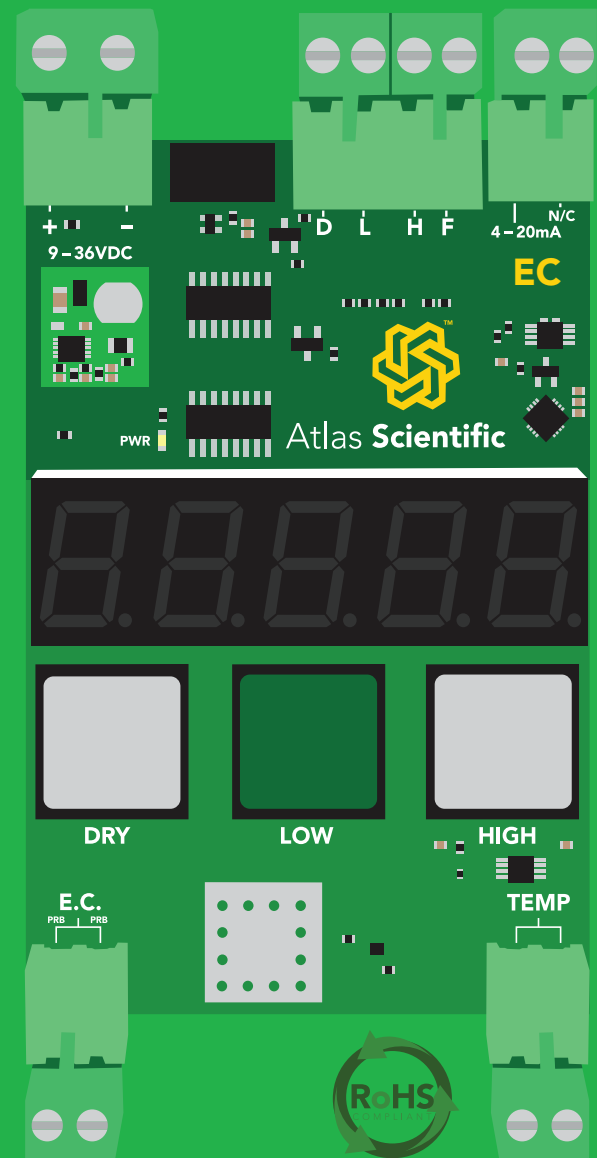


# Industrial Conductivity Transmitter

## ISO 7888 Compliant

(determination of electrical conductivity)

|                        |  |
|------------------------|--|
| Reads                  | <b>Conductivity</b>  |
| Range                  | <b>0.07µS – 100,000µS</b><br>*Depending on probe type          |
| Accuracy               | <b>+/- 2% of reading</b>                                       |
| Calibration            | <b>3 point</b><br>remotely through PLC<br>or directly on board |
| Supported probes       | <b>Any two lead<br/>Conductivity probe</b><br>(K 0.1, K 1.0)   |
| Supported temp probes  | <b>PT-100 or PT-1000</b>                                       |
| Auto temp compensation | <b>Yes</b>   |
| Mount                  | <b>35mm Din rail</b>   |
| Output                 | <b>4 – 20mA</b>  |
| Operating voltage      | <b>9VDC – 36VDC</b>  |
| Electrically isolated  | <b>Yes</b>   |



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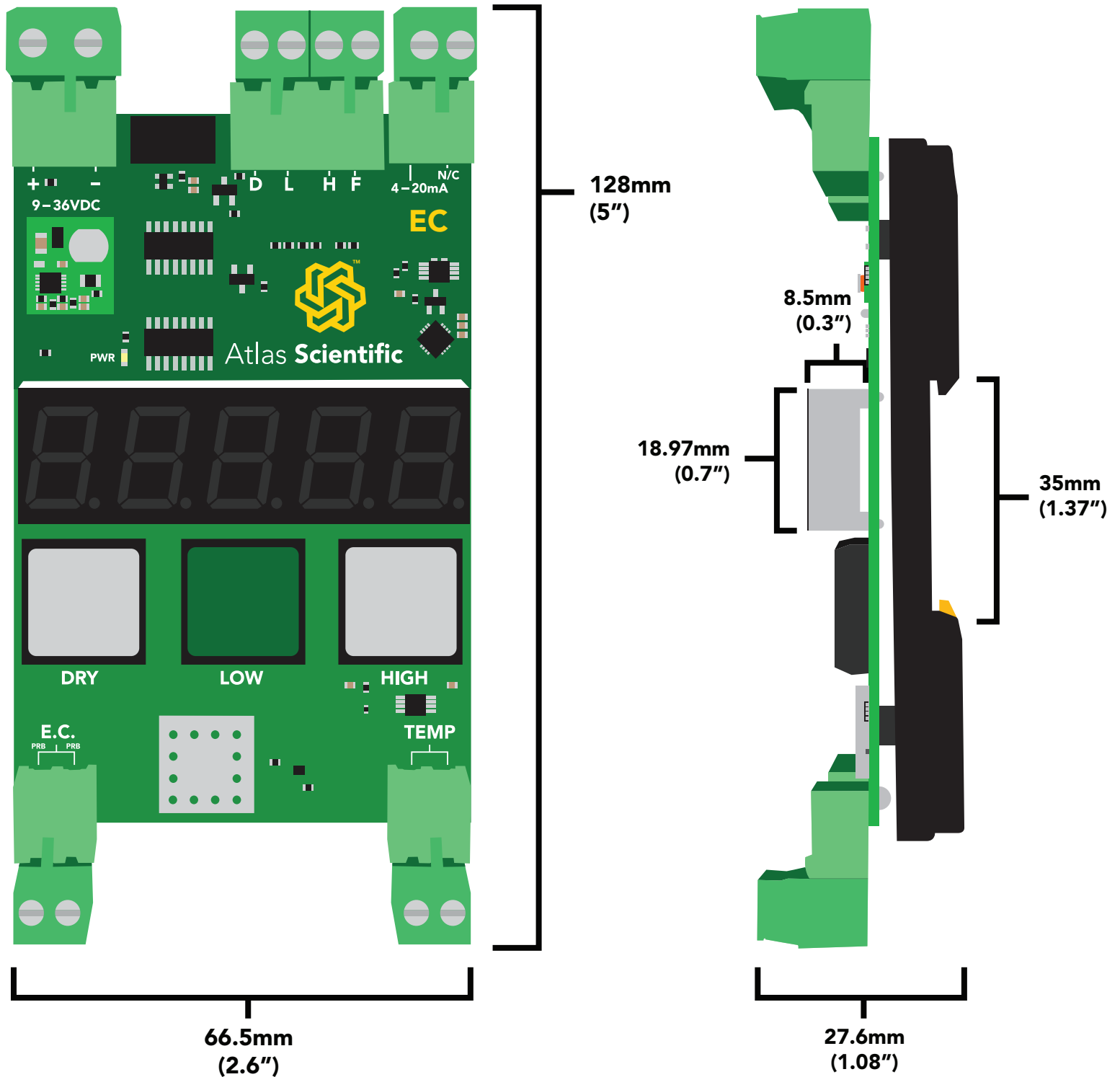
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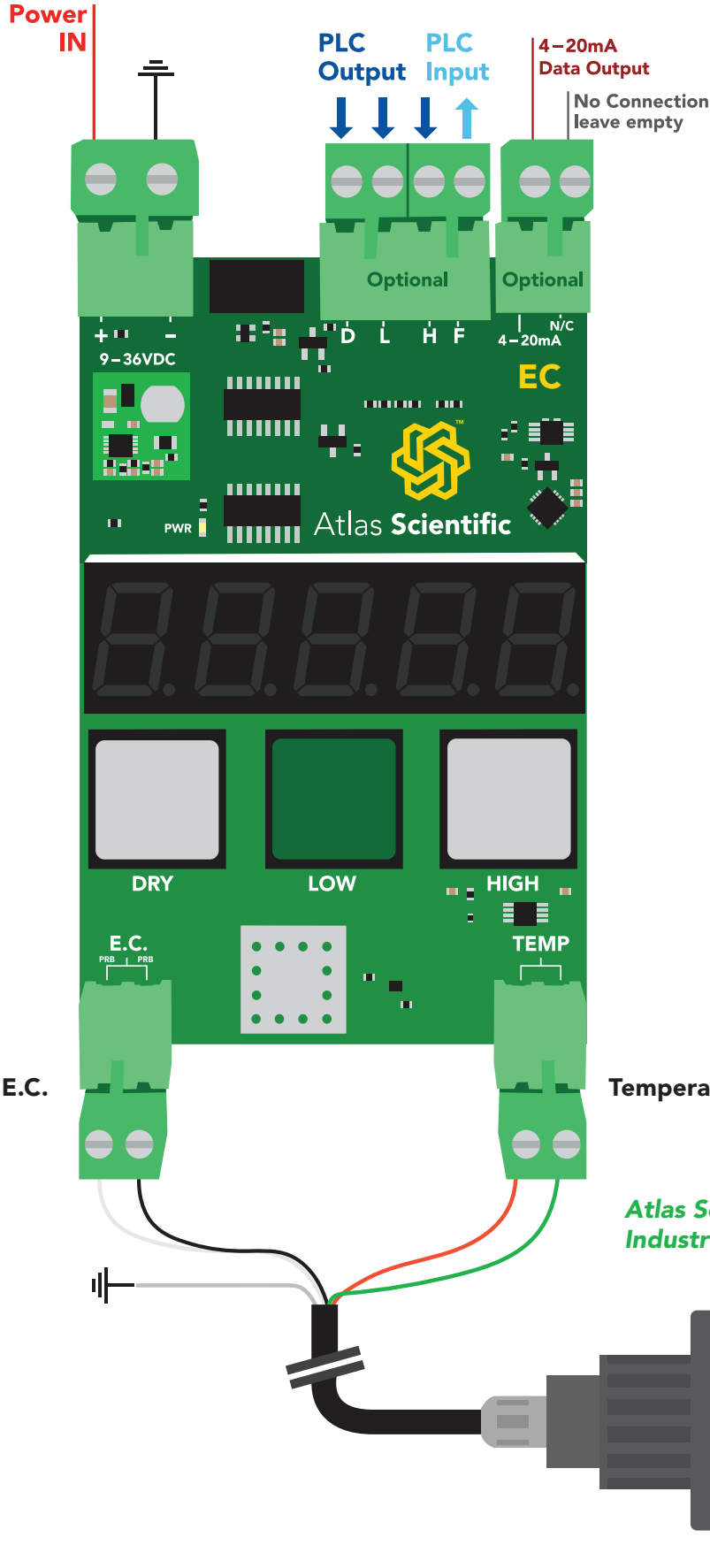
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# Transmitter dimensions



