------------|
| 0        | -15°           |
| 1        | 1°             |
| 2        | -13°           |
| 3        | 3°             |
| 4        | -11°           |
| 5        | 5°             |
| 6        | -9°            |
| 7        | 7°             |
| 8        | -7°            |
| 9        | 9°             |
| 10       | -5°            |
| 11       | 11°            |
| 12       | -3°            |
| 13       | 13°            |
| 14       | -1°            |
| 15       | 15°            |

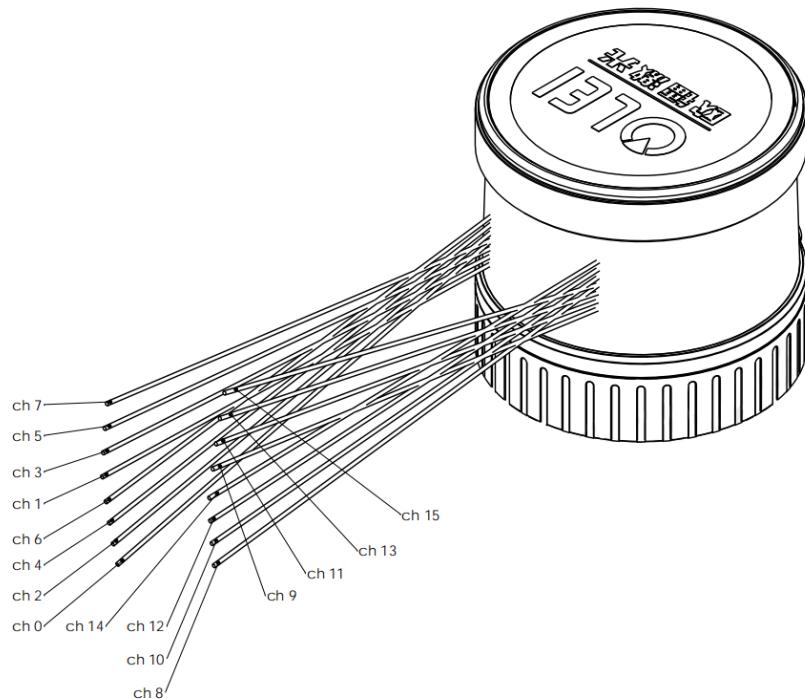


Figure 9 Schematic diagram of vertical angle definition

## 7. Format of data packet

LR-16F enables laser point cloud data transmission. Please refer to the following for the analysis of LiDAR point cloud data.

The information transmission between the LR-16F and the computer follows the UDP

standard network protocol. The data packet adopts the Little-endian format, with the low byte in the front and the high byte in the back.

## 7.1. Communication protocol-data packet

### 7.1.1. Overview

The specific information stored in the data packet is the distance value, calibrated reflectivity, azimuth angle, time stamp and factory mark returned by the laser. The factory mark contains sensor model and return mode information.

The total length of the data packet is 1248 bytes, including 42 bytes for the header file, 1200 bytes for the laser returned data, 4 bytes for the time stamp, and 2 bytes for the factory mark. The basic structure is shown in the figure below.

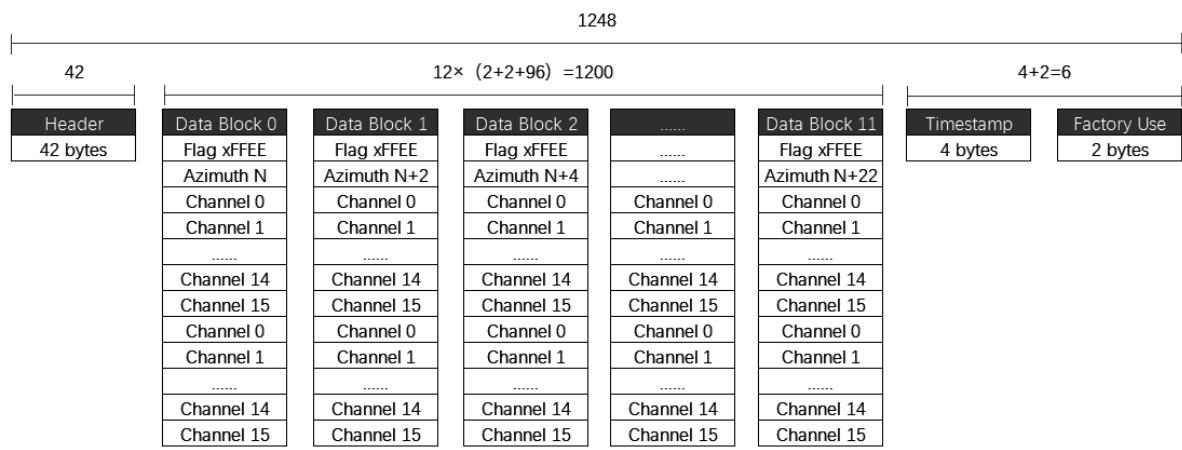


Figure 10 Format of point cloud information packet

The total length of the data frame is 1248 bytes, among which

- Frame header: 42 bytes
- Data block:  $12 \times (2+2+96) = 1200$  bytes
- Time stamp: 4 bytes.
- Factory mark: 2 bytes

### 7.1.2. Header File

| Offset | Length | Description  |
|--------|--------|--|
| 0      | 14     | Ethernet II include<br>Destination MAC: (6 Byte)<br>Source MAC: (6 Byte)<br>Type: (2 Byte)   |
| 14     | 20     | Internet Protocol include<br>Version & Header Length :(1 Byte)<br>Differentiated Services Field: (1 Byte)<br>Total Length:(2 Byte)<br>Identification: (2 Byte) |

|    |   |   |
|----|---|---|
|    |   | Flags: (1 Byte)<br>Fragment Offse: (1 Byte)<br>Time to Live: (1 Byte)<br>Protocol: (1 Byte)<br>Header Checksum: (2 Byte)<br>Destination IP: (4 Byte)<br>Source IP: (4 Byte) |
| 34 | 8 | User Datagram Protocol include<br>Source Port: (2 Byte)<br>Destination Port: (2 Byte)<br>Data Length:(2 Byte)<br>Checksum: (2 Byte)   |

Table 4 Header files

The laser returned data consists of 12 data blocks. Each data block starts with a 2-byte identifier 0xFFEE, followed by a 2-byte azimuth angle and a total of 32 data points. The laser returned value of each channel contains a 2-byte distance value and a 1-byte calibration reflectivity value.

| Offset | Length | Description                       |
|--------|--------|-----------------------------------|
| 0      | 2      | Identifier, fixed value as 0xFFEE |
| 2      | 2      | Angle data                        |
| 4      | 2      | Ch0 distance data                 |
| 6      | 1      | Ch0 reflectance data              |
| 7      | 2      | Ch1 distance data                 |
| 9      | 1      | Ch1 reflectance data              |
| 10     | 2      | Ch2 distance data                 |
| 12     | 1      | Ch2 reflectance data              |
| ...    | ...    | ...                               |
| 49     | 2      | Ch15 distance data                |
| 51     | 1      | Ch15 reflectance data             |
| 52     | 2      | Ch0 distance data                 |
| 54     | 1      | Ch0 reflectance data              |
| 55     | 2      | Ch1 distance data                 |
| 57     | 1      | Ch1 reflectance data              |
| 58     | 2      | Ch2 distance data                 |
| 60     | 1      | Ch2 reflectance data              |
| ...    | ...    | ...                               |
| 97     | 2      | Ch15 distance data                |
| 99     | 1      | Ch15 reflectance data             |

Table 5 Data block structure

### 7.1.3. Time stamp

| Offset | Length | Description  |
|--------|--------|--|
| 0      | 4      | time stamp[31:0]<br>[31:20] count of seconds<br>[19:0] count of milliseconds |

### 7.1.4. Factory mark

| Offset | Length | Description               |
|--------|--------|---------------------------|
| 0      | 2      | Factory:(2 Byte)0x00,0x10 |

## 7.2. Communication protocol-information packet

### 7.2.1. Overview

| Header   | LiDAR Info | GPS Info |
|----------|------------|----------|
| 42 Bytes | 768 Bytes  | 74 Bytes |

