

# Assembling Monarco HAT and Raspberry Pi

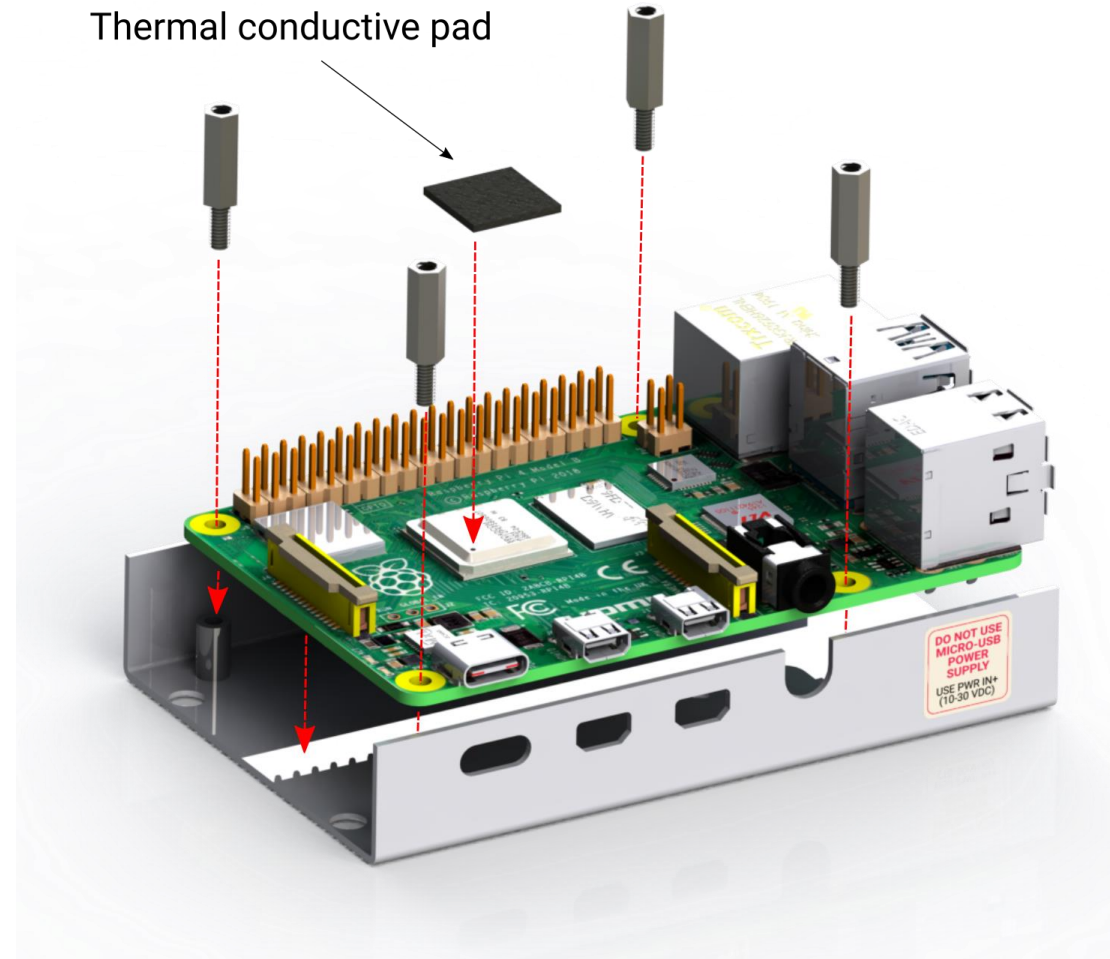


**Monarco HAT – Lightweight I/O for the Raspberry Pi minicomputer**

<https://www.monarco.io>

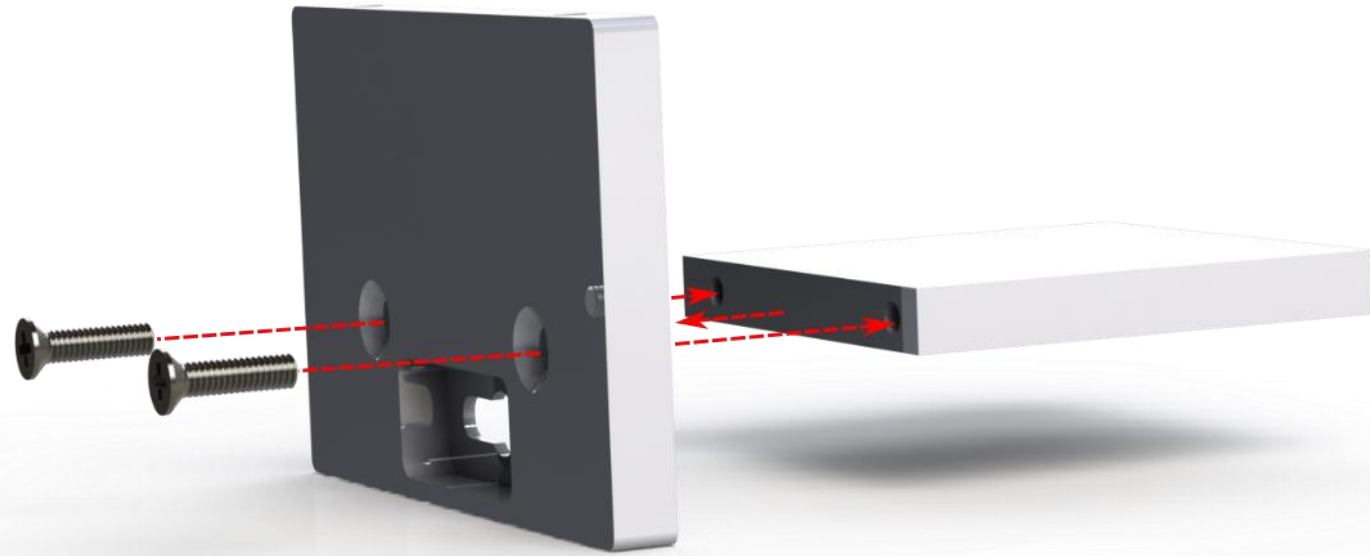