# Wiring diagram

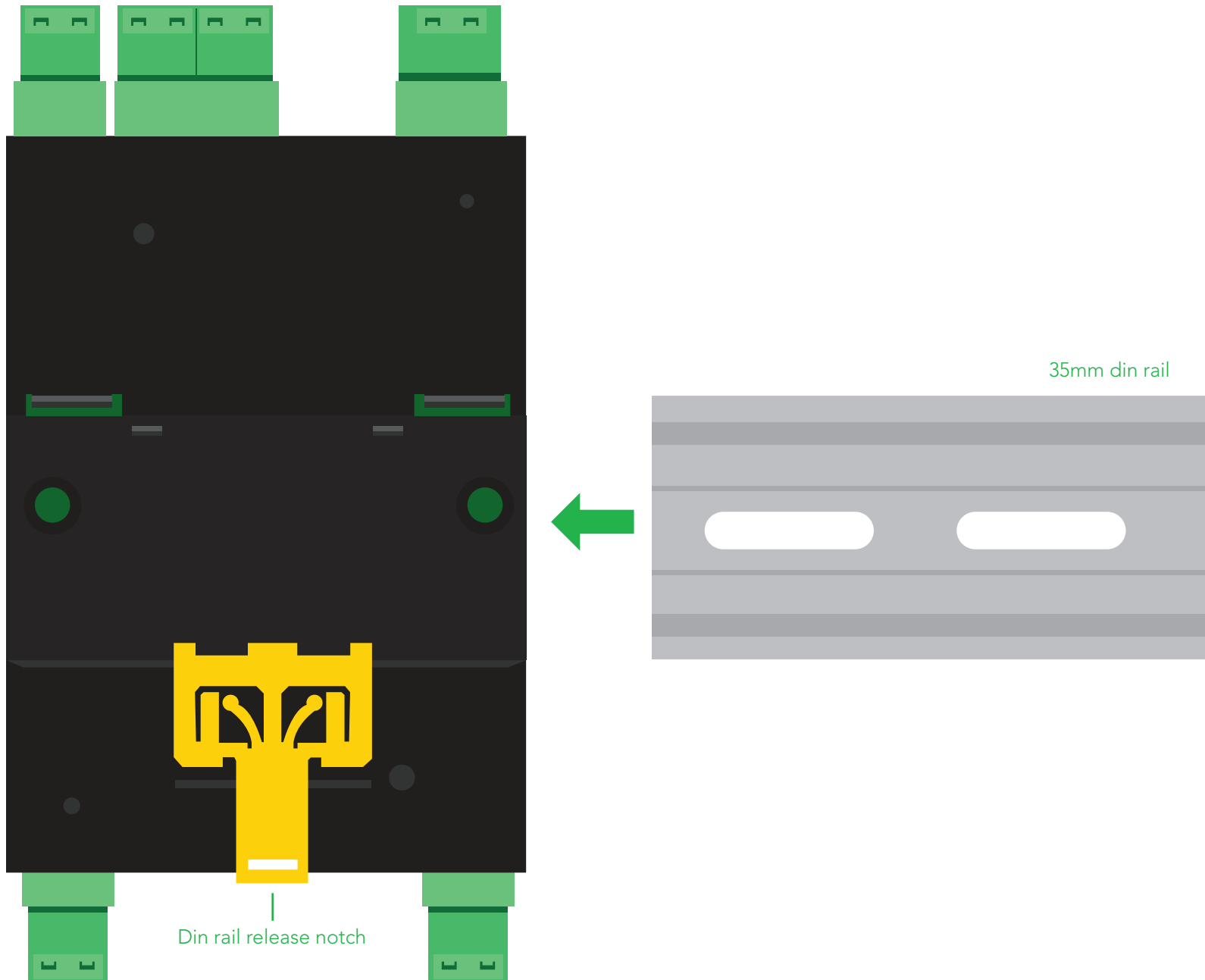


## Probe types that can be connected

| Probe type                   | Range  | Range in TDS |
|------------------------------|--|--------------|
| K 0.1L<br>L = low range mode | 0.07 $\mu$ S – 2,000 $\mu$ S<br>4mA = 0 $\mu$ S<br>4.0056mA = 0.07 $\mu$ S<br>20mA = 2,000 $\mu$ S | 1 – 1,080    |
| K 0.1                        | 0 $\mu$ S – 25,000 $\mu$ S<br>4mA = 0 $\mu$ S<br>4.00064mA = 1 $\mu$ S<br>20mA = 25,000 $\mu$ S    | 1 – 13,500   |
| K 1.0                        | 0 $\mu$ S – 100,000 $\mu$ S<br>4mA = 0 $\mu$ S<br>4.00016mA = 1 $\mu$ S<br>20mA = 100,000 $\mu$ S  | 1 – 54,000   |

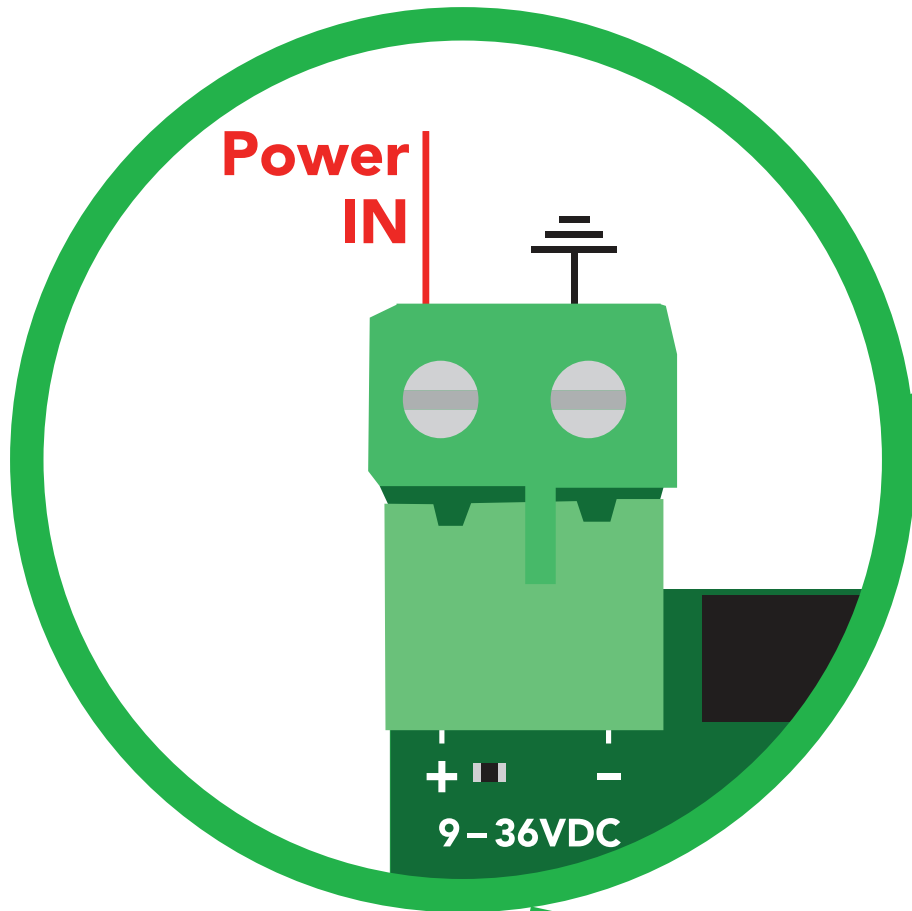
# Mounting

The Industrial Conductivity Transmitter is specifically designed to be mounted to a 35mm din rail. To detach the transmitter from the din rail, pull down on the din rail release notch.



# Power connection

Any DC voltage from 9V – 36V can be used to power the Industrial Conductivity Transmitter. The power connector is keyed differently and is larger than the other connectors.

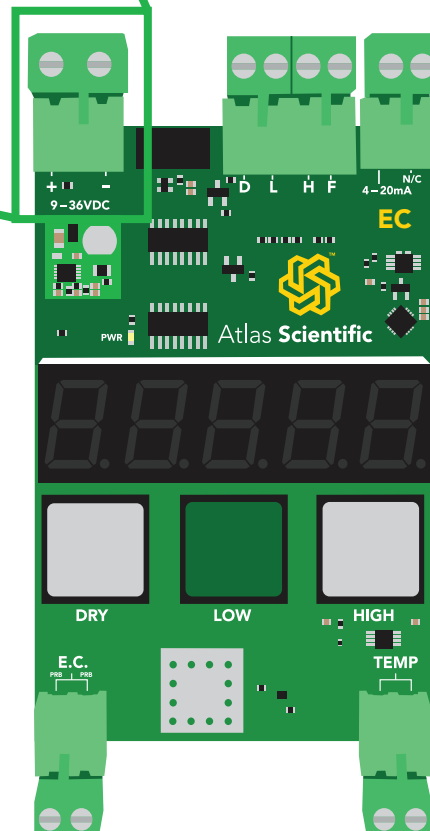


## Power consumption table

\*no probe connected

| VDC | mA |
|-----|----|
| 9   | 66 |
| 12  | 45 |
| 24  | 21 |
| 36  | 14 |

The Industrial Conductivity Transmitter must be connected to a power source that provides a smooth, ripple free DC voltage. Any DC power supply designed for a PLC should be sufficient. Connecting this device to a cheap AC adapter also known as a "wall wart" may interfere with the devices ability to provide smooth readings that do not fluctuate.

