

This guide will show you how to use custom temperature settings for your Tiertime 3D printers on UP Studio.

1. Click the account icon on the right upper corner to login. Users will have to register an account to get benefit of the temperature adjustment function

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2. Click Maintenance in the left navigation bar

	Maintenance							
<b>_</b>	Maintenance Extrude	Withdraw	Stop					
-lC	Print Board: Nozzle Diam: Preheat:	Perf Board 0.4mm V 15min V	▼ HEAT					
	Material Type: Weight: History:	ABS ▼ 151 g 1.518kg						
×		Confirm	Cancel					

3. Click the drop down list for more material options. The Customized option means you can add third party filament with specific temperature.



4. After select Customize option, you will see the right side filament options. If you want to use third party filament with different nozzle temperature from the UP Fila, click Add to add new filament and temperature

Material				
Name	Nozzle(°C)	Platform(℃)	Process	Add
ABS	270	76	Delete	
PLA	210	46	Delete	
ABS+	274	76	Delete	
ABS+	274	76	Delete	N No.
			Confirm	Cancel
			Confirm	Canc

5. Add material name and set nozzle and platform temperature.

	×			
Material				
	1		·	Add
Name	Nozzle(°C)	Platform(°C)	Process	
ABS	270	76	Delete	
PLA	210	46	Delete	
ABS+	274	76	Delete	
PLA_1	215	48	Delete	
			Confirm	Cancel
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