Length of data packet: 884 Bytes

**Note:** The port number of the information packet cannot be changed, the local and target ports are both 9866

### 7.2.2. Definition of header

| Offset | Length | Description  |
|--------|--------|--|
| 0      | 14     | Ethernet II include<br>Destination MAC: (6 Byte)<br>Source MAC: (6 Byte)<br>Type: (2 Byte)   |
| 14     | 20     | Internet Protocol include<br>Version & Header Length :(1 Byte)<br>Differentiated Services Field: (1 Byte)<br>Total Length:(2 Byte)<br>Identification: (2 Byte)<br>Flags: (1 Byte)<br>Fragment Offset: (1 Byte)<br>Time to Live: (1 Byte)<br>Protocol: (1 Byte)<br>Header Checksum: (2 Byte)<br>Destination IP: (4 Byte)<br>Source IP: (4 Byte) |
| 34     | 8      | User Datagram Protocol include<br>Source Port: (2 Byte)<br>Destination Port: (2 Byte)<br>Data Length:(2 Byte)<br>Checksum: (2 Byte)  |

Table 6 Definition of header

### 7.2.3. Definition of LiDAR Info

| <u>offset</u> | Length | Description   |
|---------------|--------|---|
| 0             | 6      | Factory code  |
| 6             | 12     | <u>Machine model</u>  |
| 18            | 12     | Serial number   |
| 30            | 4      | Source IP   |
| 34            | 2      | Source data Port  |
| 36            | 4      | Destination IP  |
| 40            | 2      | Destination data Port   |
| 42            | 6      | Source MAC  |
| 48            | 2      | Motor speed   |
| 50            | 1      | [7] GPS connection flag, 0: connected, 1: not connected<br>[6] Upper circuit error flag 0: normal, 1: error<br>[5:0]Reserved                                    |
| 51            | 1      | GPS enable & baud rate, 0x00: GPS power off<br>0x01: GPS power on, baud rate 4800<br>0x02: GPS power on, baud rate 9600<br>0x03: GPS power on, baud rate 115200 |
| 52            | 1      | Reserved  |
| 53            | 1      | Reserved  |
| 54            | 2      | The temperature of the upper circuit board, the data should multiply by 0.0625°C  |
| 56            | 2      | The temperature of the lower circuit board, the data should multiply by 0.0625°C  |
| 58            | 2      | Reserved  |
| 60            | 32     | CH0-CH15 channel static offset  |
| 92            | 4      | Reserved  |
| 96            | 672    | Reserved  |
| 768           | 74     | GPS information   |

Table 7 Definition of LiDAR Info

### 7.3. Setup the protocol

Follow the UDP protocol, user setup protocol, upper computer sends 8 bytes

| Name            | address | data    |
|-----------------|---------|---------|
| number of bytes | 2 bytes | 6 bytes |

| address | Name        | Byte meaning [31:0]                   |
|---------|-------------|---------------------------------------|
| F000    | IP Local IP | [47:16]=local_ip, [15:0] =local_port  |
| F001    | Remote IP   | [31:0]=remote_ip, [15:0]= remote_port |
| F002    | Speed, GPS  | [47:32] =rom_speed_ctrl               |

|  |                      |  |
|--|----------------------|--|
|  | enable,<br>baud rate | [31:24]=GPS_en<br>0x00 = off<br>0x01 = enabled and the baud rate is 4800<br>0x02= enabled and the baud rate is 9600<br>0x03 = enabled and 115200 baud rate<br><br>[23:0]Reserved |
|--|----------------------|--|

Example:

|                    |                         |                    |
|--------------------|-------------------------|--------------------|
| Local ip and port  | F0 00 C0 A8 01 64 09 40 | 192.168.1.100 2368 |
| Target ip and port | F0 01 C0 A8 01 0A 09 40 | 192.168.1.10 2368  |
| Rotating speed     | F0 02 02 58 00 00 00 00 | speed 600          |

Restart the 3D radar each time the modification is completed.

Optional rotating speed: 300 or 600. optional baud rate:4800/9600/115200 .

## 8. Numerical calculation

### 8.1. Coordinate conversion

The information in the LR-16F data packet is the azimuth value and distance value established in the polar coordinate system. It's more convenient to construct three-dimensional scene through the point cloud data by converting polar coordinate value to Cartesian coordinate system.

The above values corresponding to each channel is shown in the following table:

| Channel number | Vertical angle $\omega$ | Horizontal angle $\alpha$ | Horizontal offset A | Vertical offset B |
|----------------|-------------------------|---------------------------|---------------------|-------------------|
| CH0            | -15°                    | $\alpha$                  | 21mm                | 5.06mm            |
| CH1            | 1°                      | $\alpha+1*0.00108*H$      | 21mm                | -9.15mm           |
| CH2            | -13°                    | $\alpha+2*0.00108*H$      | 21mm                | 5.06mm            |
| CH3            | 3°                      | $\alpha+3*0.00108*H$      | 21mm                | -9.15mm           |
| CH4            | -11°                    | $\alpha+4*0.00108*H$      | 21mm                | 5.06mm            |
| CH5            | 5°                      | $\alpha+5*0.00108*H$      | 21mm                | -9.15mm           |
| CH6            | -9°                     | $\alpha+6*0.00108*H$      | 21mm                | 5.06mm            |
| CH7            | 7°                      | $\alpha+7*0.00108*H$      | 21mm                | -9.15mm           |
| CH8            | -7°                     | $\alpha+8*0.00108*H$      | -21mm               | 9.15mm            |
| CH9            | 9°                      | $\alpha+9*0.00108*H$      | -21mm               | -5.06mm           |
| CH10           | -5°                     | $\alpha+10*0.00108*H$     | -21mm               | 9.15mm            |
| CH11           | 11°                     | $\alpha+11*0.00108*H$     | -21mm               | -5.06mm           |
| CH12           | -3°                     | $\alpha+12*0.00108*H$     | -21mm               | 9.15mm            |
| CH13           | 13°                     | $\alpha+13*0.00108*H$     | -21mm               | -5.06mm           |
| CH14           | -1°                     | $\alpha+14*0.00108*H$     | -21mm               | 9.15mm            |
| CH15           | 15°                     | $\alpha+15*0.00108*H$     | -21mm               | -5.06mm           |

Table 8 Coordinate conversion

Note: Under normal accuracy, the horizontal angle  $\alpha$  only needs to increase the parameters in the table above.

The calculation formula for space coordinates is

$$X = R * \cos(\omega) * \sin(\alpha) + A * \cos(\alpha)$$

$$Y = R * \cos(\omega) * \cos(\alpha) - A * \sin(\alpha)$$

$$Z = R * \sin(\omega) + B$$

### Definitions

- The measured distance output by each channel of the LiDAR is set as R. Note that the unit of the LiDAR input is 2mm, please convert to 1mm first
- Rotating speed of LiDAR is set as H (usually 10Hz)
- The vertical angle of each channel of the LiDAR is set as  $\omega$
- The horizontal angle output by the LiDAR is set as  $\alpha$
- The horizontal offset of each channel of the LiDAR is set as A
- The vertical offset of each channel of the LiDAR is set as B
- The spatial coordinate system of each channel of the LiDAR is set as X, Y, Z

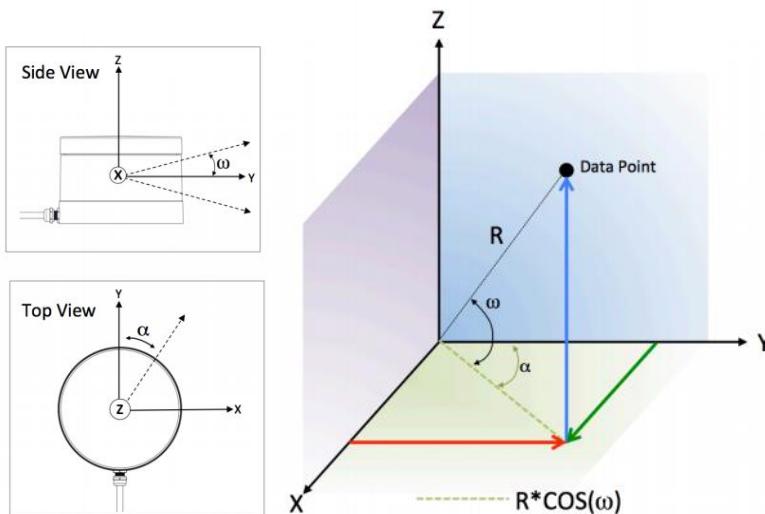


Figure 11 Coordinate transformation definition

For program analysis, see “Appendix E: 3D LiDAR Coordinate Code Analysis” for reference.