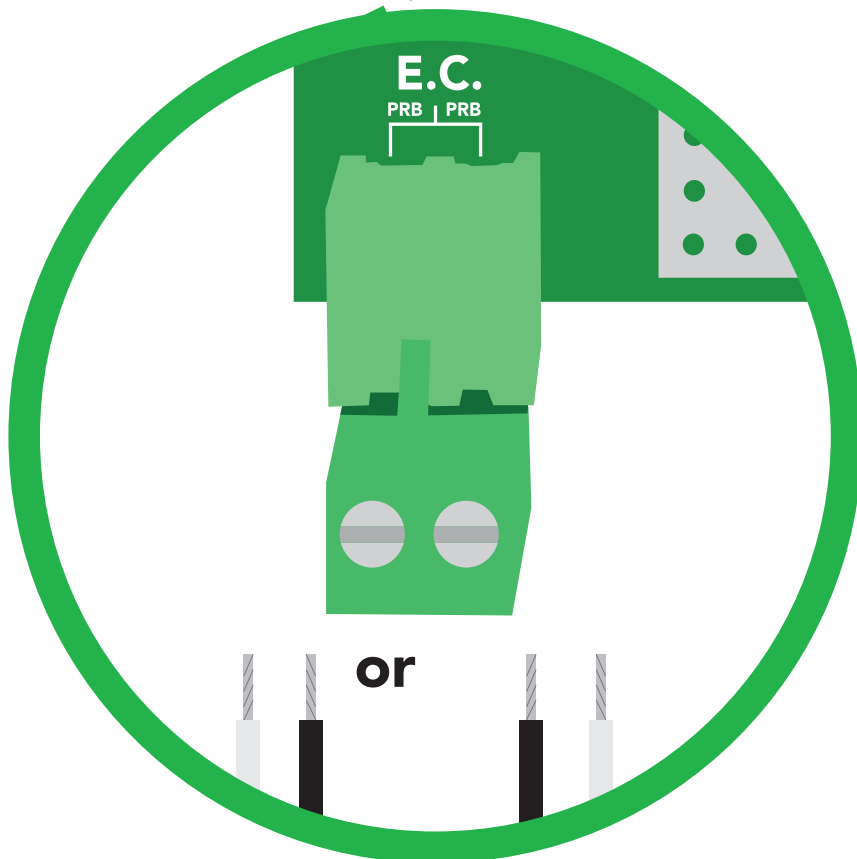
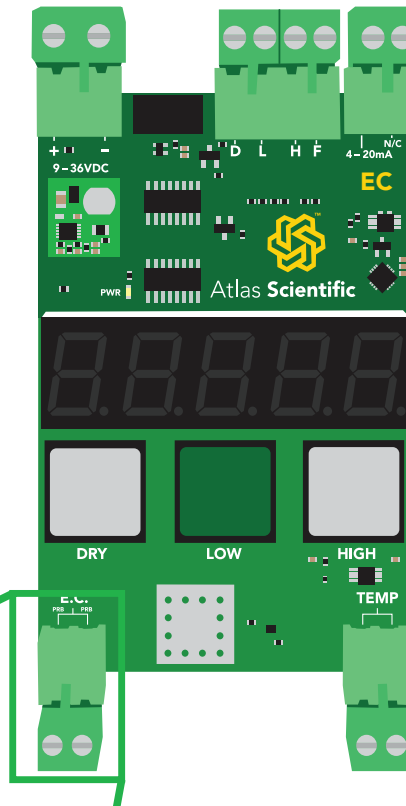


# Conductivity probe connection

Any brand of K 0.1 or K 1.0 conductivity probe can be used with the industrial conductivity transmitter.

## Probe types that can be connected

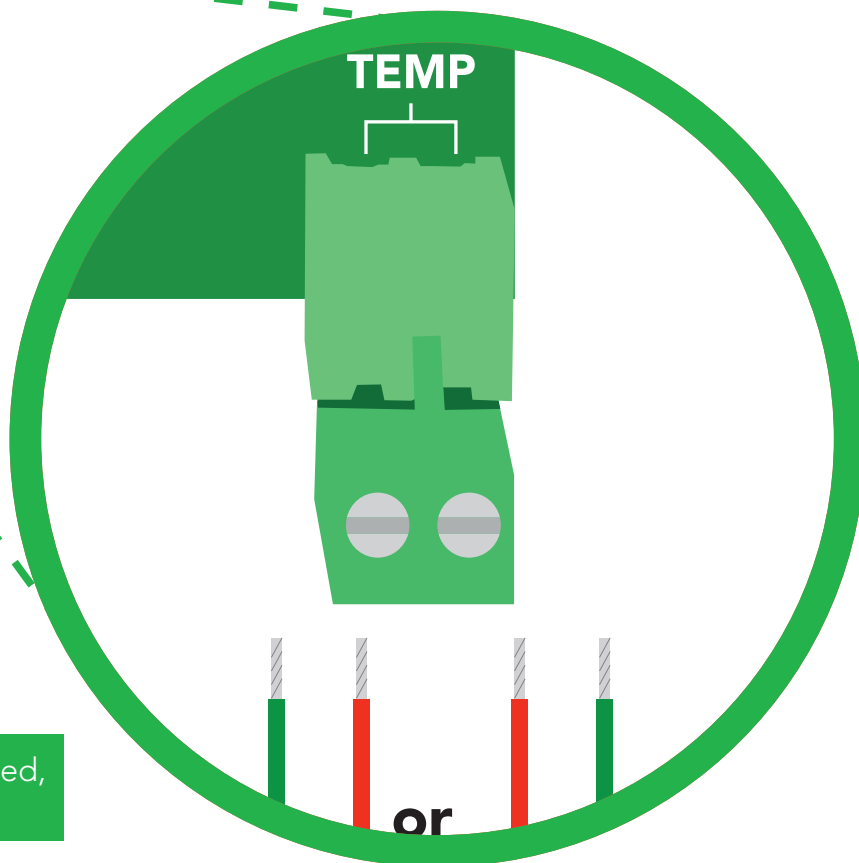
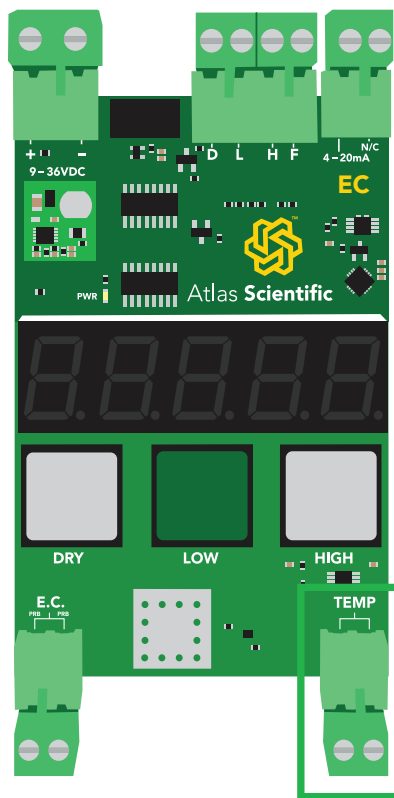
| Probe type                          | Range  | Range in TDS |
|-------------------------------------|--|--------------|
| <b>K 0.1L</b><br>L = low range mode | 0.07 $\mu$ S – 2,000 $\mu$ S<br>4mA = 0 $\mu$ S<br>4.0056mA = 0.07 $\mu$ S<br>20mA = 2,000 $\mu$ S | 1 – 1,080    |
| <b>K 0.1</b>                        | 0 $\mu$ S – 25,000 $\mu$ S<br>4mA = 0 $\mu$ S<br>4.00064mA = 1 $\mu$ S<br>20mA = 25,000 $\mu$ S    | 1 – 13,500   |
| <b>K 1.0</b>                        | 0 $\mu$ S – 100,000 $\mu$ S<br>4mA = 0 $\mu$ S<br>4.00016mA = 1 $\mu$ S<br>20mA = 100,000 $\mu$ S  | 1 – 54,000   |



Either method of wiring will produce the same result. **There is no polarity.**

# Temperature probe connection

Any brand of PT-100 or PT-1000 temperature probe can be connected to the Industrial Conductivity Transmitter.



