
EYOU CanOpen Quick Debugging Manual

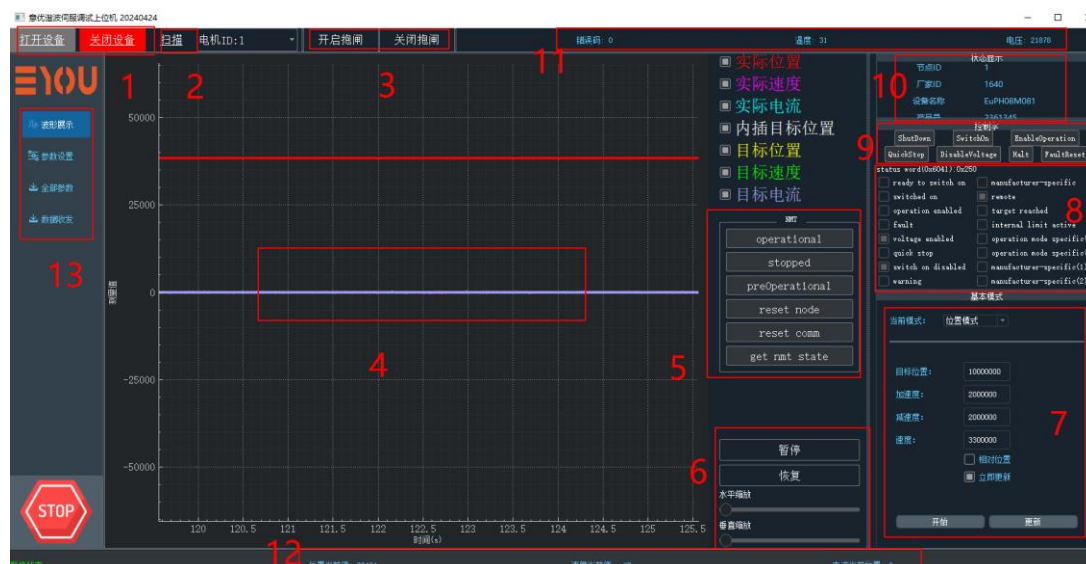
V2.0

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1, Debugging with EYouCanOpenTool

EYouCanOpenTool is a CAN debugging host software developed by our company for debugging CANopen interface motors. It is designed for Windows systems. After installation, the interface is divided into 12 functional areas, as shown below:



Area 1: Open/Close Device

Open Device: Connect to the USB-CAN device by selecting the appropriate device type and baud rate.

If the connection fails, please check:

- 1) Device type selection.
 - 2) Whether the USB-CAN device is plugged in.
 - 3) USB-CAN driver installation (no driver required for Canable devices).
 - 4) Whether the USB-CAN device is occupied by other software.
- Close Device: Release the USB-CAN device from the current software.

Area 2: Scan CANopen Motors

Scan for CANopen motors on the USB-CAN bus. Multiple motors with different IDs may appear; select the target motor for operations.

Area 3: Brake Control

Independent control of the brake (only applicable to motors with brakes).

Note: Avoid manually disabling the brake during operation (deactivating brake excitation power will lock the brake), as this may cause friction between the motor and brake.

Area 4: Waveform Display

Select data waveforms via checkboxes in the top-right corner.

Zoom or drag within the area to adjust waveform visualization.

Area 5: CANopen NMT Commands

This area handles CANopen NMT (Network Management) protocol commands.

Note: Users do not need to focus on this section, as NMT operations are automatically integrated into motor control commands within EYouCanOpenTool

Area 6: Waveform Controls

Pause, resume, or zoom waveforms using dedicated buttons.

Area 7: Motion Control

Select operation modes and input parameters to control the motor.

Position Unit: Pulse.

Speed Unit: Pulse/s.

Acceleration/Deceleration Unit: Pulse/(s²).

Default Pulse Resolution per Motor Revolution: 65536 × Gear Ratio.

Maximum Speed at Rated Voltage: 3,276,800 pulses/s (equivalent to 3000 RPM for the original motor).

Area 8: Real-Time Motor Status

Displays the motor's real-time status.

Area 9: CANopen Control Shortcuts

Quick-access buttons for CANopen control commands.

Area 10: Motor Product Information

Displays motor specifications and product details.

Area 11: Temperature, Error Codes, and Voltage

Displays motor specifications and product details.

Area 12: Textual Data Display

Displays position, temperature, and speed values in text format.

1.1 Motor Parameters

1.1.1 Output Shaft Resolution

The pulse resolution per revolution of the motor's output shaft (via the CANopen protocol) can be read from Object Dictionary 6091-02, as shown below:

| | | | | | |
|-----|--------|-----|------------------------------|---------|---------|
| 226 | 0x6091 | 0x1 | Gear Ratio Motor Revolutions | 5308416 | 5308416 |
| 227 | 0x6091 | 0x2 | Gear Ratio Shaft Revolutions | 5308416 | 5308416 |

The value 5,308,416 represents the number of pulses per revolution (PPR) of the motor's output shaft.

Default Calculation: $65,536 \times \text{Gear Ratio}$

- The raw motor (before gear reduction) uses a **16-bit resolution** (65,436 pulses per revolution).
- After gear reduction, the PPR becomes $65,536 \times \text{Gear Ratio}$.
- The screenshot shows two Object Dictionary entries for the **electronic gear ratio numerator and denominator**. Modify **6091-02** to adjust the output shaft resolution.

1.1.2 Output Angle Range

For **dual magnetic encoder, single-turn absolute value models**:

- After power-on, the output angle range is **$\pm 180^\circ$** .
- Example: For a motor with an **81:1 gear ratio**, the angle range after power-up is **-2,654,208 to +2,654,208 pulses**.

1.1.3 Parameter Units

1. **Position:**
 - Unit: **Pulses** or user-defined pulse units.
 - Example: For an 81:1 gear ratio, 360° corresponds to **5,308,416 pulses** by default.
2. **Velocity:**
 - Unit: **Pulses per second (int32)**, signed (\pm).
 - Example:
 - $+1,000,000$: Rotates counterclockwise at a rate of 1,000,000 pulses per second.
 - $-1,000,000$ (hex: 0xFFF0BDC0): Rotates clockwise at a rate of 1,000,000 pulses per second.
 - **Raw Motor Reference:**
 - 3000 RPM = 50 revolutions per second (RPS).
 - 50 RPS ×
 $65,536 \text{ pulses/rev} = 3,276,800 \text{ pulses/sec}$
 $50 \text{ RPS} \times 65,536 \text{ pulses/rev} = 3,276,800 \text{ pulses/sec}$.
 - All raw motors use **16-bit resolution** (65,536 pulses/rev).
3. **Acceleration/Deceleration:**
 - Unit: **Pulses per second squared (uint32)**, unsigned (positive only).
 - Example:
 - $1,000,000$: Acceleration capability of 1,000,000 pulses/sec².
 - **Maximum Value:** $1 \times 10^8 \text{ pulses/sec}^2$ (100,000,000 pulses/sec²).
4. **Current:**
 - Unit: **Per mille (‰)** of rated torque.
 - **Firmware Versions:**

- **V138 and earlier:** 500 corresponds to rated torque.
- **Post-V138:** 1000 corresponds to rated torque.

1.2 Opening the Device

The EYouCanOpenTool host software currently supports USBCAN devices from Canable and Chuangxin. The Canable device is driver-free.

Connect the USB end of the USBCAN to your computer, and connect the CAN1 port to the motor end with a 120Ω terminal resistor enabled. Ensure the power supply is functioning properly (PH08/PH11 require 24V power). The wiring diagram is as follows:

After correct wiring, click the **"Open Device"**--**"打开设备"** button. The default baud rate for the motor is selected automatically (factory default: 1000 kbps), as shown below:



If the device fails to open, check the USBCAN driver installation and hardware connections. Upon successful connection, the software will configure the motor's PDOs (Process Data Objects) and read all dictionary data from the motor. When multiple motors are connected, click the **"Scan"**--**"扫描"** button to refresh the motor IDs and select the target motor for operation.

1.3 Operating the Motor

Once the motor is connected properly, use the motor control panel to perform various operations, such as **Position Mode—位置模式**:



The motor's factory default setting is **65536 × reduction ratio pulses per revolution** (or check dictionary entry 6091-02). For example, set the acceleration/deceleration and velocity

to **1,000,000**, and the target position to **1,000,000**. The motor will move to the absolute position of 1,000,000. If the **"Relative Position"--"相对位置"** option is checked, the motor will increment its current position by the target value. Other modes (e.g., velocity mode, torque mode) operate similarly and can be tested for comparison.