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# Step 1 – Raspberry Pi



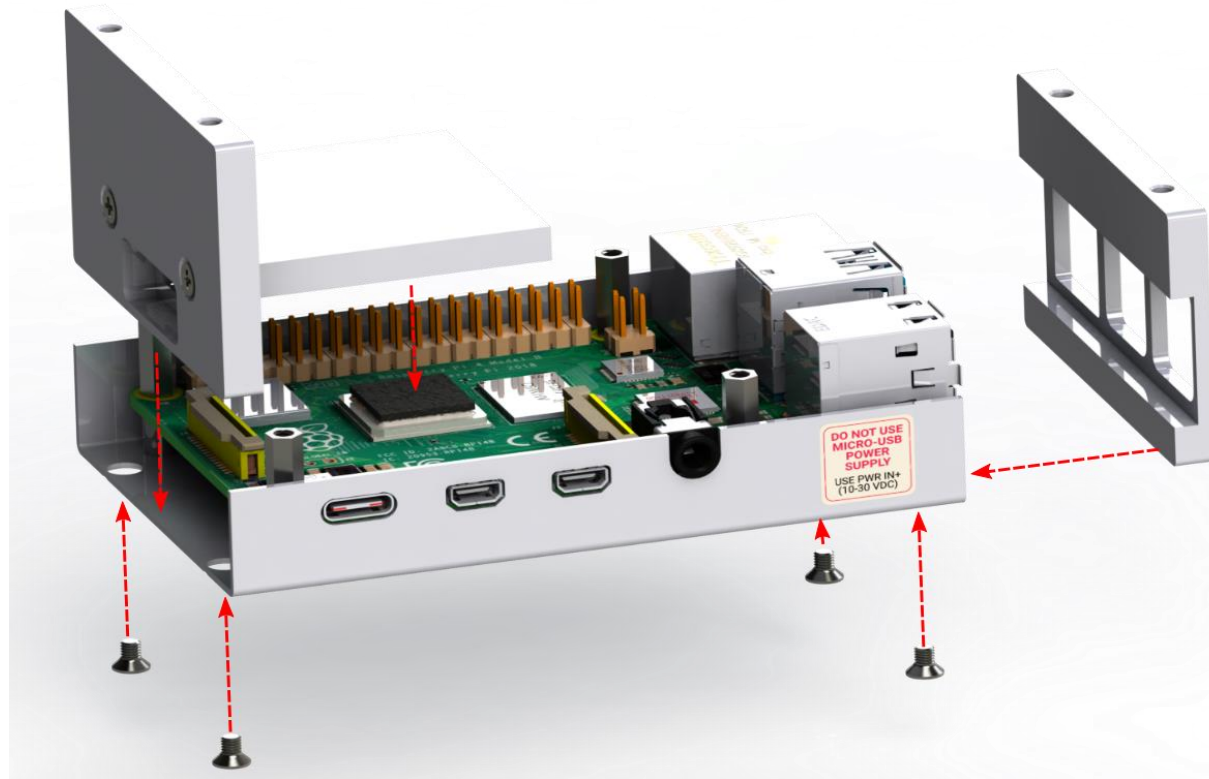
*Use metal spacers to attach the Raspberry Pi to the bottom part of the aluminium case and stick the thermal conductive pad.*