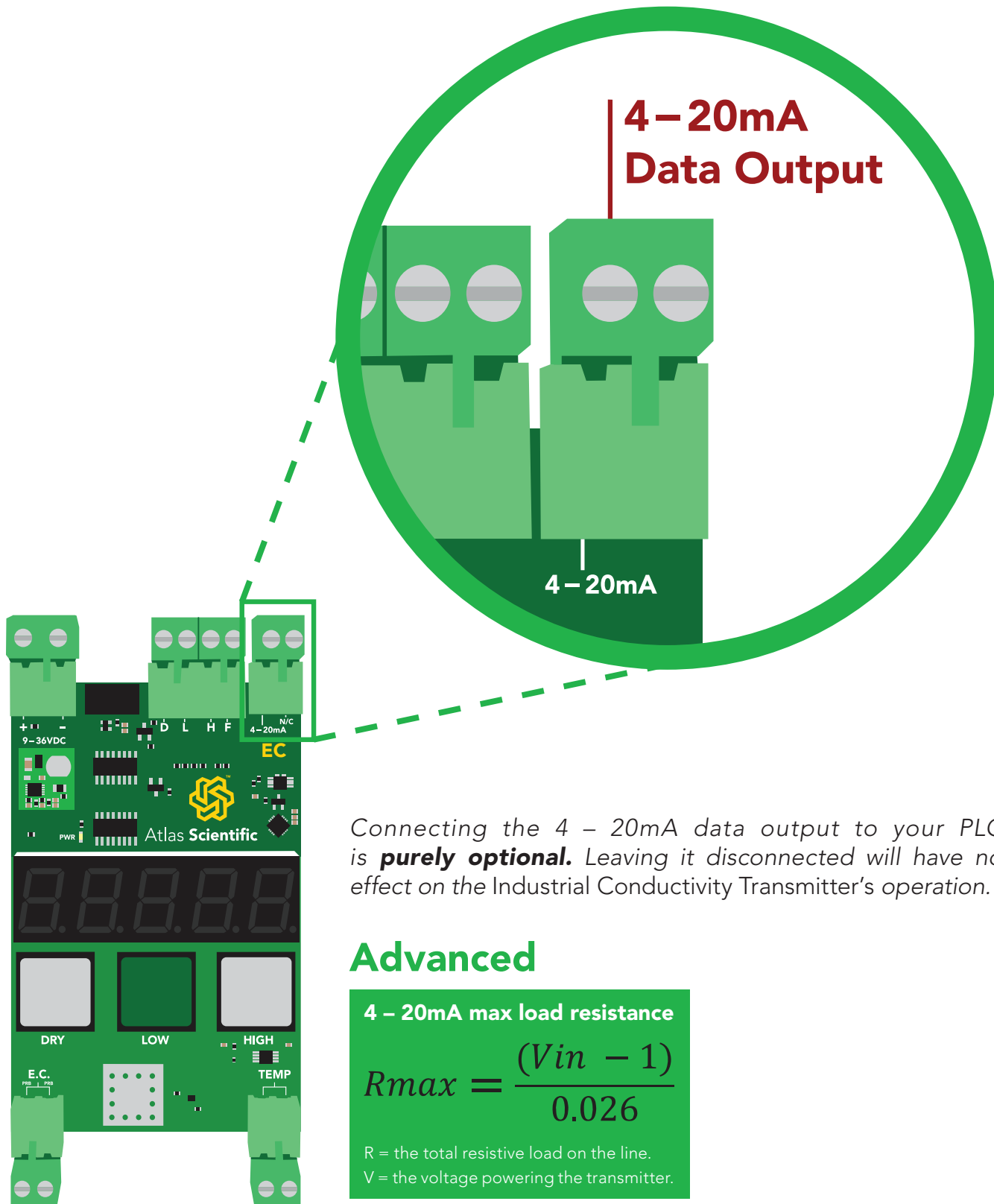
Either method of wiring will produce the same result. ***There is no polarity.***

When no temperature probe is connected,  
The temperature will default to 25°C.



# 4–20mA connection

Connecting the 4–20mA data output to your PLC, allows the Industrial Conductivity Transmitter to communicate with your PLC.



Connecting the 4 – 20mA data output to your PLC is **purely optional**. Leaving it disconnected will have no effect on the Industrial Conductivity Transmitter's operation.

## Advanced

4 – 20mA max load resistance

$$R_{max} = \frac{(V_{in} - 1)}{0.026}$$

R = the total resistive load on the line.  
V = the voltage powering the transmitter.

# 4 – 20mA conductivity transmission

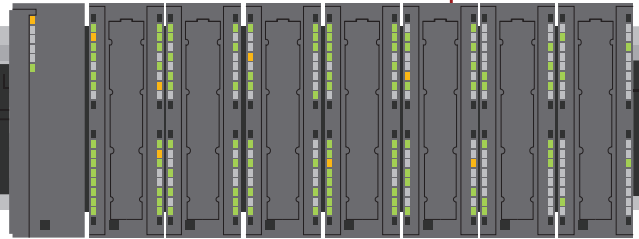
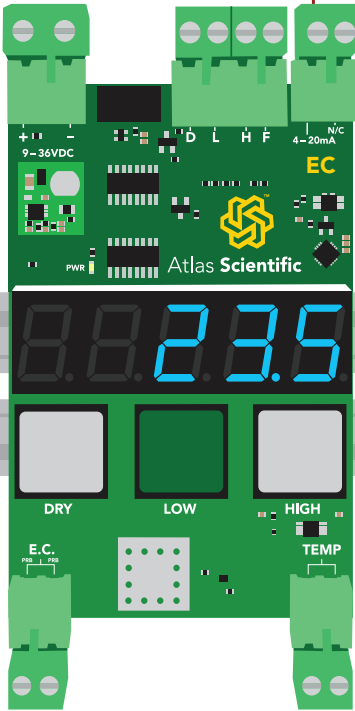
The Conductivity value that is visible on the seven segment LED screen is also, simultaneously transmitted through the 4 – 20mA data output.

## 4 – 20mA Data Output

Connecting the 4 – 20mA data output to your PLC is **purely optional**. Leaving it disconnected will have no effect on the Industrial Conductivity Transmitter's operation.



23.5



## PLC 4 – 20 resolution

Your PLC should have a current sensing resolution of 12 bits or higher. This conductivity transmitters 4–20 restitution is 16 bit.

## Resolution chart

### K 0.1L

|        |              |
|--------|--------------|
| 12 bit | 0.48 $\mu$ S |
| 14 bit | 0.12 $\mu$ S |
| 16 bit | 0.03 $\mu$ S |

### K 0.1

|        |              |
|--------|--------------|
| 12 bit | 6.10 $\mu$ S |
| 14 bit | 1.52 $\mu$ S |
| 16 bit | 0.38 $\mu$ S |

### K 1.0

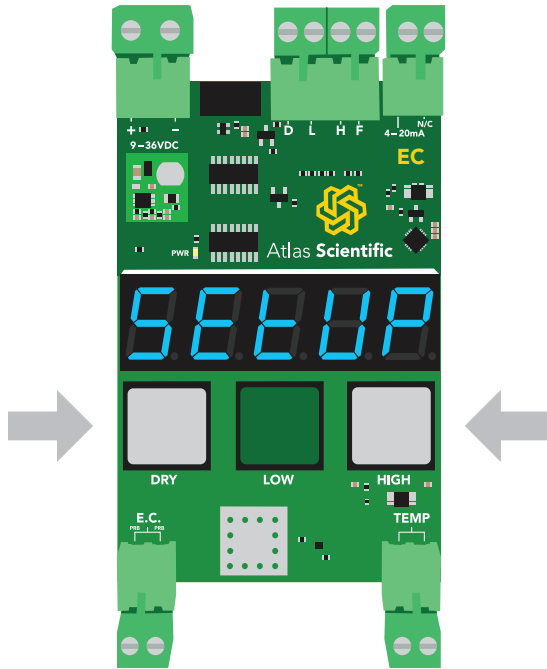
|        |               |
|--------|---------------|
| 12 bit | 24.41 $\mu$ S |
| 14 bit | 6.10 $\mu$ S  |
| 16 bit | 1.52 $\mu$ S  |

Where the resolution refers to the smallest change in conductivity **your PLC can detect**.

# Selecting a probe type

Any brand of K 0.1 or K 1.0 conductivity probe can be used with the Industrial Conductivity Transmitter. **The Industrial Conductivity Transmitter defaults to a K 1.0 probe.**

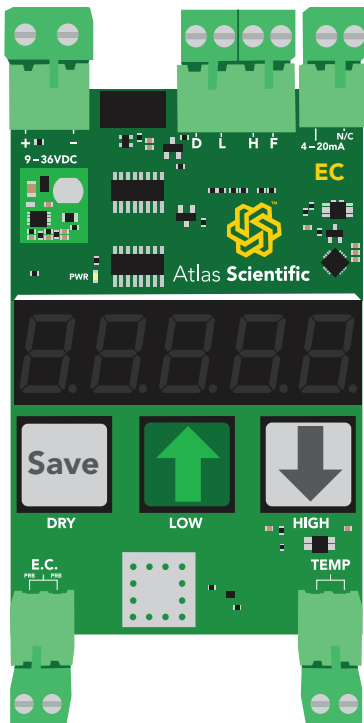
To change the probe type, press and hold the two **gray** buttons marked **DRY** and **HIGH** simultaneously for 1.5 seconds.



**1.5 seconds**

This will open the setup menu.  
In the setup menu there are only 3 options.

*PrObE*  
*4-20 H*  
*4-20 L*



The first option is "*PrObE*". Press the **green LOW (up)** or **gray HIGH (down)** buttons to select your probe type. Press the **gray DRY (save)** button when the correct probe type has been selected. The probe type selection is now complete.