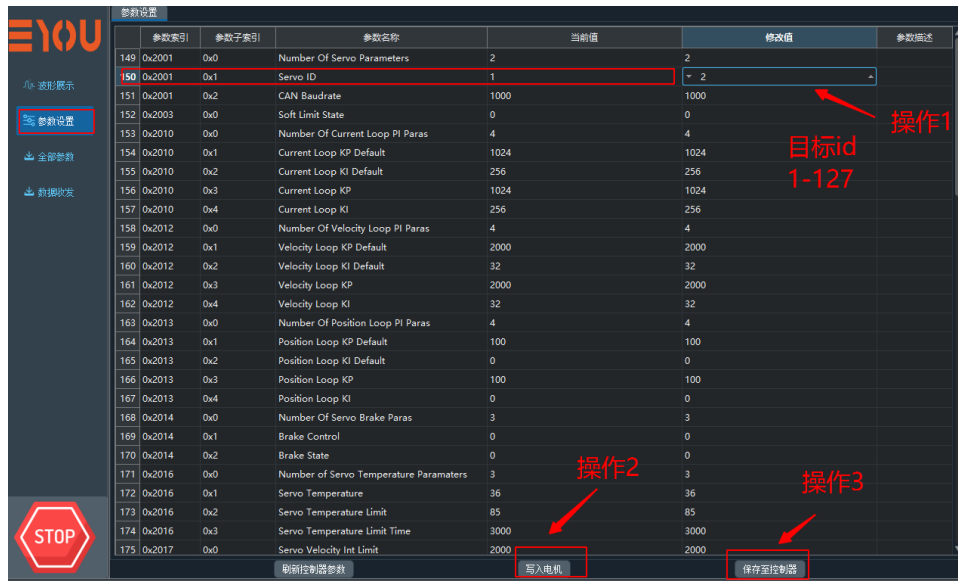
1.4 Parameter Viewing and Modification

Switch to the **"Parameter Settings"--"参数设置"** interface in the host software to read, modify, and save motor parameters. First, click the **[Refresh Controller Parameters] --[刷新控制器参数]** button to read the motor's current data. Enter new values in the corresponding edit fields as needed, then click **[Write to Motor]--[写入电机]**. If modifications require power-cycle retention, click **[Save to Controller] -- [保存至控制器]**.

| 参数索引 | 参数子索引 | 参数名称 | 当前值 | 修改值 | 参数描述 |
|------|--------|----------------------------------------|------|------|------|
| 149 | 0x2001 | Number Of Servo Parameters | 2 | | |
| 150 | 0x2001 | Servo ID | 1 | | |
| 151 | 0x2001 | CAN Baudrate | 1000 | 1000 | |
| 152 | 0x2003 | Soft Limit State | 0 | 0 | |
| 153 | 0x2010 | Number Of Current Loop PI Paras | 4 | | |
| 154 | 0x2010 | Current Loop KP Default | 1024 | 1024 | |
| 155 | 0x2010 | Current Loop KI Default | 256 | 256 | |
| 156 | 0x2010 | Current Loop KP | 1024 | 1024 | |
| 157 | 0x2010 | Current Loop KI | 256 | 256 | |
| 158 | 0x2012 | Number Of Velocity Loop PI Paras | 4 | | |
| 159 | 0x2012 | Velocity Loop KP Default | 2000 | 2000 | |
| 160 | 0x2012 | Velocity Loop KI Default | 32 | 32 | |
| 161 | 0x2012 | Velocity Loop KP | 2000 | 2000 | |
| 162 | 0x2012 | Velocity Loop KI | 32 | 32 | |
| 163 | 0x2013 | Number Of Position Loop PI Paras | 4 | | |
| 164 | 0x2013 | Position Loop KP Default | 100 | 100 | |
| 165 | 0x2013 | Position Loop KI Default | 0 | 0 | |
| 166 | 0x2013 | Position Loop KP | 100 | 100 | |
| 167 | 0x2013 | Position Loop KI | 0 | 0 | |
| 168 | 0x2014 | Number Of Servo Brake Paras | 3 | 3 | |
| 169 | 0x2014 | Brake Control | 0 | 0 | |
| 170 | 0x2014 | Brake State | 0 | 0 | |
| 171 | 0x2016 | Number Of Servo Temperature Parameters | 3 | 3 | |
| 172 | 0x2016 | Servo Temperature | 36 | 36 | |
| 173 | 0x2016 | Servo Temperature Limit | 85 | 35 | |
| 174 | 0x2016 | Servo Temperature Limit Time | 3000 | 3000 | |
| 175 | 0x2017 | Servo Velocity Int Limit | 2000 | 2000 | |

1.4.1 Modifying the ID

Under the Parameter Settings interface, modify **0x2001:01**, then restart the device to apply changes, as shown below:



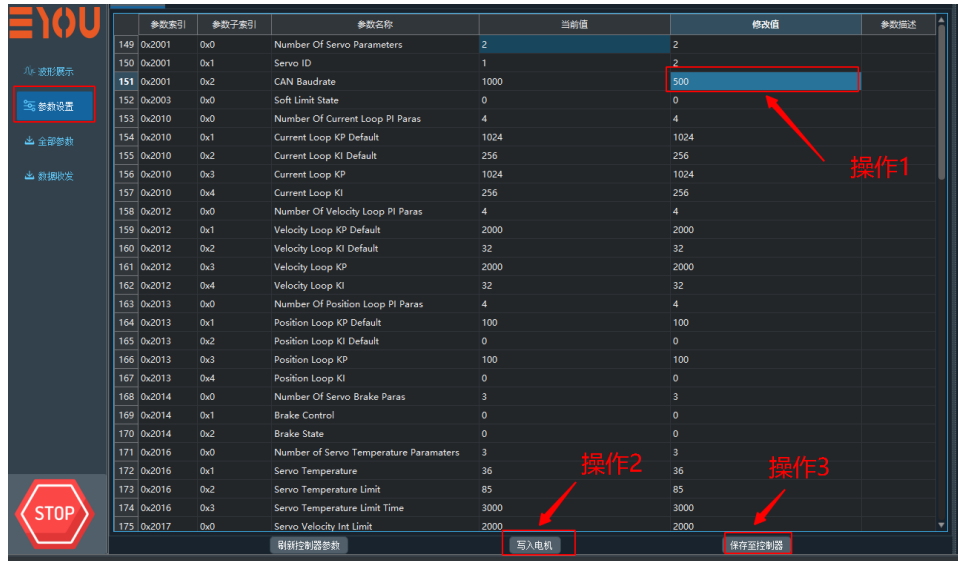
If EYouCanOpenTool is unavailable, use the following CAN commands. For example, to change the ID from 1 to 2:

| Direction | CAN ID | CAN Data | Description |
|-----------|--------|-------------------------|-------------------------------------------------------|
| Tx | 0x601 | 2F 01 20 01 02 00 00 00 | Write 0x02 to dictionary 2001:01 (set ID=2) |
| Rx | 0x581 | 60 01 20 01 00 00 00 00 | |
| Tx | 0x601 | 23 10 10 01 73 61 76 65 | Write 0x65766173 to dictionary 1010:01 (save command) |
| Rx | 0x581 | 60 10 10 01 00 00 00 00 | |

After sending these commands, power cycle the device for the new ID to take effect.

1.4.2 Modifying Baud Rate

Under the Parameter Settings interface, modify **0x2001:02**, then restart the device to apply changes.



If EYouCanOpenTool is unavailable, use the following commands (e.g., set baud rate=500 kbps):

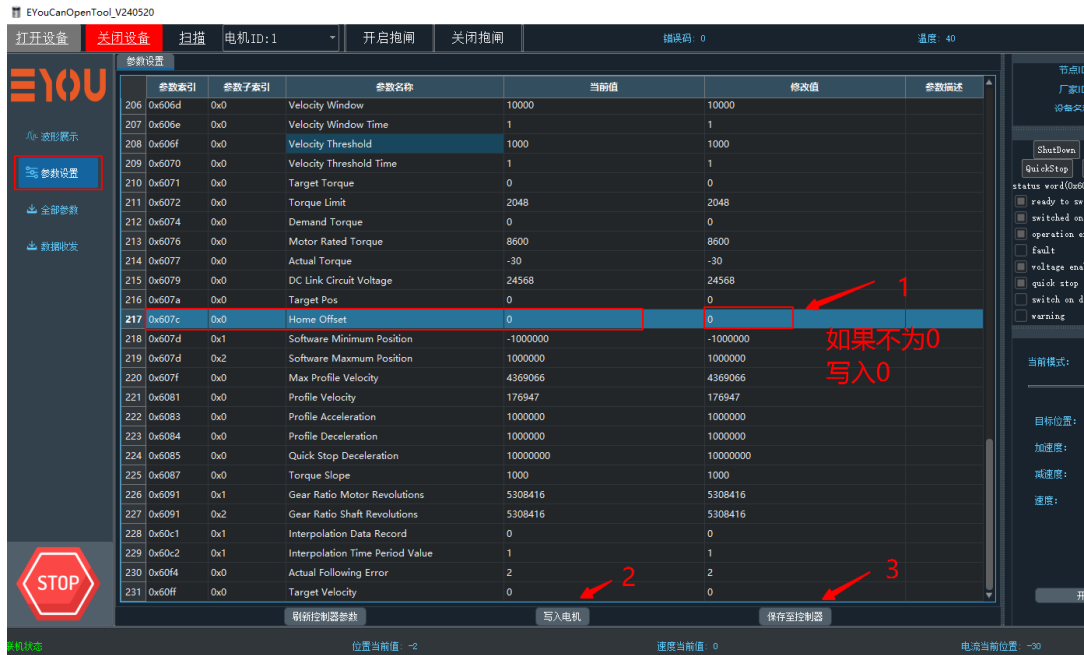
| Direction | CAN ID | CAN Data | Description |
|-----------|--------|-------------------------|-------------------------------------------------------|
| Tx | 0x601 | 2B 01 20 02 F4 01 00 00 | Write 500 (0x01F4) to dictionary 2001:02 |
| Rx | 0x581 | 60 01 20 02 00 00 00 00 | |
| Tx | 0x601 | 23 10 10 01 73 61 76 65 | Write 0x65766173 to dictionary 1010:01 (save command) |
| Rx | 0x581 | 60 10 10 01 00 00 00 00 | |

Power cycle the device after sending these commands for the new baud rate to take effect.