## Step 2 – Heat sink



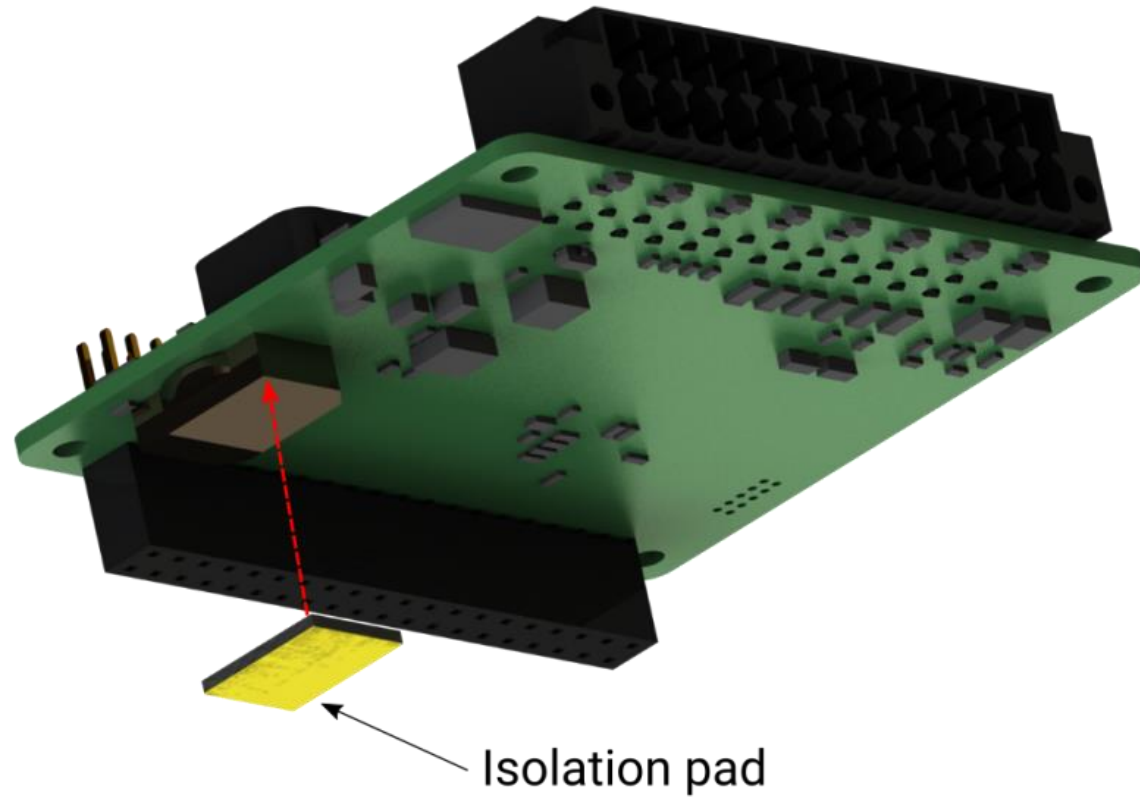
*Screw the heat sink to the side panel.*