## 8.2. Azimuth

Each data packet records 12 azimuth values, which are located after the 0xFFEE flag of each data block. The azimuth angles of the last 16 laser beams of each data block are obtained through interpolation calculation. See the next section for specific methods.

The specific calculation method and steps of the azimuth angle are shown in the following example:

- 1) Obtain the azimuth value: 0x21 & 0x63
- 2) Interchange of high byte and low byte: 0x63 & 0x21
- 3) Combine into an unsigned hexadecimal number: 0x6321
- 4) Converted to decimal number: 25377
- 5) Multiply by the minimum resolution: 0.01°
- 6) Result: 253.77°

The 0° of the azimuth is coaxial with the base of LiDAR main body, and in the opposite

direction.

### 8.3. Azimuth interpolation

LR-16F can directly obtain the azimuth angle of the first 16-line laser pulse sequence in each data block through the data packet, and then obtain the azimuth angle value of the second 16-line laser pulse sequence through interpolation calculation.

Assuming that among the 24 laser sequences of 12 data blocks, the adjacent 3 sequence numbers are N, N+1, and N+2, and the values of N and N+2 are known. The simplest and most direct method is to calculate the azimuth value of N+1 through N and N+2 interpolation (By default, the rotation speed is constant during the whole process). For the interpolation procedure, see “Appendix F: Interpolation Code Analysis” for reference.

### 8.4. Distance

Distance calculation method of LR-16F is similar to that of azimuth angle, as is shown in the following example:

- 1) Obtain the distance value:0x11 & 0x21
- 2) Interchange of high byte and low byte:0x21 & 0x11
- 3) Combine into an unsigned hexadecimal number:0x2111
- 4) Convert to decimal number:8465
- 5) Multiply by the minimum resolution:2mm
- 6) result:16930mm

### 8.5. Time stamp

The calculation method of time stamp of LR-16F is shown in the following example:

- 1) Obtain time stamp data:0x43 & 0x32&0x21&0x10
- 2) Interchange of high byte and low byte:0x10&0x21&0x32&0x43
- 3) Combination

| 0X10  | 0X21 | 0X32                | 0X43 |
|---|------|---------------------|------|
| 0   0   0   1   0   0   0   0   0   0   1   0   0   0   0   1   0   0   1   1   0   0   1   0   0   1   0   0   0   0   1   1 |      |                     |      |
| Second(uint16)  |      | Microsecond(uint32) |      |

Calculation of second

|   |                |
|---|----------------|
| 0   1   0   0   0   1   1   0   0   1   0   0   0   0   0   1   0 |                |
|   | Second(uint16) |

Convert from binary to decimal: 258 unit:s

|   |
|---|
| 0   1   0   0   0   1   1   0   0   1   0   0   0   0   0   1   1 |
|---|

Convert from binary to decimal: 78403 unit: us

- 4) Calculate seconds:258+78403/1000000=258.078403

### 8.6. Emission time

The laser emission time of each channel of LR-16F is 3us, and there is a waiting time of 3us after all 16-line lasers are emitted. The total time for each 16 channels of laser to complete

a round is 51us. Therefore, the laser beam after the first channel has a corresponding time offset.

To calculate emission time of the laser beam of any channel in any data block in the data packet, the 24 laser sequences should be numbered as M(M is 0~23) according to the sequence of data blocks, the 16 laser channels for each laser sequence are numbered as N, and the laser emission time  $T_{shift}$  of each channel is: (refer to Appendix C)

$$T_{shift} = (51 * M) + (3 * N)$$

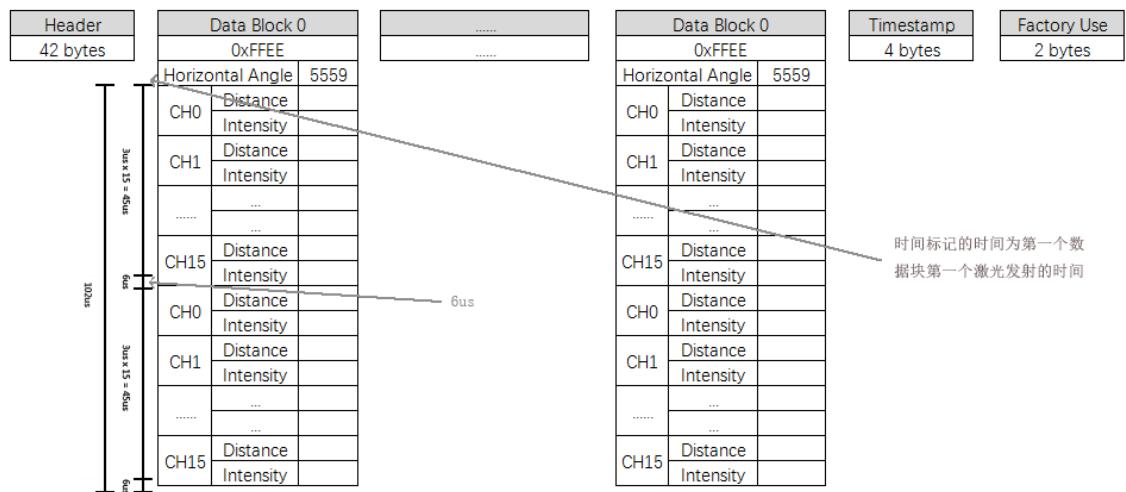


Figure 12 Laser emission time

In fact, the final emission time should add a time stamp. The time stamp records the emission time of the first channel of the first data block in each data package. The true value  $T_{real}$  is:

$$T_{real} = \text{Timestamp} + T_{shift}$$

## 9. Parameter configuration of upper computer software

Upper computer software is divided into display software configuration software and ROS driver packet.

### 9.1. Display software

The upper computer display software interface is shown in the figure below. Please refer to the Olamview 2.0 software manual for detailed usage.

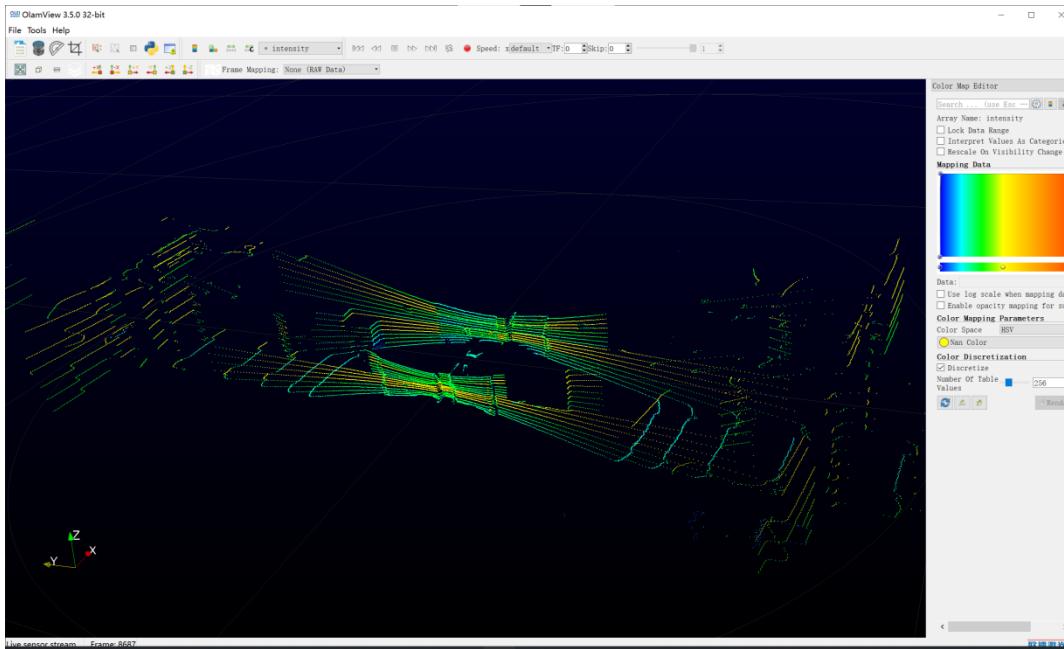


Figure 13 Example of upper computer software interface

The web page setting interface and the upper computer software interface may change due to continuous updated products, and the actual content shall prevail.