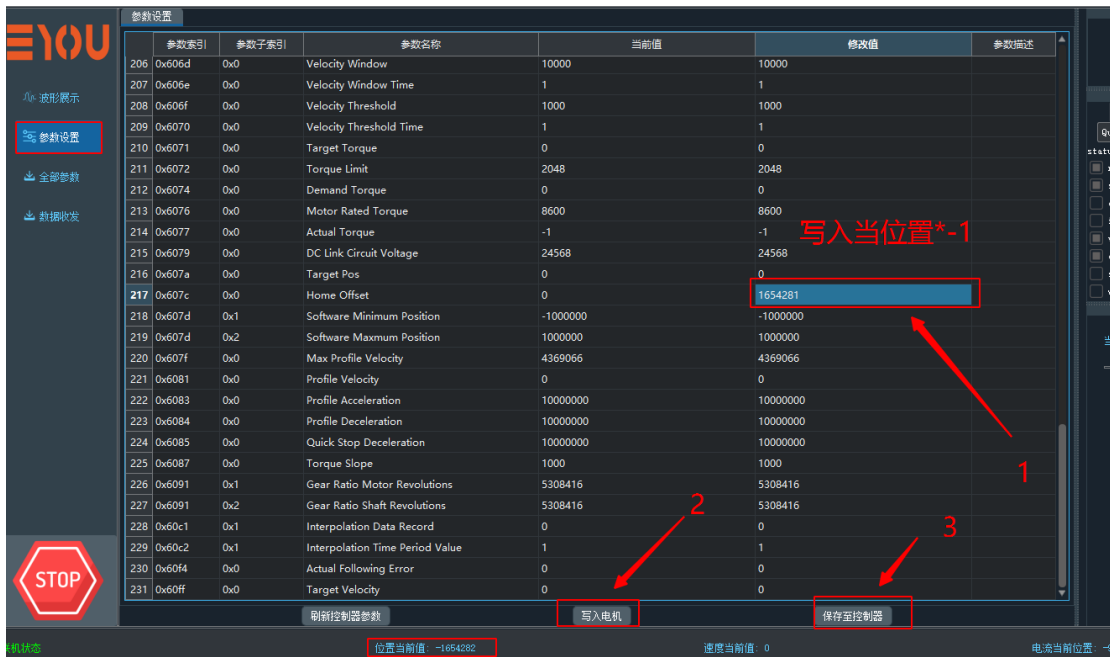
1.4.3 Zero Offset Calibration

After adjusting the zero position:

1. Set the **home offset** dictionary entry to **0** (skip if already 0).
2. Click **[Write to Motor]**--**[写入点击]** and **[Save to Controller]**--**[保存至控制器]**.



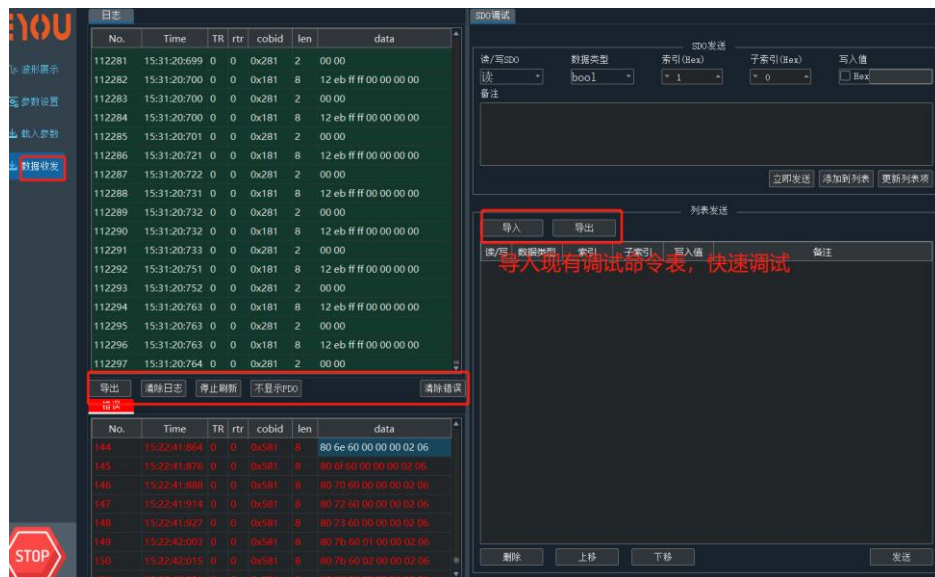
3. If the adjusted position is within ± 180 degrees, no power cycle is required. Otherwise, restart the device.
4. After restarting, rescan to obtain the current position. Write the **negative** of the current position to the **home offset** dictionary, then click [Write to Motor] --[写入点击] and [Save to Controller] --[保存至控制器].



1.5 Data Communication Debugging

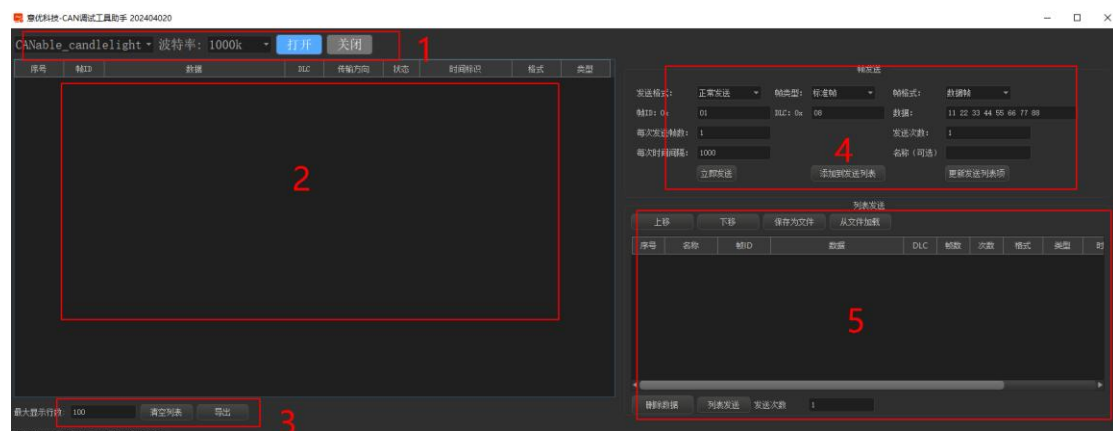
Switch to the "Data Communication"--"数据收发" interface to monitor real-time communication between the host software and the motor. Manual SDO (Service Data Object) debugging is also supported. You may import our provided debugging command templates

for rapid testing.



2, EYouCanableTool Debugging Guide

EYouCanableTool is a CAN debugging host software developed by our company for the Canable hardware. Users may also utilize other CAN tools or host software for debugging. A screenshot of the EYouCanableTool interface is shown below:



Functional Areas:

1. **Area 1:** Select the motor's corresponding baud rate and click **"Open"**—**"打开"**. If opening fails, check whether the USBCAN device is connected or occupied by another program.
2. **Area 2:** Communication data display zone.
3. **Area 3:** Adjust the **"Display Row Count"** parameter to increase the number of visible data lines. Supports data export functionality.
4. **Area 4:** Manual CAN data transmission.
5. **Area 5:** Predefined command list. Use the **"Load File"--"从文件加载"** button to import a pre-configured .ini command table for rapid debugging. Debugged command lists can also be exported and saved.

3, Application Development

3.1 PDO Configuration and Mapping

In CANopen applications, **RPDO** (Receive PDO) and **TPDO** (Transmit PDO) are defined from the slave device's perspective:

- **RPDO**: Used by the host to send data to the slave without requiring a response.
- **TPDO**: Used by the slave to upload data to the host without requiring a response.
The communication data format must align with the PDO configuration and mapping.

3.1.1TPDO Configuration Example

Example: Configure motor ID=1 to upload **current speed, position, status word, and error code** every **1000 ms**:

| 序号 | 名称 | 帧ID | 数据 | DLC | 帧数 | 次数 | 格式 | 类型 | 时间间隔 |
|----|------------------|-------|-------------------------|------|----|----|-----|-----|------|
| 1 | NMT复位应用命令 | 0x00 | 81 00 | 0x02 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 2 | 心跳1000ms | 0x601 | 2b 17 10 00 e8 03 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 3 | 无效TPDO1 | 0x601 | 23 00 18 01 81 01 00 80 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 4 | 无效TPDO2 | 0x601 | 23 01 18 01 81 02 00 80 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 6 | TPDO1定时上传数据 | 0x601 | 2f 00 18 02 ff 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 7 | TPDO2定时上传数据 | 0x601 | 2f 01 18 02 ff 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 7 | TPDO1定时周期=1000ms | 0x601 | 2b 00 18 05 e8 03 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 8 | TPDO2定时周期=1000ms | 0x601 | 2b 01 18 05 e8 03 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 12 | TPDO1清空映射个数 | 0x601 | 2f 00 1a 00 00 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 13 | TPDO2清空映射个数 | 0x601 | 2f 01 1a 00 00 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 15 | TPDO1映射1=当前位置 | 0x601 | 23 00 1a 01 20 00 64 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 16 | TPDO1映射2=当前速度 | 0x601 | 23 00 1a 02 20 00 6c 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 17 | TPDO1映射数=2 | 0x601 | 2f 00 1a 00 02 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 18 | TPDO2映射1=当前扭矩 | 0x601 | 23 01 1a 01 10 00 77 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 19 | TPDO2映射2=状态字 | 0x601 | 23 01 1a 02 10 00 41 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 20 | TPDO2映射3=错误码 | 0x601 | 23 01 1a 03 10 00 3f 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 21 | TPDO2映射数=3 | 0x601 | 2f 01 1a 00 03 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 25 | 有效TPDO1 | 0x601 | 23 00 18 01 81 01 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 26 | 有效TPDO2 | 0x601 | 23 01 18 01 81 02 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 28 | NMT start命令 | 0x00 | 01 00 | 0x02 | 1 | 1 | 数据帧 | 标准帧 | 10 |