*1.00*  
*0.1L*  
*0.01*

# Calibration theory

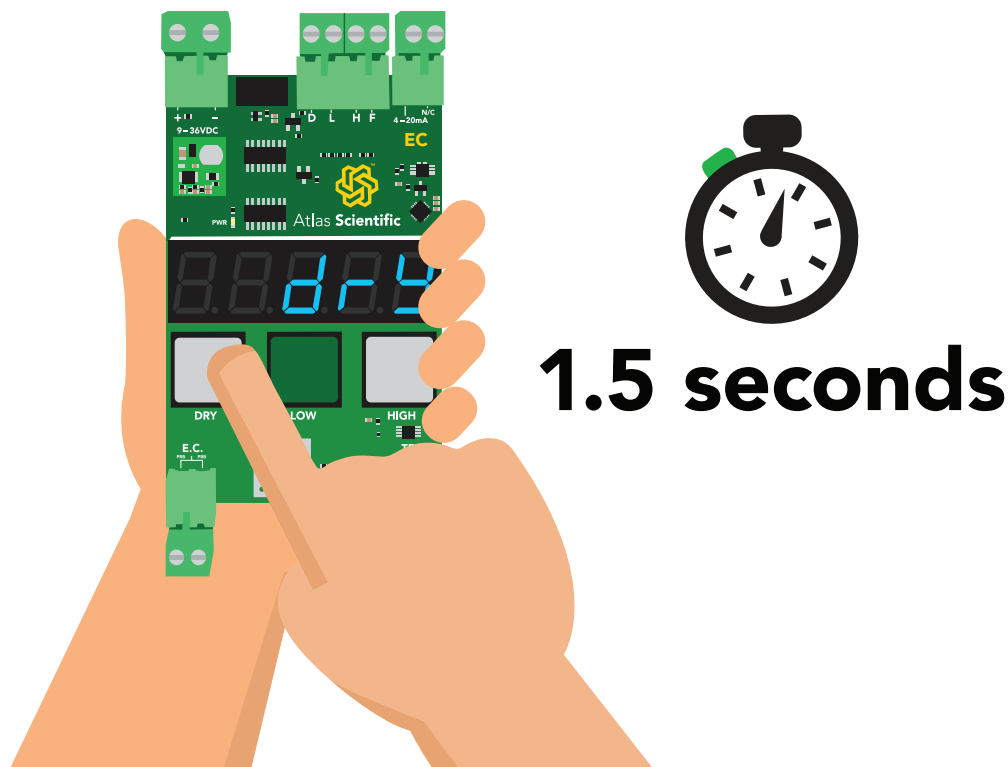
The Industrial Conductivity Transmitter uses 3 point calibration: **"dry"**, **"low"**, and **"high"**. The first calibration point is **"dry"**. The dry calibration only needs to be done when a new probe is connected for the first time to the transmitter. The other two calibration points have been preset to specific industry standard calibration values. The calibration values are dependent on what probe type the transmitter is connected to. **The calibration data is stored in the EEPROM, and will be retained even if the Transmitter is powered off.**

| Probe type | Low point calibration | High point calibration |
|------------|-----------------------|------------------------|
| K 0.1L     | 84 $\mu$ s            | 1,413 $\mu$ s          |
| K 0.1      | 1,413 $\mu$ s         | 12,880 $\mu$ s         |
| K 1.0      | 12,880 $\mu$ s        | 80,000 $\mu$ s         |

## Dry calibration

This step is only done when a new probe is first connected to the device. Dry probe calibration is similar to the tare function on a scale. After dry calibration the displayed conductivity should be 0.

If the probe is not dry, dry it off. Press and hold the **DRY** calibration button for 1.5 seconds. The screen will display **"dry"** then **"done"**. Dry probe calibration has been completed.

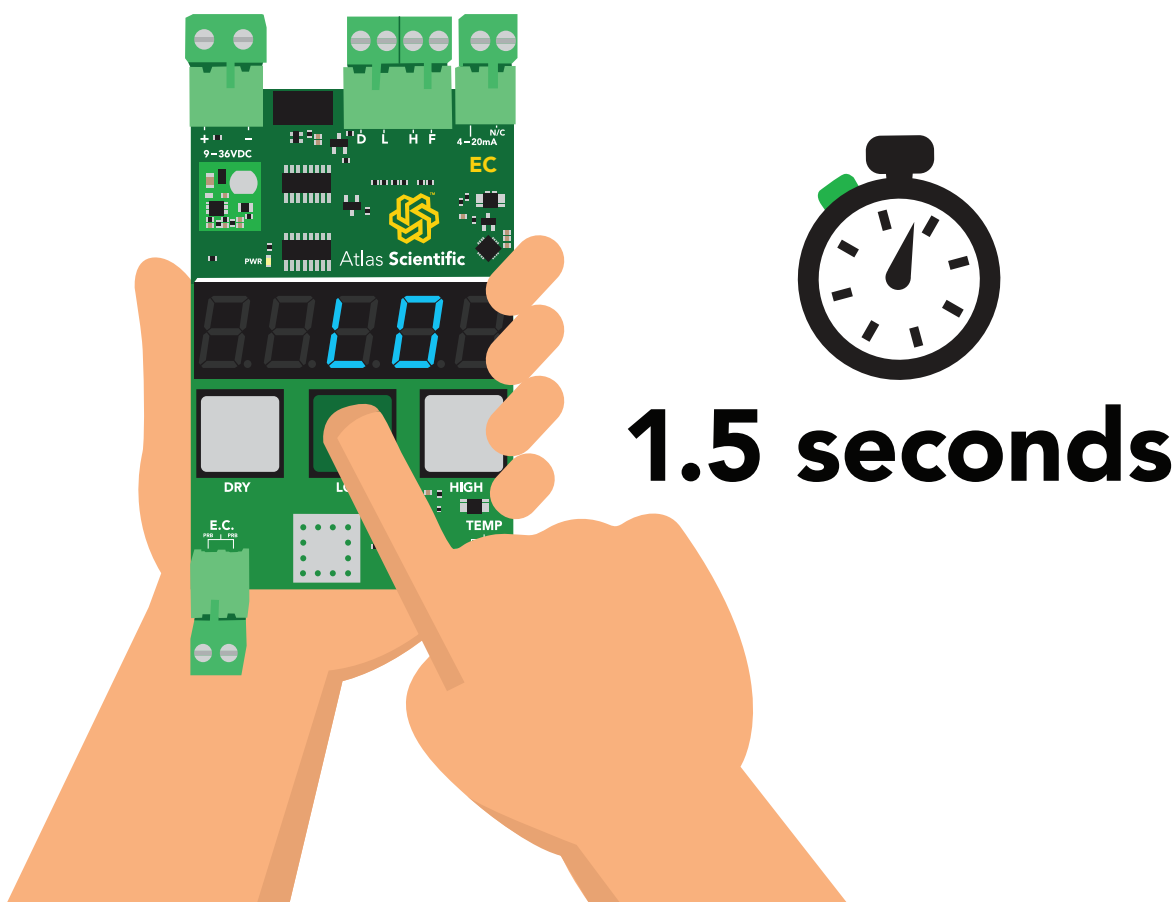


# Low point calibration

The probe should be put in the correct low point calibration solution. Wait until the conductivity readings stabilize. Press and hold the **LOW** calibration button for 1.5 seconds. The screen will display "Lo" then "dONE". The low point calibration has been completed.

## Probe type      Low point calibration

|        |                |
|--------|----------------|
| K 0.1L | 84 $\mu$ s     |
| K 0.1  | 1,413 $\mu$ s  |
| K 1.0  | 12,880 $\mu$ s |



The conductivity readings will not change after low point calibration. The readings will change only when both high and low point calibration has been completed.

# High point calibration

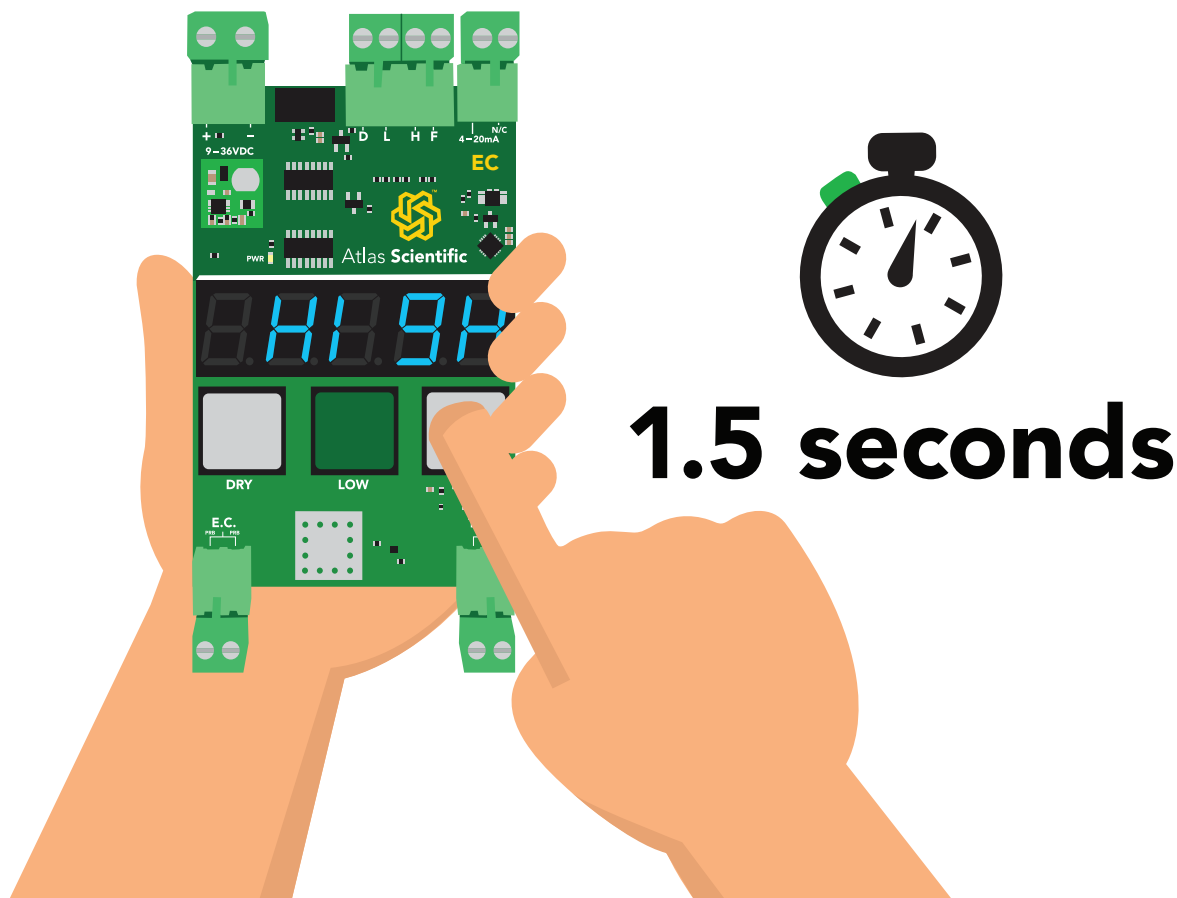
The probe should be put in the correct high point calibration solution. Wait until the conductivity readings stabilize. Press and hold the **HIGH** calibration button for 1.5 seconds. The screen will display "HIGH" then "DONE". The High point calibration has been completed.