# Step 3 – Side panels



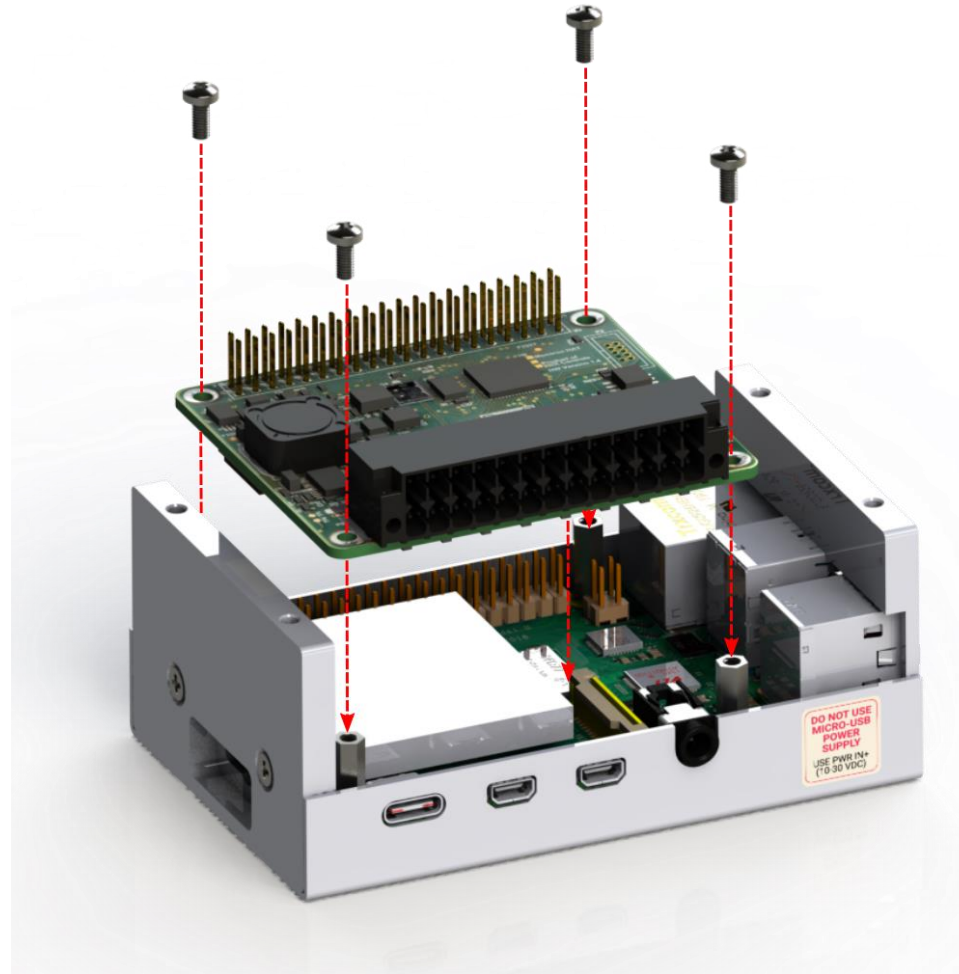
*Mount the side panels and tighten the screws.*

## Step 4 – Isolation pad



*Stick an isolation pad on the battery from below Monarco HAT.*

# Step 5 – Monarco HAT



*Attach the Monarco HAT on top of the Raspberry Pi and use screws to fasten it.*

## Step 6 – Closing the case



*Mount the cover and tighten the screws.*

# Step 7 – Connector and micro SD card



*Plug in the connector and micro SD card. Make sure that the locking levers are in the middle position.*