Screenshot of EYouCanableTool Communication Configuration:

| 序号 | 帧ID | 数据 | DLC | 传输方向 | 状态 | 时间标识 | 格式 | 类型 |
|----|-------|-------------------------|------|------|----|--------------|-----|-----|
| 0 | 0x00 | 81 00 | 0x02 | 发送 | 成功 | 21:49:11:173 | 数据帧 | 标准帧 |
| 1 | 0x701 | 00 | 0x01 | 接收 | 成功 | 21:49:11:174 | 数据帧 | 标准帧 |
| 2 | 0x601 | 2b 17 10 00 e8 03 00 00 | 0x08 | 发送 | 成功 | 21:49:11:184 | 数据帧 | 标准帧 |
| 3 | 0x581 | 60 17 10 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:186 | 数据帧 | 标准帧 |
| 4 | 0x701 | 7f | 0x01 | 接收 | 成功 | 21:49:11:186 | 数据帧 | 标准帧 |
| 5 | 0x601 | 23 00 18 01 81 01 00 80 | 0x08 | 发送 | 成功 | 21:49:11:195 | 数据帧 | 标准帧 |
| 6 | 0x581 | 60 00 18 01 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:196 | 数据帧 | 标准帧 |
| 7 | 0x601 | 23 01 18 01 81 02 00 80 | 0x08 | 发送 | 成功 | 21:49:11:204 | 数据帧 | 标准帧 |
| 8 | 0x581 | 60 01 18 01 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:206 | 数据帧 | 标准帧 |
| 9 | 0x601 | 2f 00 18 02 ff 00 00 00 | 0x08 | 发送 | 成功 | 21:49:11:214 | 数据帧 | 标准帧 |
| 10 | 0x581 | 60 00 18 02 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:215 | 数据帧 | 标准帧 |
| 11 | 0x601 | 2f 01 18 02 ff 00 00 00 | 0x08 | 发送 | 成功 | 21:49:11:224 | 数据帧 | 标准帧 |
| 12 | 0x581 | 60 01 18 02 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:226 | 数据帧 | 标准帧 |
| 13 | 0x601 | 2b 00 18 05 e8 03 00 00 | 0x08 | 发送 | 成功 | 21:49:11:234 | 数据帧 | 标准帧 |
| 14 | 0x581 | 60 00 18 05 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:237 | 数据帧 | 标准帧 |
| 15 | 0x601 | 2b 01 18 05 e8 03 00 00 | 0x08 | 发送 | 成功 | 21:49:11:245 | 数据帧 | 标准帧 |
| 16 | 0x581 | 60 01 18 05 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:248 | 数据帧 | 标准帧 |
| 17 | 0x601 | 2f 00 1a 00 00 00 00 00 | 0x08 | 发送 | 成功 | 21:49:11:254 | 数据帧 | 标准帧 |
| 18 | 0x581 | 60 00 1a 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:256 | 数据帧 | 标准帧 |
| 19 | 0x601 | 2f 01 1a 00 00 00 00 00 | 0x08 | 发送 | 成功 | 21:49:11:265 | 数据帧 | 标准帧 |
| 20 | 0x581 | 60 01 1a 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:266 | 数据帧 | 标准帧 |
| 21 | 0x601 | 23 00 1a 01 20 00 64 60 | 0x08 | 发送 | 成功 | 21:49:11:275 | 数据帧 | 标准帧 |
| 22 | 0x581 | 60 00 1a 01 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:278 | 数据帧 | 标准帧 |
| 23 | 0x601 | 23 00 1a 02 20 00 6c 60 | 0x08 | 发送 | 成功 | 21:49:11:285 | 数据帧 | 标准帧 |
| 24 | 0x581 | 60 00 1a 02 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:287 | 数据帧 | 标准帧 |
| 25 | 0x601 | 2f 00 1a 00 02 00 00 00 | 0x08 | 发送 | 成功 | 21:49:11:295 | 数据帧 | 标准帧 |
| 26 | 0x581 | 60 00 1a 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:296 | 数据帧 | 标准帧 |
| 27 | 0x601 | 23 01 1a 01 10 00 77 60 | 0x08 | 发送 | 成功 | 21:49:11:305 | 数据帧 | 标准帧 |
| 28 | 0x581 | 60 01 1a 01 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:307 | 数据帧 | 标准帧 |
| 29 | 0x601 | 23 01 1a 02 10 00 41 60 | 0x08 | 发送 | 成功 | 21:49:11:315 | 数据帧 | 标准帧 |
| 30 | 0x581 | 60 01 1a 02 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:317 | 数据帧 | 标准帧 |
| 31 | 0x601 | 23 01 1a 03 10 00 3f 60 | 0x08 | 发送 | 成功 | 21:49:11:325 | 数据帧 | 标准帧 |
| 32 | 0x581 | 60 01 1a 03 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:327 | 数据帧 | 标准帧 |
| 33 | 0x601 | 2f 01 1a 00 03 00 00 00 | 0x08 | 发送 | 成功 | 21:49:11:335 | 数据帧 | 标准帧 |
| 34 | 0x581 | 60 01 1a 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:336 | 数据帧 | 标准帧 |
| 35 | 0x601 | 23 00 18 01 81 01 00 00 | 0x08 | 发送 | 成功 | 21:49:11:344 | 数据帧 | 标准帧 |
| 36 | 0x581 | 60 00 18 01 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:345 | 数据帧 | 标准帧 |
| 37 | 0x601 | 23 01 18 01 81 02 00 00 | 0x08 | 发送 | 成功 | 21:49:11:354 | 数据帧 | 标准帧 |
| 38 | 0x581 | 60 01 18 01 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:355 | 数据帧 | 标准帧 |
| 39 | 0x00 | 01 00 | 0x02 | 发送 | 成功 | 21:49:11:364 | 数据帧 | 标准帧 |
| 40 | 0x181 | 51 80 d7 ff 00 00 00 00 | 0x08 | 接收 | 成功 | 21:49:11:365 | 数据帧 | 标准帧 |
| 41 | 0x281 | f6 ff 50 02 00 00 | 0x06 | 接收 | 成功 | 21:49:11:365 | 数据帧 | 标准帧 |
| 42 | 0x701 | 05 | 0x01 | 接收 | 成功 | 21:49:12:186 | 数据帧 | 标准帧 |

CAN Data Analysis

| Dire ction | CAN ID (Hex) | CAN Data (Hex) | Description |
|------------|--------------|-------------------------|--------------------------------------------------------------------------|
| Tx | 0x00 | 81 00 | NMT Reset Application command. Required to initialize PDO configuration. |
| Rx | - | - | No response. |
| Tx | 0x601 | 2B 17 10 00 E8 03 00 00 | Configure motor heartbeat message with period=1000 ms. |
| Rx | 0x581 | 60 17 10 00 00 00 00 00 | |
| Tx | 0x601 | 23 00 18 01 81 01 00 80 | Disable TPDO1. |
| Rx | 0x581 | 60 00 18 01 00 00 00 00 | |
| Tx | 0x601 | 23 01 18 01 81 02 00 80 | Disable TPDO2. |
| Rx | 0x581 | 60 01 18 01 00 00 00 00 | |
| Tx | 0x601 | 2F 00 18 02 FF 00 00 00 | Set TPDO1 to asynchronous mode (timed transmission). |
| Rx | 0x581 | 60 00 18 02 00 00 00 00 | |