## 9.2. Configuration software

The configuration software 3D LiDAR config Ver1.0.2 is mainly used to modify and configure the basic parameters of 16-line LiDAR. The software interface is as shown below

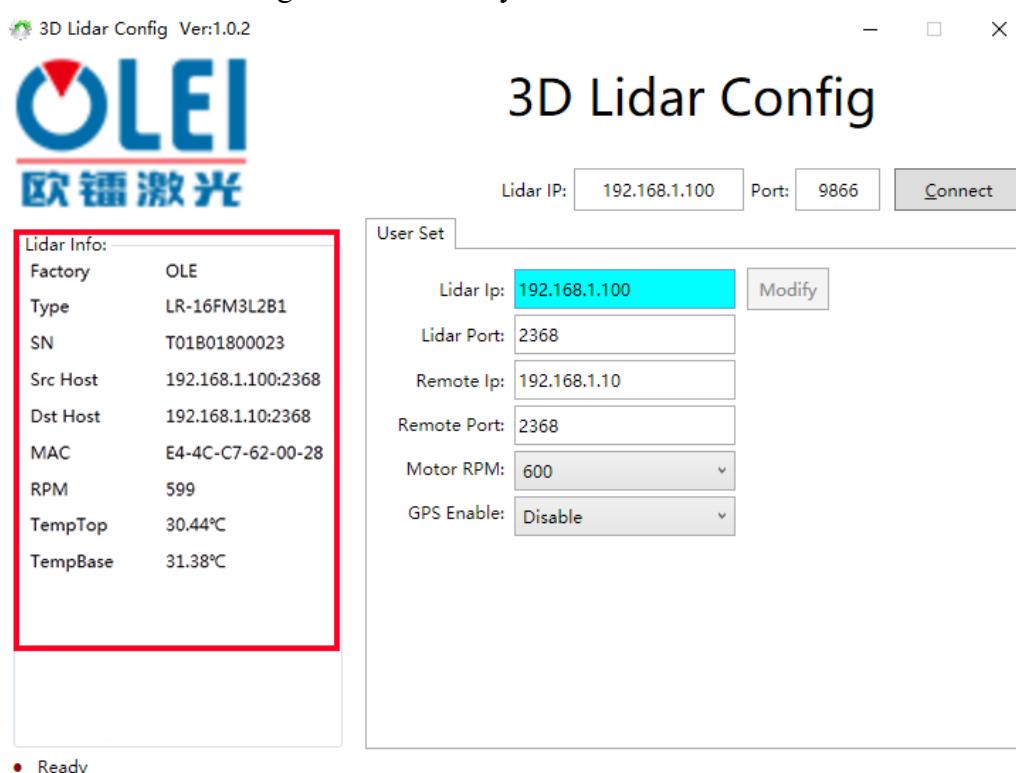


- Lidar Ip: LiDAR IP;
- Lidar Port: LiDAR Port;

- Remote Ip: host IP;
- Remote Port: host port;
- Motor RPM: LiDAR rotating speed, optional 300/600;
- GPS Enable: GPS port, select Disable if there's no GPS.

#### Instructions:

1. Connect the LiDAR according to the correct method to make the communication normal;
2. Click Connect. After the data on the left side of the figure below is normal, click Modify to modify the corresponding parameters as needed;
3. Restart LiDAR to make parameters effective.
4. When in the Connect state, in the right-click menu of the LiDAR Info area, you can choose to reset the LiDAR IP configuration to factory defaults.



## 9.3. ROS driver packet

In order to make it easier for customers to use ROS platform in the Linux environment, we developed the ROS driver packet Olam3D\_C.zip. Refer to Appendix G for specific building and compiling steps. Please contact technical staff from OLEI if necessary.

**Note: If a red error message appears during the process of driver installation, it maybe caused by limited authority under Ubuntu. Please run the instruction "chmod -R 777 src" to obtain executable permissions.**

## 10. Troubleshooting

| Problem             | Method  |
|---------------------|---|
| LiDAR fails to scan | Verify whether the power supply is properly connected |

|                       |   |
|-----------------------|---|
|                       | Verify whether the power voltage meets 12~30VDC<br>Verify whether the motor rotates normally  |
| No data on LiDAR scan | Verify whether the network connection is normal<br>Try to use third-party data scraping software to obtain data<br>Verify the settings of the data receiving computer, such as IP, etc.<br>Verify whether there is security software blocking data transmission |