| Probe type | High point calibration |
|------------|------------------------|
|------------|------------------------|

|        |               |
|--------|---------------|
| K 0.1L | 1,413 $\mu$ s |
|--------|---------------|

|       |                |
|-------|----------------|
| K 0.1 | 12,880 $\mu$ s |
|-------|----------------|

|       |                |
|-------|----------------|
| K 1.0 | 80,000 $\mu$ s |
|-------|----------------|

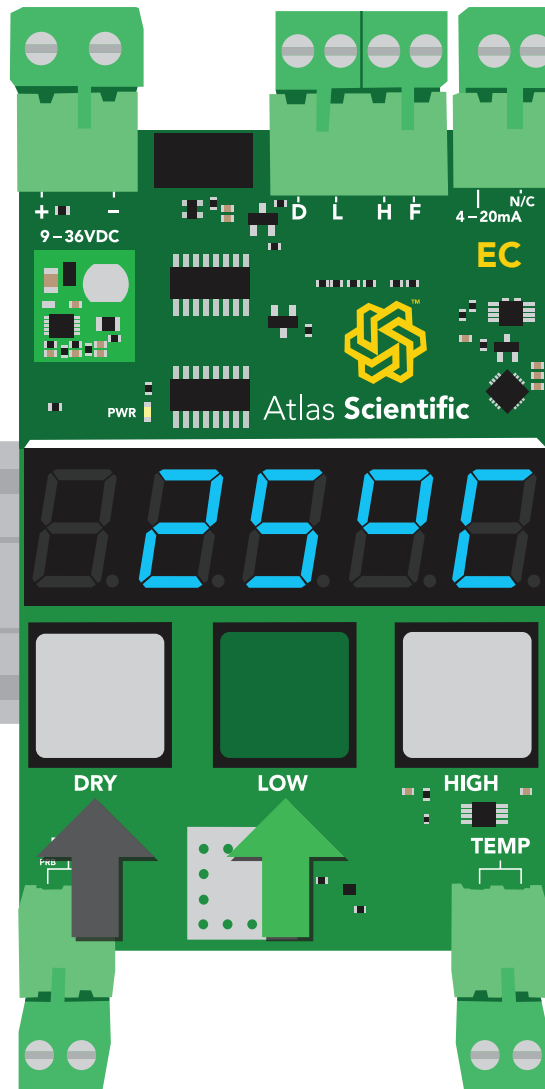


The conductivity readings will not change after low point calibration. The readings will change only when both high and low point calibration has been completed.

# Temperature verification

To view the temperature that the Industrial Conductivity Transmitter is reading from the attached PT-100, or PT-1000 temperature probe, press the **DRY** and **LOW** buttons simultaneously. The display will now show the temperature. It will continue to display the temperature for 10 seconds.

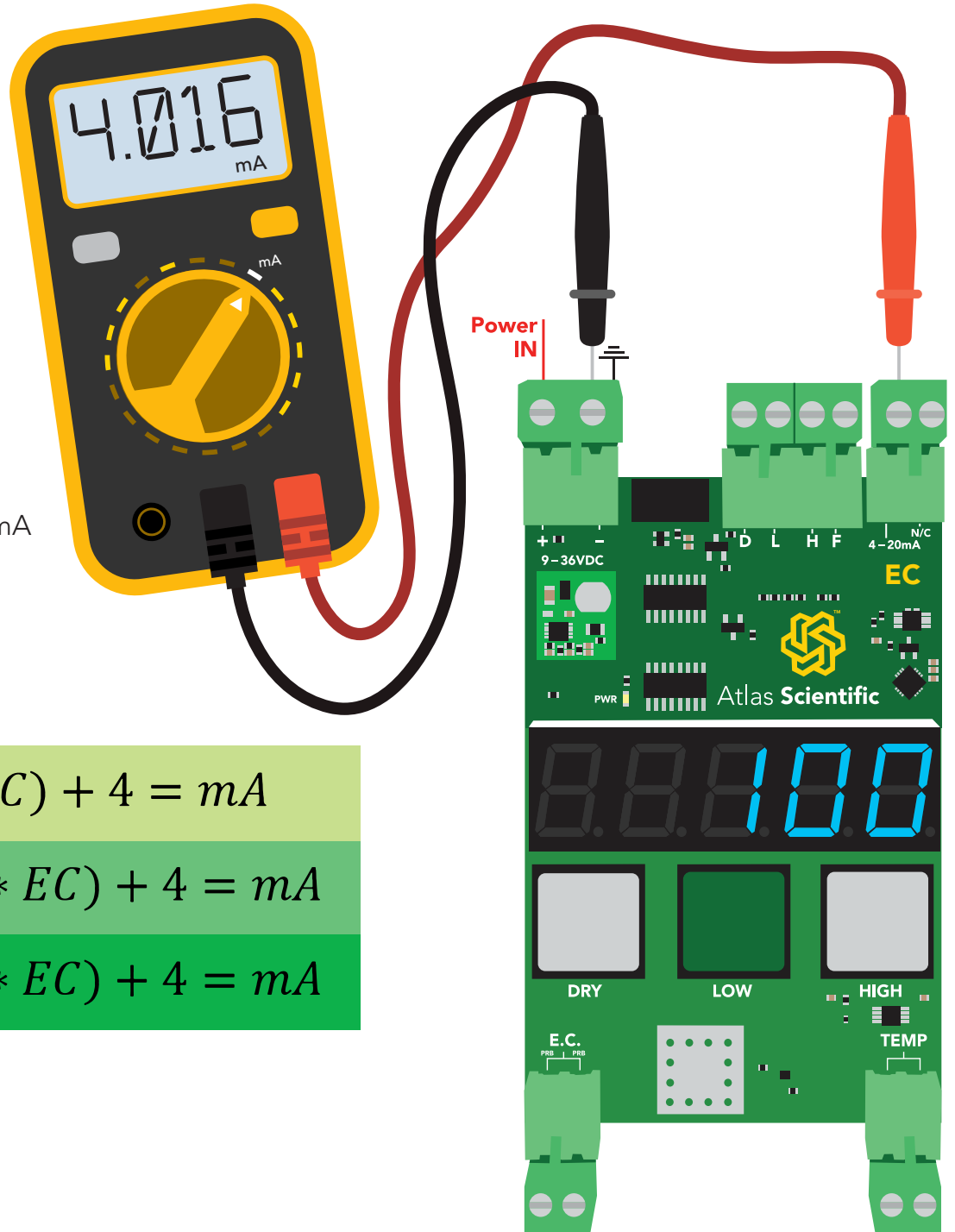
If a temperature probe is not connected, The Industrial Conductivity Transmitter will use 25°C as the default temperature.



Temperature data cannot be output to PLC.

# Reading 4–20mA output with a multimeter

To debug the Industrial Conductivity Transmitter output, first connect it to a multimeter as shown. (make sure the multimeter is set to "mA"). Once properly connected, apply the formula below (be sure to use the correct formula that corresponds to the attached probes K value).



## Example

Probe: K 1.0

Reading: 100 $\mu$ s

$(0.00016 * 100) + 4 = 4.016 \text{ mA}$

$$K \ 0.1L \quad (0.008 * EC) + 4 = mA$$

$$K \ 0.1 \quad (0.00064 * EC) + 4 = mA$$

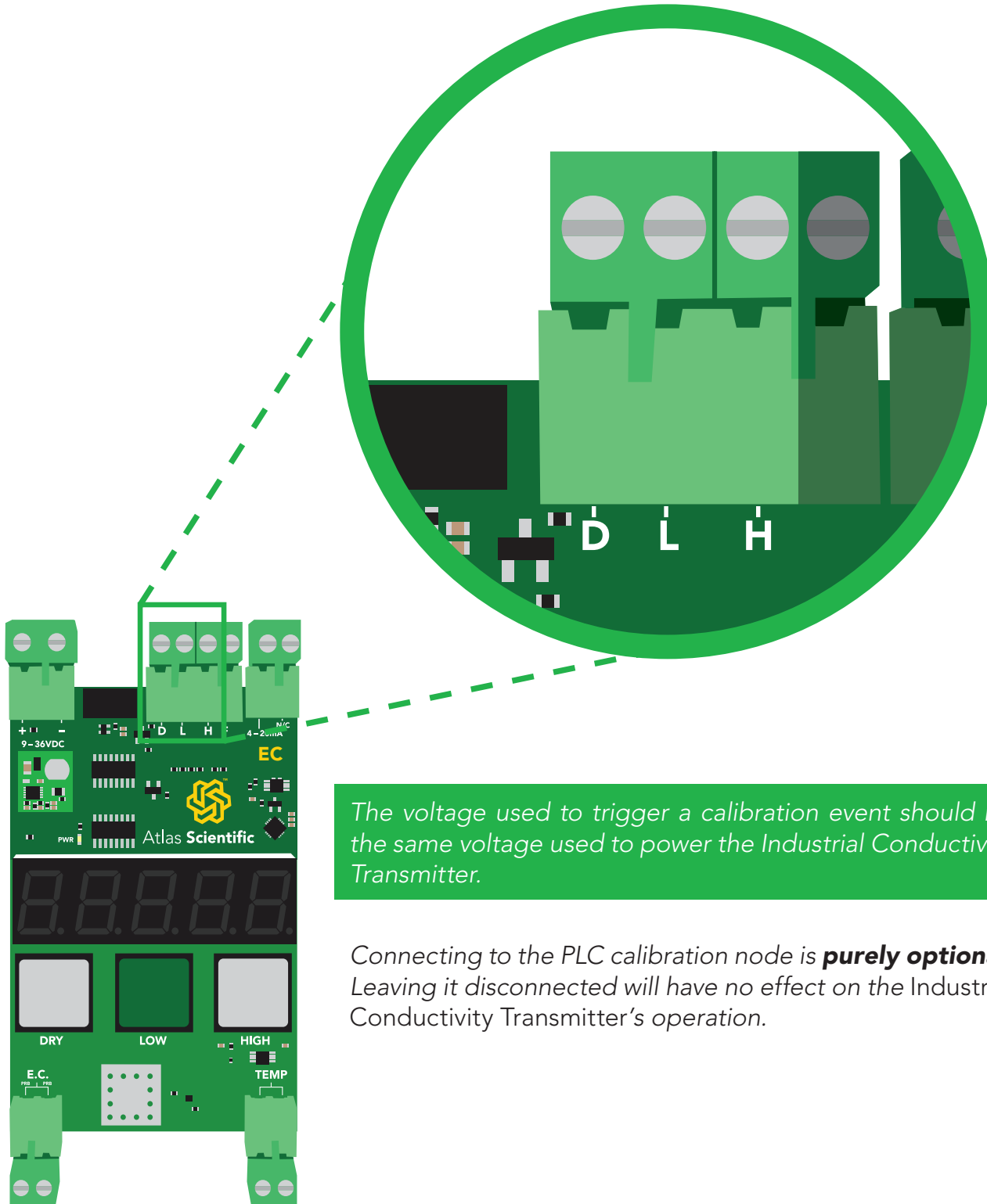
$$K \ 1.0 \quad (0.00016 * EC) + 4 = mA$$