| | | | |
|----|-------|-------------------------|-----------------------------------------------------------|
| Tx | 0x601 | 2F 01 18 02 FF 00 00 00 | Set TPDO2 to asynchronous mode (timed transmission). |
| Rx | 0x581 | 60 01 18 02 00 00 00 00 | |
| Tx | 0x601 | 2B 00 18 05 E8 03 00 00 | Set TPDO1 transmission period to 1000 ms (0x03E8 = 1000). |
| Rx | 0x581 | 60 00 18 05 00 00 00 00 | |
| Tx | 0x601 | 2B 01 18 05 E8 03 00 00 | Set TPDO2 transmission period to 1000 ms. |
| Rx | 0x581 | 60 01 18 05 00 00 00 00 | |
| Tx | 0x601 | 2F 00 1A 00 00 00 00 00 | Clear mapped entries for TPDO1. |
| Rx | 0x581 | 60 00 1A 00 00 00 00 00 | |
| Tx | 0x601 | 2F 01 1A 00 00 00 00 00 | Clear mapped entries for TPDO2. |
| Rx | 0x581 | 60 01 1A 00 00 00 00 00 | |
| Tx | 0x601 | 23 00 1A 01 20 00 64 60 | Map TPDO1 entry 1: Current position (0x6064). |
| Rx | 0x581 | 60 00 1A 01 00 00 00 00 | |
| Tx | 0x601 | 23 00 1A 02 20 00 6C 60 | Map TPDO1 entry 2: Current velocity (0x606C). |
| Rx | 0x581 | 60 00 1A 02 00 00 00 00 | |
| Tx | 0x601 | 2F 00 1A 00 02 00 00 00 | Set TPDO1 number of mapped entries to 2. |
| Rx | 0x581 | 60 00 1A 00 00 00 00 00 | |
| Tx | 0x601 | 23 01 1A 01 10 00 77 60 | Map TPDO2 entry 1: Current torque (0x6077). |
| Rx | 0x581 | 60 01 1A 01 00 00 00 00 | |
| Tx | 0x601 | 23 01 1A 02 10 00 41 60 | Map TPDO2 entry 2: Status word (0x6041). |
| Rx | 0x581 | 60 01 1A 02 00 00 00 00 | |
| Tx | 0x601 | 23 01 1A 03 10 00 3F 60 | Map TPDO2 entry 3: Error code (0x603F). |
| Rx | 0x581 | 60 01 1A 03 00 00 00 00 | |
| Tx | 0x601 | 2F 01 1A 00 03 00 00 00 | Set TPDO2 number of mapped entries to 3. |
| Rx | 0x581 | 60 01 1A 00 00 00 00 00 | |
| Tx | 0x601 | 23 00 18 01 81 01 00 00 | Enable TPDO1. |
| Rx | 0x581 | 60 00 18 01 00 00 00 00 | |
| Tx | 0x601 | 23 01 18 01 81 02 00 00 | Enable TPDO2. |
| Rx | 0x581 | 60 01 18 01 00 00 00 00 | |

| | | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Tx | 0x00 | 01 00 | NMT Start command for all slave devices. |
| After completing the TPDO configuration and sending the NMT Start command, TPDO data will be transmitted every 1000 ms . Example received TPDO data: | | | |
| Rx | 181 | <u>51 80 d7 ff 00 00 00 00</u> | CAN ID=181 (Motor TPDO1 of ID=1): <ul style="list-style-type: none"> <u>51 80 D7 FF</u>: Current position (int32, 0xFFD78051 = -2,654,217). <u>00 00 00 00</u>: Current velocity (int32). |
| Rx | 281 | <u>f6 ff 50 02 00 00</u> | CAN ID=281 (Motor TPDO2 of ID=1): <ul style="list-style-type: none"> <u>F6 FF</u>: Current torque (int16). <u>50 02</u>: Status word (uint16). <u>00 00</u>: Error code (uint16, 0 = no error). |
| Rx | 701 | 05 | CAN ID=700+ID , Heartbeat ID: 05 Operational state <ul style="list-style-type: none"> 0x04: Stopped, 0x7F: Pre-operational |

Example 2: Configure Motor ID=11 (0x0B)

Set transmission period=1000ms for **current velocity, position, status word, and error code**:

| 序号 | 名称 | 帧ID | 数据 | DLC | 帧数 | 次数 | 格式 | 类型 | 时间间隔 |
|----|------------------|-------|-------------------------|------|----|----|-----|-----|------|
| 1 | NMT复位应用命令 | 0x00 | 81 00 | 0x02 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 2 | 心跳1000ms | 0x60b | 2b 17 10 00 e8 03 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 3 | 无效TPDO1 | 0x60b | 23 00 18 01 8b 01 00 80 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 4 | 无效TPDO2 | 0x60b | 23 01 18 01 8b 02 00 80 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 5 | TPDO1定时上传数据 | 0x60b | 2f 00 18 02 ff 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 6 | TPDO2定时上传数据 | 0x60b | 2f 01 18 02 ff 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 7 | TPDO1定时周期=1000ms | 0x60b | 2b 00 18 05 e8 03 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 8 | TPDO2定时周期=1000ms | 0x60b | 2b 01 18 05 e8 03 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 9 | TPDO1清空映射个数 | 0x60b | 2f 00 1a 00 00 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 10 | TPDO2清空映射个数 | 0x60b | 2f 01 1a 00 00 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 11 | TPDO1映射1=当前位置 | 0x60b | 23 00 1a 01 20 00 64 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 12 | TPDO1映射2=当前速度 | 0x60b | 23 00 1a 02 20 00 6c 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 13 | TPDO1映射数=2 | 0x60b | 2f 00 1a 00 02 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 14 | TPDO2映射1=当前扭矩 | 0x60b | 23 01 1a 01 10 00 77 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 15 | TPDO2映射2=状态字 | 0x60b | 23 01 1a 02 10 00 41 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 16 | TPDO2映射3=错误码 | 0x60b | 23 01 1a 03 10 00 3f 60 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 17 | TPDO2映射数=3 | 0x60b | 2f 01 1a 00 03 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 18 | 有效TPDO1 | 0x60b | 23 00 18 01 8b 01 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 19 | 有效TPDO2 | 0x60b | 23 01 18 01 8b 02 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 28 | NMT start命令 | 0x00 | 01 00 | 0x02 | 1 | 1 | 数据帧 | 标准帧 | 10 |

Screenshot of EYouCanableTool Communication Configuration

| 序号 | 帧ID | 数据 | DLC | 传输方向 | 状态 | 时间标识 | 格式 | 类型 |
|----|-------|-------------------------|------|------|----|--------------|-----|-----|
| 0 | 0x00 | 81 00 | 0x02 | 发送 | 成功 | 09:51:56:323 | 数据帧 | 标准帧 |
| 1 | 0x70b | 00 | 0x01 | 接收 | 成功 | 09:51:56:324 | 数据帧 | 标准帧 |
| 2 | 0x60b | 2b 17 10 00 e8 03 00 00 | 0x08 | 发送 | 成功 | 09:51:56:334 | 数据帧 | 标准帧 |
| 3 | 0x58b | 60 17 10 00 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:335 | 数据帧 | 标准帧 |
| 4 | 0x70b | 7f | 0x01 | 接收 | 成功 | 09:51:56:335 | 数据帧 | 标准帧 |
| 5 | 0x60b | 23 00 18 01 8b 01 00 80 | 0x08 | 发送 | 成功 | 09:51:56:344 | 数据帧 | 标准帧 |
| 6 | 0x58b | 60 00 18 01 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:345 | 数据帧 | 标准帧 |
| 7 | 0x60b | 23 01 18 01 8b 02 00 80 | 0x08 | 发送 | 成功 | 09:51:56:355 | 数据帧 | 标准帧 |
| 8 | 0x58b | 60 01 18 01 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:356 | 数据帧 | 标准帧 |
| 9 | 0x60b | 2f 00 18 02 ff 00 00 00 | 0x08 | 发送 | 成功 | 09:51:56:364 | 数据帧 | 标准帧 |
| 10 | 0x58b | 60 00 18 02 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:367 | 数据帧 | 标准帧 |
| 11 | 0x60b | 2f 01 18 02 ff 00 00 00 | 0x08 | 发送 | 成功 | 09:51:56:375 | 数据帧 | 标准帧 |
| 12 | 0x58b | 60 01 18 02 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:377 | 数据帧 | 标准帧 |
| 13 | 0x60b | 2b 00 18 05 e8 03 00 00 | 0x08 | 发送 | 成功 | 09:51:56:384 | 数据帧 | 标准帧 |
| 14 | 0x58b | 60 00 18 05 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:385 | 数据帧 | 标准帧 |
| 15 | 0x60b | 2b 01 18 05 e8 03 00 00 | 0x08 | 发送 | 成功 | 09:51:56:394 | 数据帧 | 标准帧 |
| 16 | 0x58b | 60 01 18 05 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:397 | 数据帧 | 标准帧 |
| 17 | 0x60b | 2f 00 1a 00 00 00 00 00 | 0x08 | 发送 | 成功 | 09:51:56:404 | 数据帧 | 标准帧 |
| 18 | 0x58b | 60 00 1a 00 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:405 | 数据帧 | 标准帧 |
| 19 | 0x60b | 2f 01 1a 00 00 00 00 00 | 0x08 | 发送 | 成功 | 09:51:56:414 | 数据帧 | 标准帧 |
| 20 | 0x58b | 60 01 1a 00 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:415 | 数据帧 | 标准帧 |
| 21 | 0x60b | 23 00 1a 01 20 00 64 60 | 0x08 | 发送 | 成功 | 09:51:56:424 | 数据帧 | 标准帧 |
| 22 | 0x58b | 60 00 1a 01 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:426 | 数据帧 | 标准帧 |
| 23 | 0x60b | 23 00 1a 02 20 00 6c 60 | 0x08 | 发送 | 成功 | 09:51:56:434 | 数据帧 | 标准帧 |
| 24 | 0x58b | 60 00 1a 02 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:436 | 数据帧 | 标准帧 |
| 25 | 0x60b | 2f 00 1a 00 02 00 00 00 | 0x08 | 发送 | 成功 | 09:51:56:444 | 数据帧 | 标准帧 |
| 26 | 0x58b | 60 00 1a 00 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:446 | 数据帧 | 标准帧 |
| 27 | 0x60b | 23 01 1a 01 10 00 77 60 | 0x08 | 发送 | 成功 | 09:51:56:454 | 数据帧 | 标准帧 |
| 28 | 0x58b | 60 01 1a 01 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:455 | 数据帧 | 标准帧 |
| 29 | 0x60b | 23 01 1a 02 10 00 41 60 | 0x08 | 发送 | 成功 | 09:51:56:464 | 数据帧 | 标准帧 |
| 30 | 0x58b | 60 01 1a 02 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:465 | 数据帧 | 标准帧 |
| 31 | 0x60b | 23 01 1a 03 10 00 3f 60 | 0x08 | 发送 | 成功 | 09:51:56:474 | 数据帧 | 标准帧 |
| 32 | 0x58b | 60 01 1a 03 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:475 | 数据帧 | 标准帧 |
| 33 | 0x60b | 2f 01 1a 00 03 00 00 00 | 0x08 | 发送 | 成功 | 09:51:56:484 | 数据帧 | 标准帧 |
| 34 | 0x58b | 60 01 1a 00 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:486 | 数据帧 | 标准帧 |
| 35 | 0x60b | 23 00 18 01 8b 01 00 00 | 0x08 | 发送 | 成功 | 09:51:56:494 | 数据帧 | 标准帧 |
| 36 | 0x58b | 60 00 18 01 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:495 | 数据帧 | 标准帧 |
| 37 | 0x60b | 23 01 18 01 8b 02 00 00 | 0x08 | 发送 | 成功 | 09:51:56:504 | 数据帧 | 标准帧 |
| 38 | 0x58b | 60 01 18 01 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:505 | 数据帧 | 标准帧 |
| 39 | 0x00 | 01 00 | 0x02 | 发送 | 成功 | 09:51:56:514 | 数据帧 | 标准帧 |
| 40 | 0x18b | 51 80 d7 ff 00 00 00 00 | 0x08 | 接收 | 成功 | 09:51:56:516 | 数据帧 | 标准帧 |
| 41 | 0x28b | f6 ff 50 02 00 00 | 0x06 | 接收 | 成功 | 09:51:56:516 | 数据帧 | 标准帧 |
| 42 | 0x70b | 05 | 0x01 | 接收 | 成功 | 09:51:57:335 | 数据帧 | 标准帧 |
| 43 | 0x18b | 51 80 d7 ff 0c fe ff ff | 0x08 | 接收 | 成功 | 09:51:57:516 | 数据帧 | 标准帧 |
| 44 | 0x28b | f5 ff 50 02 00 00 | 0x06 | 接收 | 成功 | 09:51:57:516 | 数据帧 | 标准帧 |

