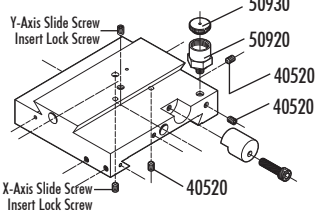
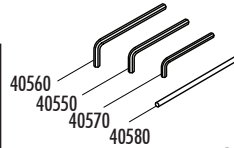


### Mill Saddle Oiler Detail



### Saddle Nut Assembly

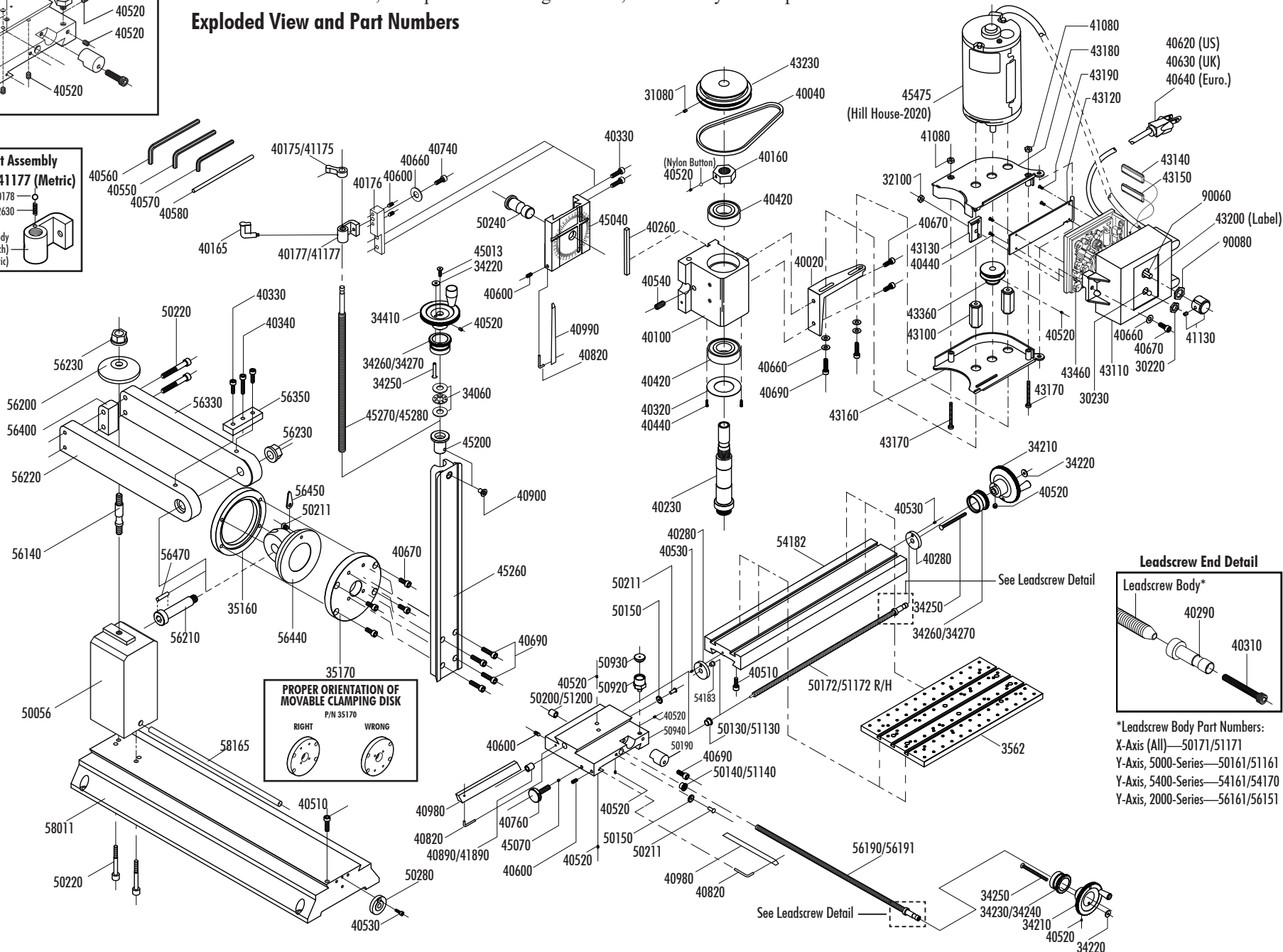
**40177 (Inch), 41177 (Metric)**  
 1/8" Ball, P/N 40178  
 Spring, P/N 22630  
 Saddle Nut Body  
 P/N 40174 (Inch)  
 P/N 41174 (Metric)



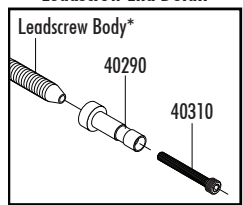
# Sherline Manual Model 5800/5810 NexGen Benchtop Vertical Mill

NOTE: Where different, Inch part number is given first, followed by Metric part number.

## Exploded View and Part Numbers



### Leadscrew End Detail



\*Leadscrew Body Part Numbers:  
 X-Axis (All)—50171/51171  
 Y-Axis, 5000-Series—50161/51161  
 Y-Axis, 5400-Series—54161/54170  
 Y-Axis, 2000-Series—56161/56151