# PLC control connection

Using the three input connections marked "D", "L", "H" (**D**ry, **L**ow and **H**igh) it's possible to use a PLC to fully calibrate the Industrial Conductivity Transmitter. This is particularly beneficial when using a PLC touch screen. *Setting either of these pins to high for 200ms, is the same as pressing the buttons on the transmitter.*

Sending an output signal from the PLC to the Conductivity Transmitters D, L, and H input connection will calibrate the device.



*The voltage used to trigger a calibration event should be the same voltage used to power the Industrial Conductivity Transmitter.*

Connecting to the PLC calibration node is **purely optional**. Leaving it disconnected will have no effect on the Industrial Conductivity Transmitter's operation.

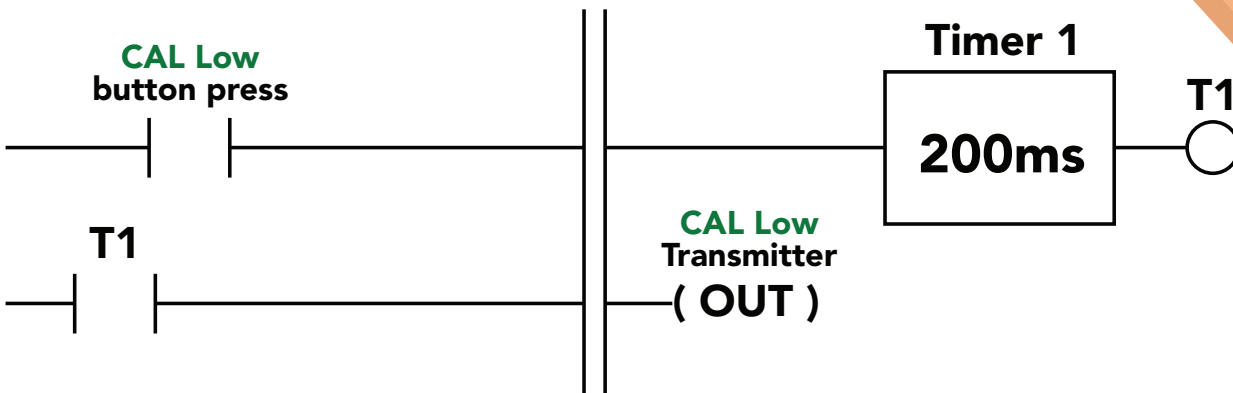
# PLC control connection

Using the three input connections marked "D", "L", "H" (**D**ry, **L**ow and **H**igh) it is possible to use a PLC to fully calibrate the Industrial Conductivity Transmitter. Setting the PLC's output to 200ms or more will trigger a calibration event.

This is particularly beneficial when using a PLC touch screen.



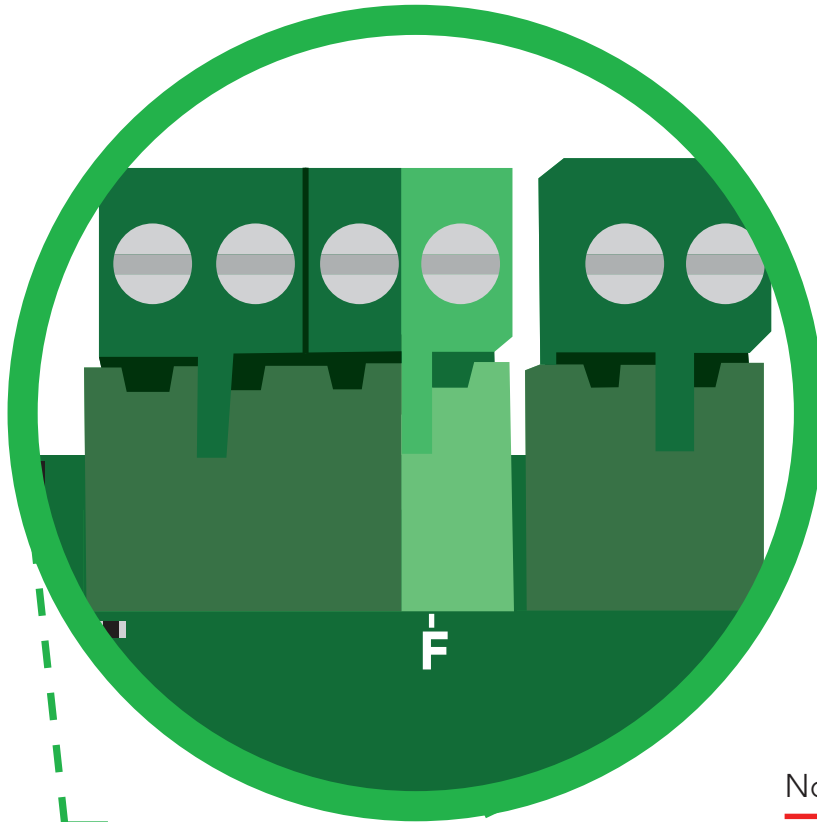
The voltage used to trigger a calibration event should be the same voltage used to power the Industrial Conductivity Transmitter.



A calibration event will only trigger if the corresponding input pin has been held high for 200ms. *Holding the line for more than 200ms will have no effect.*

# Fault detect line

The connection marked "F" is the fault detect line. During normal operation the fault detect line will output a voltage equal to the voltage used to power the device. If the Industrial Conductivity Transmitter detects a problem the fault line will drop to 0 volts.



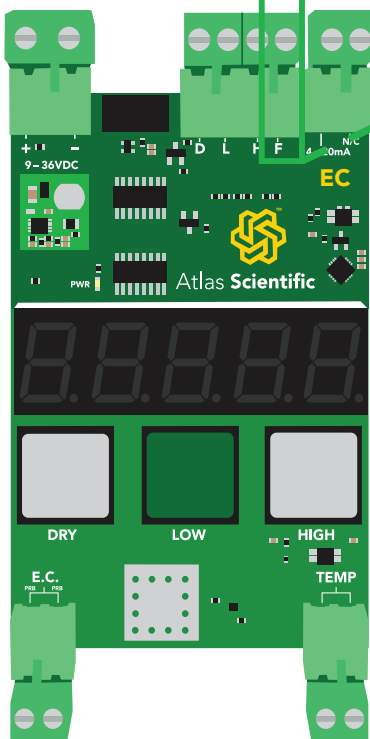
Normal operation

(24V typical)



**Fault**

0 Volts



## Example

The Industrial Conductivity Transmitter is powered with 24V the "F" line will output 24V during normal operation.

## Events that will trigger the fault line to go to 0 volts

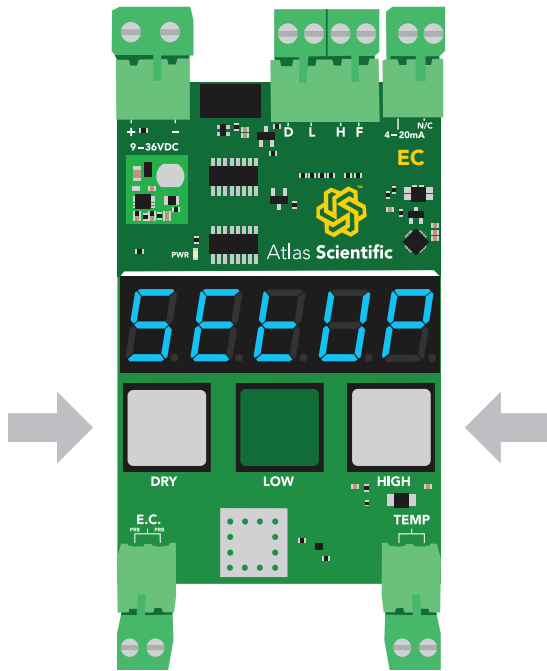
- disconnected temperature probe
- disconnected 4 – 20mA output
- calibration in process
- loss of power

Connecting to the fault detect line is **purely optional**. Leaving it disconnected will have no effect on the Industrial Conductivity Transmitter's operation.

# Optional 4–20mA calibration

To ensure that the PLC is receiving the most accurate 4 – 20mA signal the current output from the Industrial Conductivity Transmitter can be adjusted. The 4mA signal and the 20mA signal can both be adjusted independently.