CAN Data Analysis

| Direction | CAN ID (Hex) | CAN Data (Hex) | Description |
|-----------|--------------|-------------------------|--------------------------------------------------------------------------|
| Tx | 0x00 | 81 00 | NMT Reset Application command. Required to initialize PDO configuration. |
| Rx | - | - | No response. |
| Tx | 0x60B | 2B 17 10 00 E8 03 00 00 | Configure motor heartbeat message with period=1000 ms. |
| Rx | 0x58B | 60 17 10 00 00 00 00 00 | |
| Tx | 0x60B | 23 00 18 01 8B 01 00 80 | Disable TPDO1. |
| Rx | 0x58B | 60 00 18 01 00 00 00 00 | |
| Tx | 0x60B | 23 01 18 01 8B 02 00 80 | Disable TPDO2. |
| Rx | 0x58B | 60 01 18 01 00 00 00 00 | |
| Tx | 0x60B | 2F 00 18 02 FF 00 00 00 | Set TPDO1 to asynchronous mode (timed transmission). |
| Rx | 0x58B | 60 00 18 02 00 00 00 00 | |

| | | | |
|----|-------|-------------------------|-----------------------------------------------------------|
| Tx | 0x60B | 2F 01 18 02 FF 00 00 00 | Set TPDO2 to asynchronous mode (timed transmission). |
| Rx | 0x58B | 60 01 18 02 00 00 00 00 | |
| Tx | 0x60B | 2B 00 18 05 E8 03 00 00 | Set TPDO1 transmission period to 1000 ms (0x03E8 = 1000). |
| Rx | 0x58B | 60 00 18 05 00 00 00 00 | |
| Tx | 0x60B | 2B 01 18 05 E8 03 00 00 | Set TPDO2 transmission period to 1000 ms. |
| Rx | 0x58B | 60 01 18 05 00 00 00 00 | |
| Tx | 0x60B | 2F 00 1A 00 00 00 00 00 | Clear mapped entries for TPDO1. |
| Rx | 0x58B | 60 00 1A 00 00 00 00 00 | |
| Tx | 0x60B | 2F 01 1A 00 00 00 00 00 | Clear mapped entries for TPDO2. |
| Rx | 0x58B | 60 01 1A 00 00 00 00 00 | |
| Tx | 0x60B | 23 00 1A 01 20 00 64 60 | Map TPDO1 entry 1: Current position (0x6064). |
| Rx | 0x58B | 60 00 1A 01 00 00 00 00 | |
| Tx | 0x60B | 23 00 1A 02 20 00 6C 60 | Map TPDO1 entry 2: Current velocity (0x606C). |
| Rx | 0x58B | 60 00 1A 02 00 00 00 00 | |
| Tx | 0x60B | 2F 00 1A 00 02 00 00 00 | Set TPDO1 number of mapped entries to 2. |
| Rx | 0x58B | 60 00 1A 00 00 00 00 00 | |
| Tx | 0x60B | 23 01 1A 01 10 00 77 60 | Map TPDO2 entry 1: Current torque (0x6077). |
| Rx | 0x58B | 60 01 1A 01 00 00 00 00 | |
| Tx | 0x60B | 23 01 1A 02 10 00 41 60 | Map TPDO2 entry 2: Status word (0x6041). |
| Rx | 0x58B | 60 01 1A 02 00 00 00 00 | |
| Tx | 0x60B | 23 01 1A 03 10 00 3F 60 | Map TPDO2 entry 3: Error code (0x603F). |
| Rx | 0x58B | 60 01 1A 03 00 00 00 00 | |
| Tx | 0x60B | 2F 01 1A 00 03 00 00 00 | Set TPDO2 number of mapped entries to 3. |
| Rx | 0x58B | 60 01 1A 00 00 00 00 00 | |
| Tx | 0x60B | 23 00 18 01 8B 01 00 00 | Enable TPDO1. |
| Rx | 0x58B | 60 00 18 01 00 00 00 00 | |
| Tx | 0x60B | 23 01 18 01 8B 02 00 00 | Enable TPDO2. |
| Rx | 0x58B | 60 01 18 01 00 00 00 00 | |

| | | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Tx | 0x00 | 01 00 | NMT Start command for all slave devices. |
| After completing the TPDO configuration and sending the NMT Start command, TPDO data will be transmitted every 1000 ms . Example received TPDO data: | | | |
| Rx | 18b | <u>51 80 d7 ff</u> <u>00 00 00 00</u> | CAN ID=18B (Motor TPDO1 of ID=11) <ul style="list-style-type: none"> <u>51 80 D7 FF</u>: Current position (int32, 0xFFD78051 = -2,654,217). <u>00 00 00 00</u>: Current velocity (int32). |
| Rx | 28b | <u>f6 ff</u> <u>50 02</u> <u>00 00</u> | CAN ID=28B (Motor TPDO2 of ID=11) <ul style="list-style-type: none"> <u>F6 FF</u>: Current torque (int16). <u>50 02</u>: Status word (uint16). <u>00 00</u>: Error code (uint16, 0 = no error). |
| Rx | 70b | 05 | CAN ID=700+ID , Heartbeat ID: 05 Operational state Other NMT States <ul style="list-style-type: none"> 0x04: Stopped, 0x7F: Pre-operational |

3.2 Application of Profile Position Mode

In **Profile Position Mode**, the motor plans its trajectory based on configured acceleration, deceleration, constant velocity, and target position.

Example 1: Controlling motor ID=1 with a **reduction ratio of 101** (output resolution = 6,619,136) via SDO commands:

Screenshot of EYouCanableTool Command Table:

| 序号 | 名称 | 帧ID | 数据 | DLC | 帧数 | 次数 | 格式 | 类型 | 时间间隔 |
|----|--------------------|-------|-------------------------|------|----|----|-----|-----|-------|
| 1 | 控制字=06 | 0x601 | 2b 40 60 00 06 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 100 |
| 2 | 轨迹位置模式 | 0x601 | 2f 60 60 00 01 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 3 | 设置速度=60度/秒(101减... | 0x601 | 23 81 60 00 55 d5 10 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 4 | 设置加速度=60度/(秒*秒) | 0x601 | 23 83 60 00 55 d5 10 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 5 | 设置减速度=60度/(秒*秒) | 0x601 | 23 84 60 00 55 d5 10 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 6 | 控制字=07 | 0x601 | 2b 40 60 00 07 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 7 | 控制字=0f | 0x601 | 2b 40 60 00 0f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 8 | 控制字=2f | 0x601 | 2b 40 60 00 2f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 9 | 目标位置=360度 | 0x601 | 23 7a 60 00 00 00 65 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 10 | 控制字=3f | 0x601 | 2b 40 60 00 3f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10000 |
| 11 | 控制字=2f | 0x601 | 2b 40 60 00 2f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 12 | 目标位置=0度 | 0x601 | 23 7a 60 00 00 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 13 | 控制字=3f | 0x601 | 2b 40 60 00 3f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 3000 |