Table 9 Troubleshooting

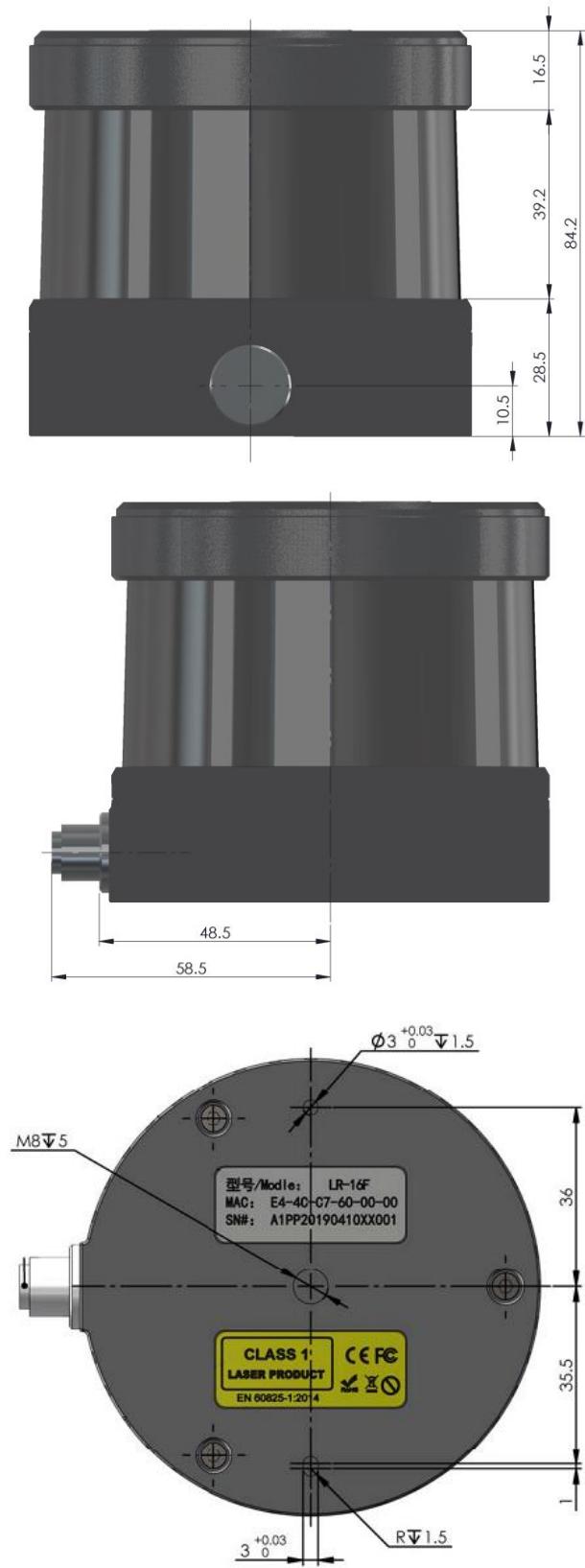
## Appendix A: Data Packet

|   |                         |                         |              |     |                           |
|---|-------------------------|-------------------------|--------------|-----|---------------------------|
| 312...  | 38.064195               | 192.168.1.100           | 192.168.1.10 | UDP | 1248 2368 → 2368 Len=1206 |
| 312...  | 38.065420               | 192.168.1.100           | 192.168.1.10 | UDP | 1248 2368 → 2368 Len=1206 |
| 312...  | 38.066742               | 192.168.1.100           | 192.168.1.10 | UDP | 1248 2368 → 2368 Len=1206 |
| 312...  | 38.067897               | 192.168.1.100           | 192.168.1.10 | UDP | 1248 2368 → 2368 Len=1206 |
| 312...  | 38.069116               | 192.168.1.100           | 192.168.1.10 | UDP | 1248 2368 → 2368 Len=1206 |
| 313...  | 38.070409               | 192.168.1.100           | 192.168.1.10 | UDP | 1248 2368 → 2368 Len=1206 |
| 313...  | 38.071630               | 192.168.1.100           | 192.168.1.10 | UDP | 1248 2368 → 2368 Len=1206 |
| 313...  | 38.072863               | 192.168.1.100           | 192.168.1.10 | UDP | 1248 2368 → 2368 Len=1206 |
| ► Frame 31302: 1248 bytes on wire (9984 bits), 1248 bytes captured (9984 bits) on interface 0 |                         |                         |              |     |                           |
| ◀ Ethernet II, Src: Xilinx_01:fe:c0 (00:0a:35:01:fe:c0), Dst: Broadcast (ff:ff:ff:ff:ff:ff)   |                         |                         |              |     |                           |
| ↳ Destination: Broadcast (ff:ff:ff:ff:ff:ff)  |                         |                         |              |     |                           |
| Address: Broadcast (ff:ff:ff:ff:ff:ff)  |                         |                         |              |     |                           |
| 0000  | ff ff ff ff ff ff 00 0a | 35 01 fe c0 08 00 45 00 |              |     | ..... 5.....E.            |
| 0010  | 04 d2 82 22 40 00 80 11 | f0 39 c0 a8 01 64 c0 a8 |              |     | ..."@... 9....d..         |
| 0020  | 01 0a 09 40 09 40 04 be | 00 00 ff ee c4 57 19 01 |              |     | ...@. @... .....W..       |
| 0030  | 30 e2 01 46 47 01 43 7b | 02 43 34 01 38 66 02 44 |              |     | 0..FG.C{ .C4.8.F.D        |
| 0040  | 95 01 0a 00 00 00 0b 01 | 39 ed 02 31 fd 00 23 e9 |              |     | ..... 9..1.#.             |
| 0050  | 02 3b 00 00 00 fa 02 33 | 28 02 0a b0 03 32 16 01 |              |     | ;.....3 (....2..          |
| 0060  | 31 0f 02 44 46 01 42 7a | 02 43 3e 01 33 62 02 44 |              |     | 1..DF.Bz .C>.3b.D         |
| 0070  | 73 01 0a 00 00 00 0d 01 | 39 f8 02 34 0d 01 22 f5 |              |     | s..... 9..4...".          |
| 0080  | 02 3c 00 00 00 04 03 34 | 06 02 0a b1 03 2e ff ee |              |     | .<.....4 .....            |
| 0090  | ea 57 15 01 30 2e 02 43 | 45 01 42 79 02 44 44 01 |              |     | .W..0..C E.By.DD.         |
| 00a0  | 32 61 02 44 78 01 0a 00 | 00 00 0e 01 35 fd 02 34 |              |     | 2a.Dx... ....5..4         |
| 00b0  | 17 01 16 fd 02 3b 00 00 | 00 0f 03 32 fd 01 0e 92 |              |     | .....;... ....2....       |
| 00c0  | 03 28 14 01 31 48 02 43 | 46 01 42 76 02 44 42 01 |              |     | .(..1H.C F.Bv.DB.         |
| 00d0  | 2f 60 02 44 3b 01 0a 00 | 00 00 0f 01 33 05 03 34 |              |     | /' .D;... ....3..4        |
| 00e0  | 22 01 0b 05 03 38 00 00 | 00 13 03 2d f1 01 1d 81 |              |     | "....8.. .....            |
| 00f0  | 03 26 ff ee 0f 58 11 01 | 2f 5c 02 43 48 01 41 71 |              |     | .&...X.. /\\CH.Aq         |
| 0100  | 02 42 44 01 2e 59 02 42 | 72 01 0b 00 00 19 01    |              |     | .BD..Y.B r.....           |
| 0110  | 30 0b 03 35 02 01 0a 09 | 03 37 d8 01 0a 1d 03 27 |              |     | 0..5.... 7.....'          |
| 0120  | cb 01 25 71 03 26 15 01 | 30 69 02 43 45 01 41 6f |              |     | ..%q.&.. 01.CE.Ao         |
| 0130  | 02 3f 45 01 31 55 02 3e | 99 01 0a 65 02 0a 23 01 |              |     | .?E.1U.> ...e..#.         |
| 0140  | 30 0d 03 36 09 01 0a 0e | 03 34 35 02 0a 1a 03 18 |              |     | 0..6.... 45.....          |
| 0150  | b4 01 2d 7c 03 29 ff ee | 33 58 19 01 30 73 02 43 |              |     | ...- ..) .. 3X..0s.C      |
| 0160  | 46 01 41 71 02 35 40 01 | 34 4a 02 2c 81 01 0a 24 |              |     | F.Aq.5@. 4J.,...\$        |
| 0170  | 02 1b 1e 01 25 0f 03 31 | 3e 01 0a 0f 03 31 01 02 |              |     | ....%.1 >....1..          |
| 0180  | 0a 28 03 0a 9f 01 32 c2 | 03 37 1a 01 30 79 02 41 |              |     | (....2. 7..0y.A           |
| 0190  | 46 01 41 6b 02 2a 3c 01 | 35 51 02 33 98 01 11 3e |              |     | F.Ak.*<. 5Q.3...>         |
| 01a0  | 02 23 23 01 2c 0e 03 30 | 1f 01 0a 0f 03 29 32 02 |              |     | .##,...0 .....2.          |
| 01b0  | 0a 00 00 08 0c 01 34 b4 | 04 45 ff ee 59 58 1c 01 |              |     | .....4. .E..YX..          |
| 01c0  | 2f 7e 02 3d 48 01 40 6d | 02 38 36 01 39 53 02 3b |              |     | /~.=H.@m .86.95.;         |
| 01d0  | 78 01 0a 79 02 2d 1c 01 | 1d 0a 03 30 1d 01 0a 0c |              |     | x..y.-... ....0....       |
| 01e0  | 03 20 e6 01 0a 00 00 00 | 81 01 35 e5 06 36 1b 01 |              |     | . ..... 5..6..            |
| 01f0  | 2f 6f 02 30 48 01 40 6f | 02 3d 2e 01 39 50 02 40 |              |     | /o.0H.@o .=..9P.@         |
| 0200  | 87 01 12 90 02 34 17 01 | 2d 0b 03 2f 21 01 10 03 |              |     | .....4.. ...!/....        |
| 0210  | 03 14 dc 01 0a 00 00 00 | 7d 01 36 f2 06 34 ff ee |              |     | ..... }..6..4..           |
| 0220  | 7d 58 1d 01 2e 67 02 25 | 4b 01 3f 6d 02 40 2a 01 |              |     | }X...g.% K.?m.@*.         |
| 0230  | 3a 52 02 3f 8b 01 1c 9c | 02 32 1f 01 1d 0f 03 2a |              |     | :R.?.... 2....*           |
| 0240  | 1d 01 0a 1b 03 0b c1 01 | 0a 00 00 00 82 01 37 fa |              |     | ..... .....7.             |