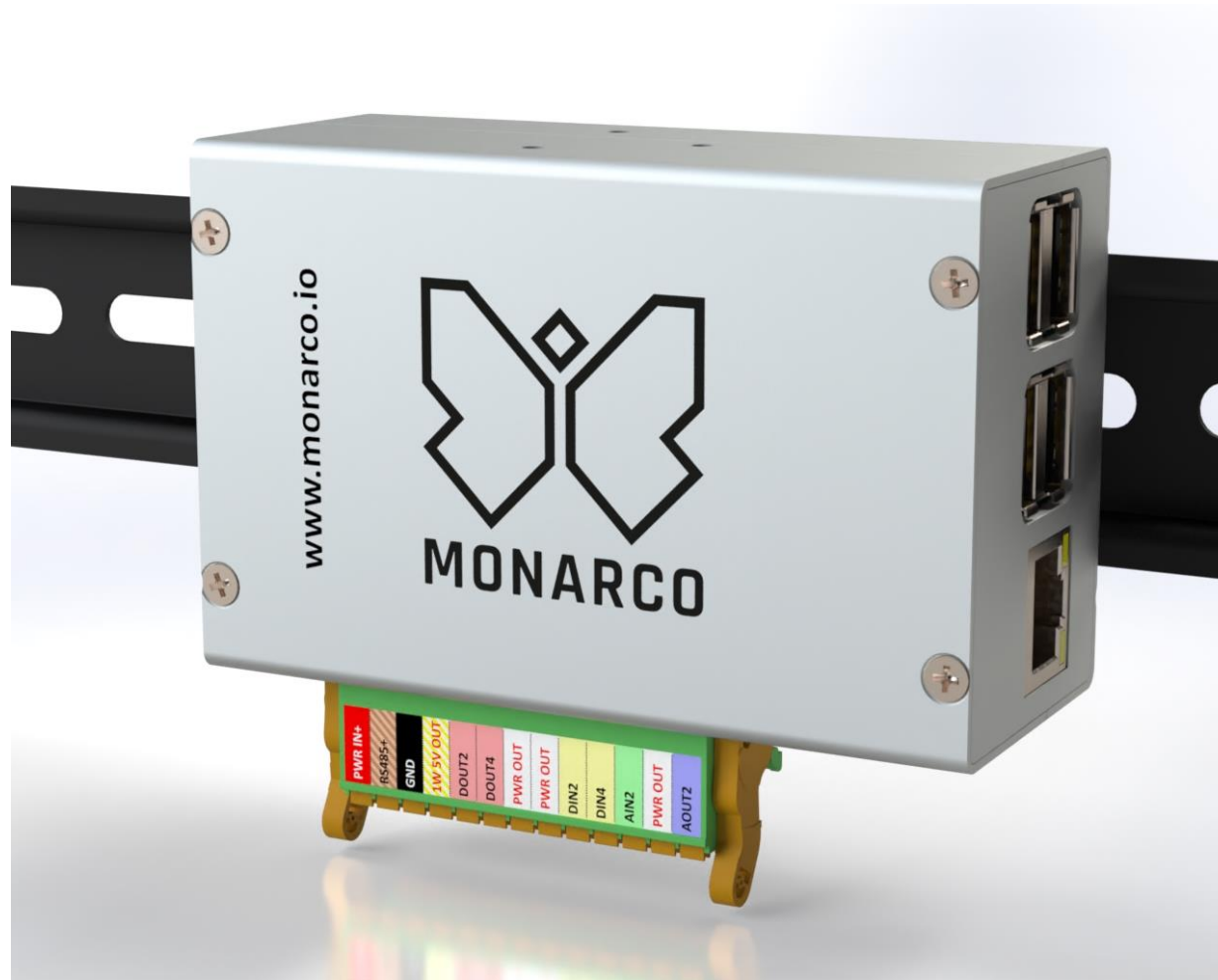
## Step 8 – Mounting DIN rail holder

*Insert 2 plastic holders according to your preferences.  
The metal case allows for both horizontal and vertical mounting.*

# Step 9 - DIN rail mounting



*The aluminium case allows vertical mounting...*



*... as well as horizontal mounting.*

Congratulations, your miniature industrial PC  
(or PLC if you prefer) is ready for use!