Screenshot of EYouCanableTool Communication:

| 序号 | 帧ID | 数据 | DLC | 传输方向 | 状态 | 时间标识 | 格式 | 类型 |
|----|-------|-------------------------|------|------|----|--------------|-----|-----|
| 0 | 0x601 | 2b 40 60 00 06 00 00 00 | 0x08 | 发送 | 成功 | 21:25:49:726 | 数据帧 | 标准帧 |
| 1 | 0x581 | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:727 | 数据帧 | 标准帧 |
| 2 | 0x601 | 2f 60 60 00 01 00 00 00 | 0x08 | 发送 | 成功 | 21:25:49:829 | 数据帧 | 标准帧 |
| 3 | 0x581 | 60 60 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:830 | 数据帧 | 标准帧 |
| 4 | 0x601 | 23 81 60 00 55 d5 10 00 | 0x08 | 发送 | 成功 | 21:25:49:841 | 数据帧 | 标准帧 |
| 5 | 0x581 | 60 81 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:843 | 数据帧 | 标准帧 |
| 6 | 0x601 | 23 83 60 00 55 d5 10 00 | 0x08 | 发送 | 成功 | 21:25:49:850 | 数据帧 | 标准帧 |
| 7 | 0x581 | 60 83 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:852 | 数据帧 | 标准帧 |
| 8 | 0x601 | 23 84 60 00 55 d5 10 00 | 0x08 | 发送 | 成功 | 21:25:49:860 | 数据帧 | 标准帧 |
| 9 | 0x581 | 60 84 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:862 | 数据帧 | 标准帧 |
| 10 | 0x601 | 2b 40 60 00 07 00 00 00 | 0x08 | 发送 | 成功 | 21:25:49:871 | 数据帧 | 标准帧 |
| 11 | 0x581 | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:873 | 数据帧 | 标准帧 |
| 12 | 0x601 | 2b 40 60 00 0f 00 00 00 | 0x08 | 发送 | 成功 | 21:25:49:881 | 数据帧 | 标准帧 |
| 13 | 0x581 | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:884 | 数据帧 | 标准帧 |
| 14 | 0x601 | 2b 40 60 00 2f 00 00 00 | 0x08 | 发送 | 成功 | 21:25:49:891 | 数据帧 | 标准帧 |
| 15 | 0x581 | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:892 | 数据帧 | 标准帧 |
| 16 | 0x601 | 23 7a 60 00 00 00 65 00 | 0x08 | 发送 | 成功 | 21:25:49:901 | 数据帧 | 标准帧 |
| 17 | 0x581 | 60 7a 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:903 | 数据帧 | 标准帧 |
| 18 | 0x601 | 2b 40 60 00 3f 00 00 00 | 0x08 | 发送 | 成功 | 21:25:49:911 | 数据帧 | 标准帧 |
| 19 | 0x581 | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:49:913 | 数据帧 | 标准帧 |
| 20 | 0x601 | 2b 40 60 00 2f 00 00 00 | 0x08 | 发送 | 成功 | 21:25:59:906 | 数据帧 | 标准帧 |
| 21 | 0x581 | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:59:907 | 数据帧 | 标准帧 |
| 22 | 0x601 | 23 7a 60 00 00 00 00 00 | 0x08 | 发送 | 成功 | 21:25:59:918 | 数据帧 | 标准帧 |
| 23 | 0x581 | 60 7a 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:59:921 | 数据帧 | 标准帧 |
| 24 | 0x601 | 2b 40 60 00 3f 00 00 00 | 0x08 | 发送 | 成功 | 21:25:59:928 | 数据帧 | 标准帧 |
| 25 | 0x581 | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 21:25:59:931 | 数据帧 | 标准帧 |

CAN Data Analysis

| Dire ction | CAN ID (Hex) | CAN Data (Hex) | Description |
|------------|--------------|-------------------------|--------------------------------------------------------------------------------|
| Tx | 0x601 | 2B 40 60 00 06 00 00 00 | Control Word=0x06 (Shutdown command). |
| Rx | 0x581 | 60 40 60 00 00 00 00 00 | |
| Tx | 0x601 | 2F 60 60 00 01 00 00 00 | Operation Mode=0x01 (Profile Position Mode). |
| Rx | 0x581 | 60 60 60 00 00 00 00 00 | |
| Tx | 0x601 | 23 81 60 00 55 D5 10 00 | Set constant velocity=60°/s (for reduction ratio=101: 1,103,189 pulses = 60°). |
| Rx | 0x581 | 60 81 60 00 00 00 00 00 | |
| Tx | 0x601 | 23 83 60 00 55 D5 10 00 | Set acceleration=60°/(s ²). |
| Rx | 0x581 | 60 83 60 00 00 00 00 00 | |
| Tx | 0x601 | 23 84 60 00 55 D5 10 00 | Set deceleration=60°/(s ²). |
| Rx | 0x581 | 60 84 60 00 00 00 00 00 | |
| Tx | 0x601 | 2B 40 60 00 07 00 00 00 | Control Word=0x07 (Switch On command). |
| Rx | 0x581 | 60 40 60 00 00 00 00 00 | |
| Tx | 0x601 | 2B 40 60 00 0F 00 00 00 | Control Word=0x0F (Operation Enable command). |
| Rx | 0x581 | 60 40 60 00 00 00 00 00 | |

Note: The above steps complete power-on enablement and motion parameter configuration. Verify the motor's status via the status word (e.g., bit 10 indicates target

| | | | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| reached). | | | |
| Tx | 601 | 2b 40 60 00 2f 00 00 00 | Control Word=0x2F - Reset the "Immediate Position Update" flag. |
| Rx | 581 | 60 40 60 00 00 00 00 00 | |
| Tx | 601 | 23 7a 60 00 00 00 65 00 | Set Target Position=360° (absolute). |
| 返回 | 581 | 60 7a 60 00 00 00 00 00 | |
| Tx | 601 | 2b 40 60 00 3f 00 00 00 | Control Word=0x3F - Set the "Immediate Position Update" flag. |
| Rx | 581 | 60 40 60 00 00 00 00 00 | |
| <p>The above three commands constitute the absolute position update sequence. While the motor remains enabled, simply repeat these three commands to set a new target position.</p> <p>To determine whether the previous target position has been reached:</p> <ol style="list-style-type: none"> 1. Monitor bit 10 of the Status Word (0x6041). If bit 10 = 1, the target position is achieved. Then, update subsequent target positions as needed. 2. Alternatively, you may directly update the target position based on operational requirements. If the motor is already in motion, it will interrupt the current trajectory and replan a new motion path according to the updated target. | | | |
| Tx | 0x601 | 2B 40 60 00 2F 00 00 00 | Control Word=0x2F - Reset the "Immediate Position Update" flag. |
| Rx | 0x581 | 60 40 60 00 00 00 00 00 | |
| Tx | 0x601 | 23 7A 60 00 00 00 00 00 | Set Target Position=0° (absolute). |
| Rx | 0x581 | 60 7A 60 00 00 00 00 00 | |
| Tx | 0x601 | 2B 40 60 00 3F 00 00 00 | Control Word=0x3F - Set the "Immediate Position Update" flag. |
| Rx | 0x581 | 60 40 60 00 00 00 00 00 | |
| <p>The above three commands form the absolute position update sequence. If the motor remains enabled and outputs are active, simply cycle through these three commands to continuously update target positions.</p> <p>During operation, you can select different stopping modes as needed. Here, two methods are illustrated: shutdown stopping and halt stopping. Choose either one based on operational requirements.</p> | | | |
| Tx | 0x601 | 2B 40 60 00 06 00 00 00 | Control Word=0x06 - Shutdown command. The motor decelerates to stop via the configured deceleration ramp, disables output, and engages the brake. Re-enablement is required to resume control. |
| Rx | 0x581 | 60 40 60 00 00 00 00 00 | |
| Tx | 0x601 | 2B 40 60 00 0F 01 00 00 | Control Word=0x10F - Halt command. The motor decelerates to stop via the configured deceleration ramp but maintains output enablement. New target positions can be updated using the 0x2F → Position → 0x3F sequence. |

| | | | |
|----|-------|-------------------------|--|
| Rx | 0x581 | 60 40 60 00 00 00 00 00 | |
|----|-------|-------------------------|--|

Example 2: Motor ID=11 (0x0B) with Reduction Ratio=121

Configure a motor with **reduction ratio=121** (output resolution=7,929,856) using SDO commands:

Screenshot of EYouCanableTool Command Table:

| 序号 | 名称 | 帧ID | 数据 | DLC | 帧数 | 次数 | 格式 | 类型 | 时间间隔 |
|----|--------------------|-------|-------------------------|------|----|----|-----|-----|------|
| 1 | 控制字=06 | 0x60b | 2b 40 60 00 06 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 100 |
| 2 | 轨迹位置模式 | 0x60b | 2f 60 60 00 01 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 3 | 设置速度=90度/秒(121减速比) | 0x60b | 23 81 60 00 00 40 1e 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 4 | 设置加速度=90度/(秒*秒) | 0x60b | 23 83 60 00 00 40 1e 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 5 | 设置减速度=90度/(秒*秒) | 0x60b | 23 84 60 00 00 40 1e 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 6 | 控制字=07 | 0x60b | 2b 40 60 00 07 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 7 | 控制字=0f | 0x60b | 2b 40 60 00 0f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 8 | 控制字=2f | 0x60b | 2b 40 60 00 2f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 9 | 目标位置=50度 | 0x60b | 23 7a 60 00 39 ce 10 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 10 | 控制字=3f | 0x60b | 2b 40 60 00 3f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 3000 |
| 11 | 控制字=2f | 0x60b | 2b 40 60 00 2f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 12 | 目标位置=-10度 | 0x60b | 23 7a 60 00 8e a3 fc ff | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 13 | 控制字=3f | 0x60b | 2b 40 60 00 3f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 3000 |
| 14 | 控制字=2f | 0x60b | 2b 40 60 00 2f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 15 | 目标位置=0度 | 0x60b | 23 7a 60 00 00 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 10 |
| 16 | 控制字=3f | 0x60b | 2b 40 60 00 3f 00 00 00 | 0x08 | 1 | 1 | 数据帧 | 标准帧 | 3000 |