|      |   |                    |
|------|---|--------------------|
| 0250 | 06 33 1e 01 2e 57 02 25 4e 01 3f 6d 02 3d 34 01 | .3...W.% N.?m.=4.  |
| 0260 | 38 53 02 3c 7c 01 24 a4 02 30 1f 01 2b 0c 03 1f | 85.< .\$. .0..+... |
| 0270 | 2f 01 0b 00 00 00 b0 01 0a 00 00 00 8b 01 36 fe | /..... ....6.      |
| 0280 | 06 32 ff ee a2 58 20 01 2d 72 02 31 52 01 3e 6e | .2...X . -r.1R.>n  |
| 0290 | 02 3c 37 01 38 52 02 3c 80 01 27 ad 02 32 21 01 | .<7.8R.< ..'..2!.  |
| 02a0 | 2f 0a 03 0a 22 01 0a 00 00 00 b2 01 0a 00 00 00 | /...."....         |
| 02b0 | 98 01 37 fe 06 33 21 01 2d 79 02 36 4e 01 3e 71 | ..7..3!. -y.6N.>q  |
| 02c0 | 02 3b 3b 01 3a 51 02 3d 7e 01 2d 9f 02 36 1d 01 | .;;.:Q.= ~.-.6..   |
| 02d0 | 33 00 00 00 4d 01 0a 00 00 00 a4 01 0a 00 00 00 | 3...M....          |
| 02e0 | ac 01 37 fc 06 33 ff ee c8 58 1f 01 2c 85 02 3a | ..7..3.. .X.,..:   |
| 02f0 | 4d 01 3d 6b 02 3d 3e 01 3b 50 02 40 77 01 2f 99 | M.=k.=>. ;P.@w./.  |
| 0300 | 02 3a 18 01 35 00 00 00 11 01 0a 00 00 90 01    | .::5... ....       |
| 0310 | 0a 00 00 00 c1 01 36 fc 06 32 23 01 2d 84 02 3b | .....6. .2#...;    |
| 0320 | 4b 01 3c 63 02 40 3c 01 3a 4d 02 42 75 01 32 96 | K.<c.@<. :M.Bu.2.  |
| 0330 | 02 3d 16 01 37 00 00 00 27 01 0a 00 00 00 aa 01 | .=..7... '.....    |
| 0340 | 0a df 06 1d cc 01 36 f9 06 33 ff ee ed 58 24 01 | .....6. .3...X\$.  |
| 0350 | 2c 87 02 3d 4b 01 3b 61 02 42 3c 01 3c 49 02 44 | ,.=K.;a .B<.I.D    |
| 0360 | 72 01 35 95 02 3f 14 01 38 00 00 00 0d 01 0a 00 | r.5..?.. 8.....    |
| 0370 | 00 00 84 01 15 cc 06 31 e6 01 34 fc 06 34 25 01 | .....1 ..4..4%.    |
| 0380 | 2c 81 02 3f 42 01 39 5f 02 43 3d 01 3d 48 02 44 | ,..?B.9_ .C=.H.D   |
| 0390 | 6d 01 37 92 02 40 13 01 38 00 00 00 d7 00 0a 00 | m.7..@.. 8.....    |
| 03a0 | 00 00 7f 01 1e c9 06 37 05 02 33 f7 06 33 ff ee | .....7 ..3..3..    |
| 03b0 | 11 59 22 01 2c 7d 02 41 40 01 37 5c 02 44 3a 01 | .Y'.,}.A @.7\,D:.  |
| 03c0 | 3e 47 02 45 68 01 39 92 02 40 14 01 37 00 00 00 | >G.Eh.9. .@..7...  |
| 03d0 | c8 00 0a 00 00 00 7b 01 23 c3 06 39 1a 02 33 f9 | .....{. #..9..3.   |
| 03e0 | 06 33 24 01 2b 78 02 42 3f 01 34 5a 02 44 39 01 | .3\$.+x.B ?.4Z.D9. |
| 03f0 | 3d 46 02 45 64 01 39 8e 02 41 17 01 37 00 00 00 | =F.Ed.9. .A..7...  |
| 0400 | 08 01 0a 00 00 66 01 29 bf 06 39 28 02 33 f5    | .....f. ).9(.3.    |
| 0410 | 06 32 ff ee 37 59 25 01 2d 76 02 43 45 01 34 58 | .2..7Y%. -v.CE.4X  |
| 0420 | 02 44 38 01 3e 45 02 45 61 01 39 8b 02 41 1a 01 | .D8.>E.E a.9..A..  |
| 0430 | 36 00 00 00 11 01 0a 00 00 00 60 01 2e bd 06 38 | 6..... ..`....8    |
| 0440 | 32 02 33 f8 06 32 24 01 2c 72 02 44 4d 01 33 52 | 2.3..2\$. ,r.DM.3R |
| 0450 | 02 44 3b 01 3d 42 02 45 5f 01 3a 8a 02 41 1d 01 | .D;.=B.E _..:..A.. |
| 0460 | 34 00 00 00 f0 00 0a 00 00 00 59 01 30 bd 06 37 | 4..... ..Y.0..7    |
| 0470 | 3a 02 34 f8 06 32 ff ee 5c 59 2b 01 2d 71 02 44 | :.4..2.. \Y+.-q.D  |
| 0480 | 53 01 33 53 02 44 3c 01 3e 41 02 45 5f 01 3a 87 | S.35.D<. >A.E_::.  |
| 0490 | 02 42 24 01 33 00 00 00 12 01 0a 00 00 00 59 01 | .B\$.3... ....Y.   |
| 04a0 | 32 bd 06 37 3e 02 34 f0 06 31 2d 01 2b 6f 02 44 | 2..7>.4. .1-.+o.D  |
| 04b0 | 56 01 35 50 02 44 3f 01 3d 40 02 45 5e 01 3a 86 | V.5P.D?. =@.E^..:  |
| 04c0 | 02 42 2c 01 30 00 00 00 3a 01 0a 00 00 00 5b 01 | .B,.0... :....[.   |
| 04d0 | 33 bc 06 37 45 02 34 f0 06 31 9a 8a 36 7e 00 10 | 3..7E.4. .1..6~..  |