Screenshot of EYouCanableTool Communication Data:

| 序号 | 帧ID | 数据 | DLC | 传输方向 | 状态 | 时间标识 | 格式 | 类型 |
|----|-------|-------------------------|------|------|----|--------------|-----|-----|
| 0 | 0x60b | 2b 40 60 00 06 00 00 00 | 0x08 | 发送 | 成功 | 20:37:47:114 | 数据帧 | 标准帧 |
| 1 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:115 | 数据帧 | 标准帧 |
| 2 | 0x60b | 2f 60 60 00 01 00 00 00 | 0x08 | 发送 | 成功 | 20:37:47:216 | 数据帧 | 标准帧 |
| 3 | 0x58b | 60 60 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:218 | 数据帧 | 标准帧 |
| 4 | 0x60b | 23 81 60 00 00 40 1e 00 | 0x08 | 发送 | 成功 | 20:37:47:228 | 数据帧 | 标准帧 |
| 5 | 0x58b | 60 81 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:229 | 数据帧 | 标准帧 |
| 6 | 0x60b | 23 83 60 00 00 40 1e 00 | 0x08 | 发送 | 成功 | 20:37:47:238 | 数据帧 | 标准帧 |
| 7 | 0x58b | 60 83 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:240 | 数据帧 | 标准帧 |
| 8 | 0x60b | 23 84 60 00 00 40 1e 00 | 0x08 | 发送 | 成功 | 20:37:47:248 | 数据帧 | 标准帧 |
| 9 | 0x58b | 60 84 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:249 | 数据帧 | 标准帧 |
| 10 | 0x60b | 2b 40 60 00 07 00 00 00 | 0x08 | 发送 | 成功 | 20:37:47:258 | 数据帧 | 标准帧 |
| 11 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:260 | 数据帧 | 标准帧 |
| 12 | 0x60b | 2b 40 60 00 0f 00 00 00 | 0x08 | 发送 | 成功 | 20:37:47:268 | 数据帧 | 标准帧 |
| 13 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:269 | 数据帧 | 标准帧 |
| 14 | 0x60b | 2b 40 60 00 2f 00 00 00 | 0x08 | 发送 | 成功 | 20:37:47:278 | 数据帧 | 标准帧 |
| 15 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:280 | 数据帧 | 标准帧 |
| 16 | 0x60b | 23 7a 60 00 39 ce 10 00 | 0x08 | 发送 | 成功 | 20:37:47:288 | 数据帧 | 标准帧 |
| 17 | 0x58b | 60 7a 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:289 | 数据帧 | 标准帧 |
| 18 | 0x60b | 2b 40 60 00 3f 00 00 00 | 0x08 | 发送 | 成功 | 20:37:47:298 | 数据帧 | 标准帧 |
| 19 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:47:299 | 数据帧 | 标准帧 |
| 20 | 0x60b | 2b 40 60 00 2f 00 00 00 | 0x08 | 发送 | 成功 | 20:37:50:295 | 数据帧 | 标准帧 |
| 21 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:50:297 | 数据帧 | 标准帧 |
| 22 | 0x60b | 23 7a 60 00 8e a3 fc ff | 0x08 | 发送 | 成功 | 20:37:50:307 | 数据帧 | 标准帧 |
| 23 | 0x58b | 60 7a 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:50:309 | 数据帧 | 标准帧 |
| 24 | 0x60b | 2b 40 60 00 3f 00 00 00 | 0x08 | 发送 | 成功 | 20:37:50:317 | 数据帧 | 标准帧 |
| 25 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:50:318 | 数据帧 | 标准帧 |
| 26 | 0x60b | 2b 40 60 00 2f 00 00 00 | 0x08 | 发送 | 成功 | 20:37:53:324 | 数据帧 | 标准帧 |
| 27 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:53:326 | 数据帧 | 标准帧 |
| 28 | 0x60b | 23 7a 60 00 00 00 00 00 | 0x08 | 发送 | 成功 | 20:37:53:337 | 数据帧 | 标准帧 |
| 29 | 0x58b | 60 7a 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:53:338 | 数据帧 | 标准帧 |
| 30 | 0x60b | 2b 40 60 00 3f 00 00 00 | 0x08 | 发送 | 成功 | 20:37:53:347 | 数据帧 | 标准帧 |
| 31 | 0x58b | 60 40 60 00 00 00 00 00 | 0x08 | 接收 | 成功 | 20:37:53:348 | 数据帧 | 标准帧 |

CAN Data Analysis

| Direction | CAN ID (Hex) | CAN Data (Hex) | Description |
|-----------|--------------|-------------------------|-----------------------------------------------------------------------|
| Tx | 0x60B | 2B 40 60 00 06 00 00 00 | Control Word=0x06 (Shutdown command). |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| Tx | 0x60B | 2F 60 60 00 01 00 00 00 | Operation Mode=0x01 (Profile Position Mode). |
| Rx | 0x58B | 60 60 60 00 00 00 00 00 | |
| Tx | 0x60B | 23 81 60 00 00 40 1E 00 | Set constant velocity=90 ° /s (1,982,464 pulses = 90° for ratio=121). |
| Rx | 0x58B | 60 81 60 00 00 00 00 00 | |
| Tx | 0x60B | 23 83 60 00 00 40 1E 00 | Set acceleration=60°/s ² . |
| Rx | 0x58B | 60 83 60 00 00 00 00 00 | |
| Tx | 0x60B | 23 84 60 00 00 40 1E 00 | Set deceleration=60°/s ² . |
| Rx | 0x58B | 60 84 60 00 00 00 00 00 | |
| Tx | 0x60B | 2B 40 60 00 07 00 00 00 | Control Word=0x07 (Switch On command). |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |

| | | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-------------------------|-----------------------------------------------------------------|
| Tx | 0x60B | 2B 40 60 00 0F 00 00 00 | Control Word=0x0F (Operation Enable command). |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| <p>The above sequence of commands completes the power-on enablement and motion parameter configuration. At this stage, the motor should be in the enabled state (operational). You can verify whether the state transitions are successful by querying the Status Word.</p> | | | |
| Tx | 0x60B | 2B 40 60 00 2F 00 00 00 | Control Word=0x2F - Reset the "Immediate Position Update" flag. |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| Tx | 0x60B | 23 7A 60 00 39 CE 10 00 | Set Target Position=50° (absolute). |
| Rx | 0x58B | 60 7A 60 00 00 00 00 00 | |
| Tx | 0x60B | 2B 40 60 00 3F 00 00 00 | Control Word=0x3F - Set the "Immediate Position Update" flag. |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| <p>The above three commands constitute the absolute position update sequence. While the motor remains enabled, simply repeat these three commands to set a new target position.</p> <p>To determine whether the previous target position has been reached:</p> <ol style="list-style-type: none"> 1. Monitor bit 10 of the Status Word (0x6041). If bit 10 = 1, the target position is achieved. Then, update subsequent target positions as needed. <p>Alternatively, you may directly update the target position based on operational requirements. If the motor is already in motion, it will interrupt the current trajectory and replan a new motion path according to the updated target.</p> | | | |
| Tx | 0x60B | 2B 40 60 00 2F 00 00 00 | Control Word=0x2F - Reset the "Immediate Position Update" flag. |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| Tx | 0x60B | 23 7A 60 00 8E A3 FC FF | Set Target Position=-10° (absolute). |
| Rx | 0x58B | 60 7A 60 00 00 00 00 00 | |
| Tx | 0x60B | 2B 40 60 00 3F 00 00 00 | Control Word=0x3F - Set the "Immediate Position Update" flag. |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| <p>After confirming the target position is reached, proceed to update subsequent new position commands.</p> | | | |
| Tx | 0x60B | 2B 40 60 00 2F 00 00 00 | Control Word=0x2F - Reset the "Immediate Position Update" flag. |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| Tx | 0x60B | 23 7A 60 00 00 00 00 00 | Set Target Position=0° (absolute). |
| Rx | 0x58B | 60 7A 60 00 00 00 00 00 | |
| Tx | 0x60B | 2B 40 60 00 3F 00 00 00 | Control Word=0x3F - Set the "Immediate Position Update" flag. |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| <p>The above three commands constitute the absolute position update sequence. If the</p> | | | |

motor remains enabled and outputs are active, simply cycle through these three commands to continuously update target positions.

During operation, you can select different stopping modes as needed. Here, two methods are illustrated: shutdown stopping and halt stopping. Choose either one based on operational requirements.

| | | | |
|----|-------|-------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Tx | 0x60B | 2B 40 60 00 06 00 00 00 | Control Word=0x06 - Shutdown command. The motor decelerates to stop via the configured deceleration ramp, disables output, and engages the brake. Re-enablement (Switch On → Operation Enable) is required to resume control. |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |
| Tx | 0x60B | 2B 40 60 00 0F 01 00 00 | Control Word=0x10F - Halt command. The motor decelerates to stop via the configured deceleration ramp but maintains output enablement. New positions can be updated using the 0x2F → Position → 0x3F sequence without re-enabling. |
| Rx | 0x58B | 60 40 60 00 00 00 00 00 | |