|  |                         |                         |                   |     |                         |
|--|-------------------------|-------------------------|-------------------|-----|-------------------------|
| 263...   | 32.036315               | 192.168.1.100           | 192.168.1.10      | UDP | 884 9866 → 9866 Len=842 |
| 271...   | 33.036360               | 192.168.1.100           | 192.168.1.10      | UDP | 884 9866 → 9866 Len=842 |
| 280...   | 34.092633               | 192.168.1.100           | 192.168.1.10      | UDP | 884 9866 → 9866 Len=842 |
| 288...   | 35.092650               | 192.168.1.100           | 192.168.1.10      | UDP | 884 9866 → 9866 Len=842 |
| 296...   | 36.081610               | 192.168.1.100           | 192.168.1.10      | UDP | 884 9866 → 9866 Len=842 |
| 304...   | 37.074067               | 192.168.1.100           | 192.168.1.10      | UDP | 884 9866 → 9866 Len=842 |
| 313...   | 38.073042               | 192.168.1.100           | 192.168.1.10      | UDP | 884 9866 → 9866 Len=842 |
| 321...   | 39.085051               | 192.168.1.100           | 192.168.1.10      | UDP | 884 9866 → 9866 Len=842 |
| ↳ Destination: Broadcast (ff:ff:ff:ff:ff:ff)   |                         |                         |                   |     |                         |
| Address: Broadcast (ff:ff:ff:ff:ff:ff)   |                         |                         |                   |     |                         |
| .....1..... = LG bit: Locally administered address (this is NOT the factory default) |                         |                         |                   |     |                         |
| .....1..... = IG bit: Group address (multicast/broadcast)                            |                         |                         |                   |     |                         |
| 0000   | ff ff ff ff ff ff 00 0a | 35 01 fe c0 08 00 45 00 | ..... 5.....E.    |     |                         |
| 0010   | 03 66 82 22 40 00 80 11 | f1 a5 c0 a8 01 64 c0 a8 | .f."@....d..      |     |                         |
| 0020   | 01 0a 26 8a 26 8a 03 52 | 00 00 4f 4c 45 00 00 00 | ..&.&..R ..OLE... |     |                         |
| 0030   | 4c 52 2d 31 36 46 4d 33 | 4c 32 42 31 50 50 32 30 | LR-16FM3 L2B1PP20 |     |                         |
| 0040   | 31 39 30 37 32 39 30 31 | c0 a8 01 64 09 40 c0 a8 | 19072901 ...d@..  |     |                         |
| 0050   | 01 0a 09 40 00 0a 35 01 | fe c0 02 56 08 00 00 00 | ...@..5 ...V....  |     |                         |
| 0060   | 01 77 01 68 ff ff 02 96 | 02 ad 02 a9 02 c6 02 c4 | .w.h....          |     |                         |
| 0070   | 02 ca 02 af 02 b1 02 cd | 02 c3 02 cc 02 c5 02 c9 | .....             |     |                         |
| 0080   | 02 c5 02 cc 02 a9 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0090   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 00a0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 00b0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 00c0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 00d0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 00e0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 00f0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0100   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0110   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0120   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0130   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0140   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0150   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0160   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0170   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0180   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0190   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 01a0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 01b0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 01c0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 01d0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 01e0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 01f0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0200   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0210   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0220   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0230   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0240   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0250   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0260   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0270   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0280   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0290   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 02a0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 02b0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 02c0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 02d0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 02e0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 02f0   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0300   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0310   | 00 00 00 00 00 00 00 00 | 00 00 00 00 00 00 00 00 | .....             |     |                         |
| 0320   | 00 00 00 00 00 00 00 00 | 00 00 24 47 50 52 4d 43 | ..... .\$.GPRMC   |     |                         |
| 0330   | 2c 30 30 33 33 34 30 2c | 41 2c 33 31 34 38 2e 35 | ,003340, A,3148.5 |     |                         |
| 0340   | 37 39 35 2c 4e 2c 31 31 | 39 35 32 2e 35 36 32 34 | 795,N,11 952.5624 |     |                         |
| 0350   | 2c 45 2c 30 30 2e 30    | 2c 30 30 2e 30 2c 33    | ,E,000.0 ,000.0,3 |     |                         |
| 0360   | 30 31 30 31 39 2c 30 30 | 35 2e 35 2c 57 2a 36 31 | 01019,00 5.5,W*61 |     |                         |
| 0370   | 0d 0a 0d 0a             |                         | ....              |     |                         |

## Appendix B: Mechanical Dimensions



## Appendix C: Timetable

|               | ID | Data Block |     |     |     |     |     |     |     |     |      |      |      |
|---------------|----|------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|
|               |    | 0          | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9    | 10   | 11   |
| First Firing  | 0  | 0          | 102 | 204 | 306 | 408 | 510 | 612 | 714 | 816 | 918  | 1020 | 1122 |
|               | 1  | 3          | 105 | 207 | 309 | 411 | 513 | 615 | 717 | 819 | 921  | 1023 | 1125 |
|               | 2  | 6          | 108 | 210 | 312 | 414 | 516 | 618 | 720 | 822 | 924  | 1026 | 1128 |
|               | 3  | 9          | 111 | 213 | 315 | 417 | 519 | 621 | 723 | 825 | 927  | 1029 | 1131 |
|               | 4  | 12         | 114 | 216 | 318 | 420 | 522 | 624 | 726 | 828 | 930  | 1032 | 1134 |
|               | 5  | 15         | 117 | 219 | 321 | 423 | 525 | 627 | 729 | 831 | 933  | 1035 | 1137 |
|               | 6  | 18         | 120 | 222 | 324 | 426 | 528 | 630 | 732 | 834 | 936  | 1038 | 1140 |
|               | 7  | 21         | 123 | 225 | 327 | 429 | 531 | 633 | 735 | 837 | 939  | 1041 | 1143 |
|               | 8  | 24         | 126 | 228 | 330 | 432 | 534 | 636 | 738 | 840 | 942  | 1044 | 1146 |
|               | 9  | 27         | 129 | 231 | 333 | 435 | 537 | 639 | 741 | 843 | 945  | 1047 | 1149 |
|               | 10 | 30         | 132 | 234 | 336 | 438 | 540 | 642 | 744 | 846 | 948  | 1050 | 1152 |
|               | 11 | 33         | 135 | 237 | 339 | 441 | 543 | 645 | 747 | 849 | 951  | 1053 | 1155 |
|               | 12 | 36         | 138 | 240 | 342 | 444 | 546 | 648 | 750 | 852 | 954  | 1056 | 1158 |
|               | 13 | 39         | 141 | 243 | 345 | 447 | 549 | 651 | 753 | 855 | 957  | 1059 | 1161 |
|               | 14 | 42         | 144 | 246 | 348 | 450 | 552 | 654 | 756 | 858 | 960  | 1062 | 1164 |
|               | 15 | 45         | 147 | 249 | 351 | 453 | 555 | 657 | 759 | 861 | 963  | 1065 | 1167 |
| Second Firing | 0  | 51         | 153 | 255 | 357 | 459 | 561 | 663 | 765 | 867 | 969  | 1071 | 1173 |
|               | 1  | 54         | 156 | 258 | 360 | 462 | 564 | 666 | 768 | 870 | 972  | 1074 | 1176 |
|               | 2  | 57         | 159 | 261 | 363 | 465 | 567 | 669 | 771 | 873 | 975  | 1077 | 1179 |
|               | 3  | 60         | 162 | 264 | 366 | 468 | 570 | 672 | 774 | 876 | 978  | 1080 | 1182 |
|               | 4  | 63         | 165 | 267 | 369 | 471 | 573 | 675 | 777 | 879 | 981  | 1083 | 1185 |
|               | 5  | 66         | 168 | 270 | 372 | 474 | 576 | 678 | 780 | 882 | 984  | 1086 | 1188 |
|               | 6  | 69         | 171 | 273 | 375 | 477 | 579 | 681 | 783 | 885 | 987  | 1089 | 1191 |
|               | 7  | 72         | 174 | 276 | 378 | 480 | 582 | 684 | 786 | 888 | 990  | 1092 | 1194 |
|               | 8  | 75         | 177 | 279 | 381 | 483 | 585 | 687 | 789 | 891 | 993  | 1095 | 1197 |
|               | 9  | 78         | 180 | 282 | 384 | 486 | 588 | 690 | 792 | 894 | 996  | 1098 | 1200 |
|               | 10 | 81         | 183 | 285 | 387 | 489 | 591 | 693 | 795 | 897 | 999  | 1101 | 1203 |
|               | 11 | 84         | 186 | 288 | 390 | 492 | 594 | 696 | 798 | 900 | 1002 | 1104 | 1206 |
|               | 12 | 87         | 189 | 291 | 393 | 495 | 597 | 699 | 801 | 903 | 1005 | 1107 | 1209 |
|               | 13 | 90         | 192 | 294 | 396 | 498 | 600 | 702 | 804 | 906 | 1008 | 1110 | 1212 |
|               | 14 | 93         | 195 | 297 | 399 | 501 | 603 | 705 | 807 | 909 | 1011 | 1113 | 1215 |
|               | 15 | 96         | 198 | 300 | 402 | 504 | 606 | 708 | 810 | 912 | 1014 | 1116 | 1218 |

## Appendix D: GPS code analysis

```
//GPS Timestam Parse and lidar Timestam Parse
    var temp = new byte[4];
    Buffer.BlockCopy(DataBytes, 1200, temp, 0, temp.Length);
    // 1.Reverse
    var t = temp.Reverse().ToArray();
    var str1 = Convert.ToString(t[0], 2).PadLeft(8, '0');
    var str2 = Convert.ToString(t[1], 2).PadLeft(8, '0');
    var str3 = Convert.ToString(t[2], 2).PadLeft(8, '0');
    var str4 = Convert.ToString(t[3], 2).PadLeft(8, '0');
    //2.reassemble
    var tt1 = $"{{str1}}{{str2.Substring(0, 4)}}".PadLeft(16,'0');
    var tt2 = $"{{str2.Substring(4, 4)}}{{str3}}{{str4}}".PadLeft(24, '0');
    var a = IrAdvanced.ConvertBase(tt1, 2,
16).PadLeft(4,'0').ToHexBytes().Reverse().ToArray();
    var b = IrAdvanced.ConvertBase(tt2, 2,
16).PadLeft(8,'0').ToHexBytes().Reverse().ToArray();
    //Second(uint16)
    TimeS = BitConverter.ToInt16(a, 0);
    //Microsecond(uint32)
    TimeM = (int)BitConverter.ToInt32(b, 0);
    // $"Second:{TimeS} Microsecond:{TimeM}".ToDebug();
    return true;
```

## Appendix E: analysis of 3D LiDAR coordinate code

```
public class Lpoint3DTemp:Lpoint3D
{
    /// <summary> Temperature correction factor </summary>
    public int Temperature { get; set; } = 0;
    public override void Init()
    {
        R = R - SubConst - Temperature;
        var ang = (Angle + Ch * 0.00108 * 10) * Math.PI / 180;      // Horizontal angle
linear error compensation
        var wTemp = W * Math.PI / 180; //Angle radian conversion
        /*
        Definitions:
```

The measured distance output by each channel of the radar is set as R. (Note that the unit of the radar input is 2mm, please convert to 1mm first)

Rotating speed of radar is set as H (usually 10Hz)

The vertical angle of each channel of the radar is set as  $\omega$

The horizontal angle output by the radar is set as  $\alpha$

The horizontal offset of each channel of the radar is set as A  
The vertical offset of each channel of the radar is set as B  
The spatial coordinate system of each channel of the radar is set as X, Y, Z  
Level Difference compensate table   offsetH  
vertical Difference compensate table                                   offsetV  
The calculation formula for space coordinates is:  
 $X = R * \cos(\omega) * \sin(\alpha) + A * \cos(\alpha)$   
 $Y = R * \cos(\omega) * \cos(\alpha) - A * \sin(\alpha)$   
 $Z = R * \sin(\omega) + B$   
\*/  
 $X = (\text{int})(R * \text{Math.Cos}(wTemp) * \text{Math.Sin}(ang) + offsetH * \text{Math.Sin}(ang));$   
 $Y = (\text{int})(R * \text{Math.Cos}(wTemp) * \text{Math.Cos}(ang) - offsetH * \text{Math.Cos}(ang));$   
 $Z = (\text{float})(R * \text{Math.Sin}(wTemp) + offsetV);$   
Color = Color.FromArgb(100, (int)Reflection, 0);  
}  
}

## Appendix F: analysis of interpolation code

```
//Differential complement
for (int i = 0; i < 16; i++)
{
    var w = ChList[i];
    ushort t2 = BitConverter.ToInt16(block, 52 + i * 3);
    byte f2 = block[54 + i * 3];
    if (f2 > 0)
    {
        //3D point oper,Convert polar coordinates to spatial coordinates
        and make coefficient compensation
        var pB = new Lpoint3DTemp()
        {
            R = t2,                 //In this type of 3D radar, the return unit system
            is 2mm
            Ang = ang + (uint)18,
            W = w,
            Reflection = f2,
            Ch = 16 + i,
            SubConst = SubConstList[i],
        };
        if (Vlist?.Length > 16) pB.Temperature = Vlist[i + 1];
        pB.Init();
        Plist.Add(pB);
    }
}
```

## Appendix G:ROS

This appendix will explain how to use Ubuntu+ROS1 to obtain and visualize OLE-LiDAR data.

### G.1 Install software

- 1.Download and install Ubunutu 16.04 operating system. ROS1.0 driver can run on trusty, xenial, bionic version of Ubuntu operating system
- 2.Install and test the basic functions of ROS1 Indigo according to the link (<http://wiki.ros.org/indigo/Installation/Ubuntu>).
- 3.Download and install libpcap-dev.

**Note:**

**The operating environment of the driver is ROS1.0 version. If you need ROS2.0 version, please contact the technical staff of OLEI.**

**The appendix demonstrates the driver construction and operation under ROS1.0 version.**

### G.2 Construction

1. Create a workspace in the ubuntu system where the ROS environment is installed

```
> mkdir -p ole3d_ws/src
```

2. Unzip the driver folder 'src' ROS to ole2d\_ws

```
> cp src ole2d_ws
```

3. Install “depend”

```
> rosdep install --from-paths src --ignore-src --rosdistro=${ROS_DISTRO} -y
```

4. Compile

```
> chmod -R 777 src
```

```
> catkin_make
```

**Note: Before compiling, ask chmod to grant executable permissions under the src folder.**

### G.3 Operation

1. Configure source

```
> source devel/setup.bash
```

2. Open a new terminal and run roscore

```
> roscore
```

3. Check and connect lidar

The default factory IP of lidar: 192.168.1.100. It will send UDP package to 192.168.1.10:2368  
Therefore, the local static IP : 192.168.1.10 needs to be configured, Subnet mask:  
255.255.255.0

4. Run the launch script in the terminal where the source is currently configured

```
> roslaunch ole_pointcloud LR16F_points.launch
```

## G.4 Real-time display

1. Open a new terminal and run rviz

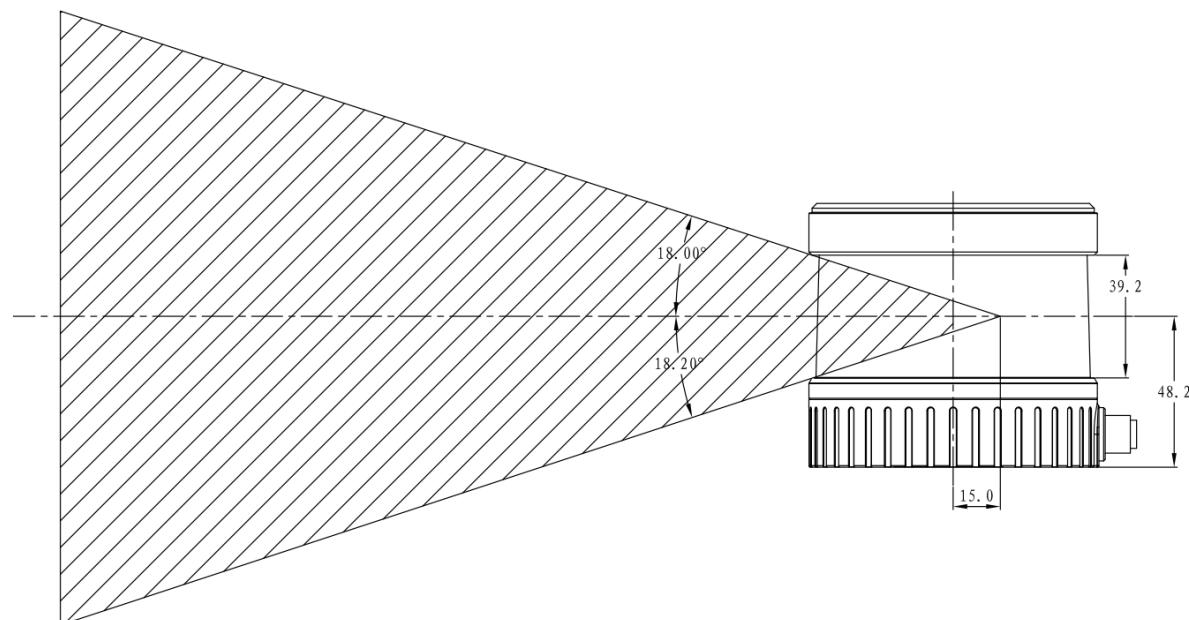
```
>rosrun rviz rviz -f olei_lidar
```

2. Add a topic PointCloud2 in rviz

3. If there is an error prompt “no fixed frame”, use the instruction:

```
>rosrun tf static_transform_publisher 0 0 0 0 0 1 map olei_lidar 10
```

## Appendix H: Optical Avoidance Zone





Morpheus Tek

Web: [www.morpheustek.com](http://www.morpheustek.com)

Email: [sales@morpheustek.com](mailto:sales@morpheustek.com)

TEL: +1 610-883-6026