To enter 4–20 calibration mode press and hold the two **gray** buttons marked **DRY** and **HIGH** simultaneously for 1.5 seconds.



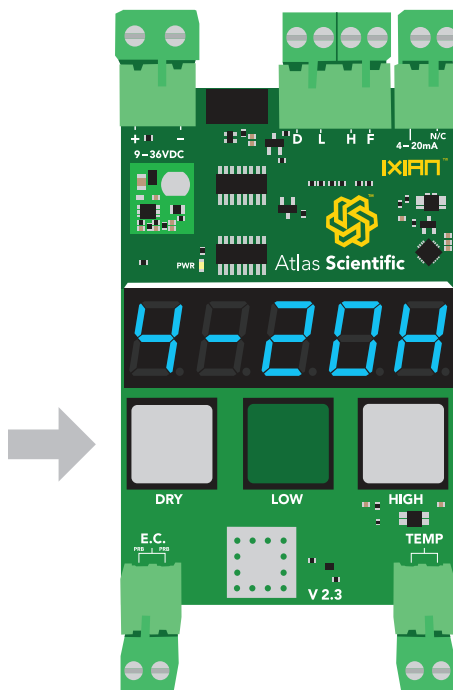
**1.5 seconds**

This will open the setup menu.  
In the setup menu there are only 3 options.

*PrObE*  
*4-20 H*  
*4-20 L*

The first option is "*PrObE*".

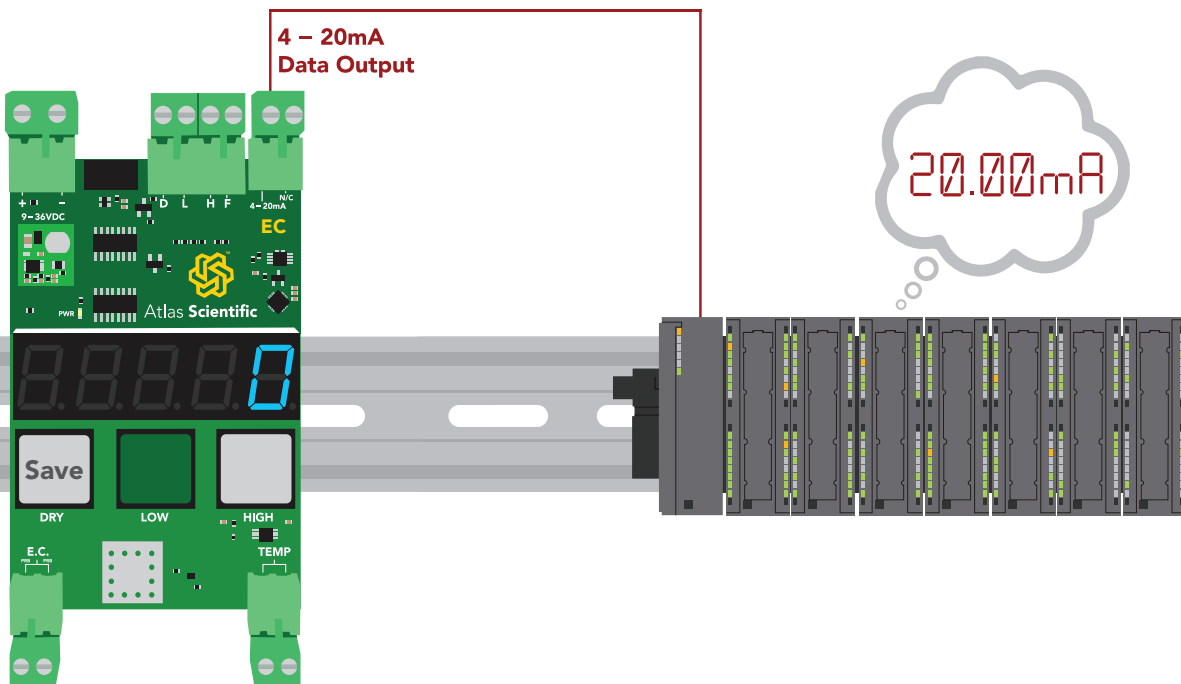
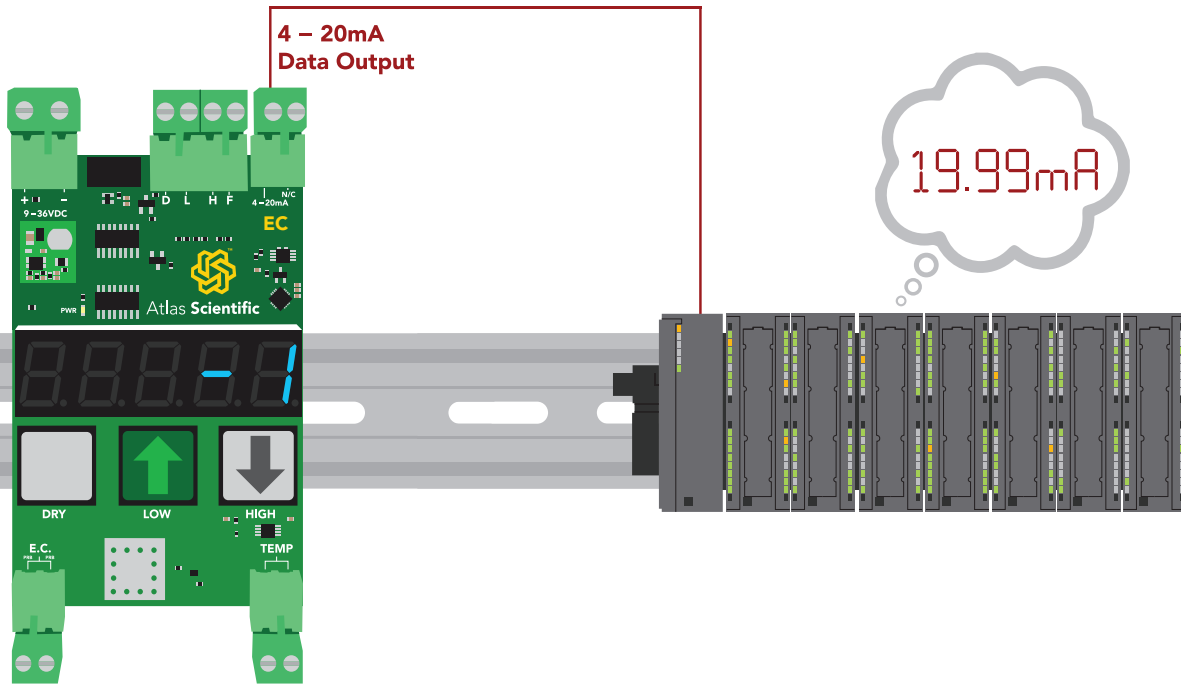
Press the **DRY** button to move to the second option "*4-20 H*".



# 4 – 20mA High

The display will flash: **4-20H** (the “H” stands for high) The Industrial Conductivity Transmitter will now output exactly 20mA, and your PLC should show a current of 20mA. Use the **LOW (up)** and **HIGH (down)** buttons to adjust the 20mA output so the current moves to 19.99mA, then move it back up, so it is just hits 20.00mA. When you have finished making adjustments, press the **DRY (save)** button to confirm.

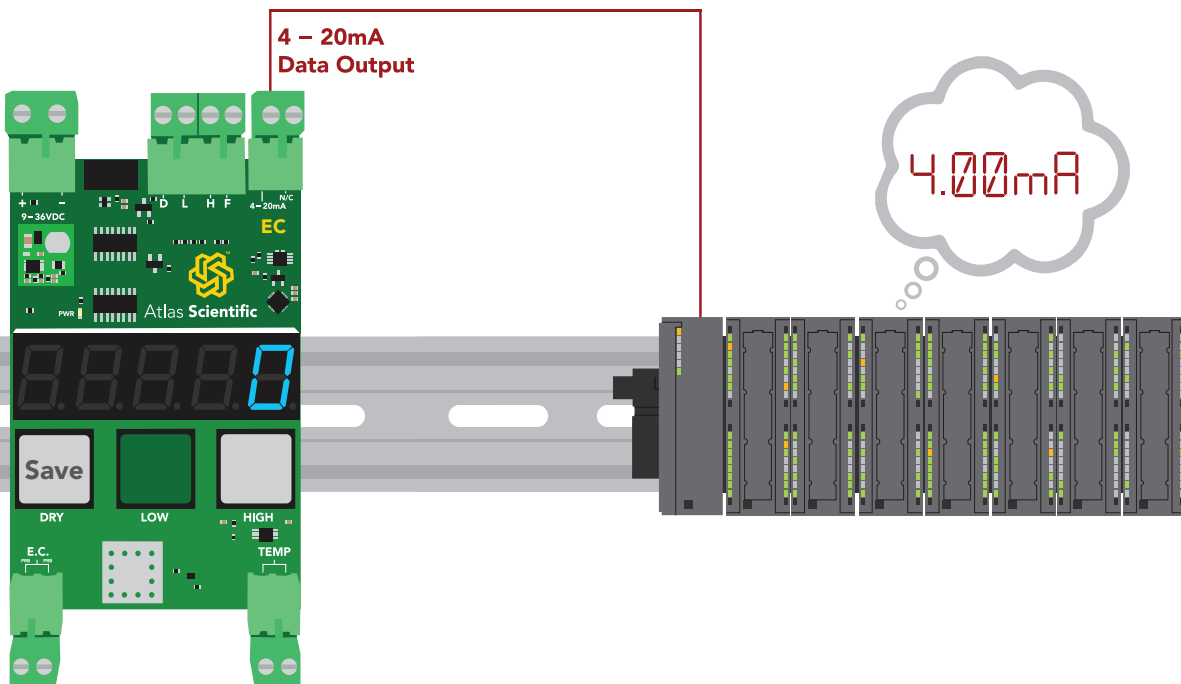
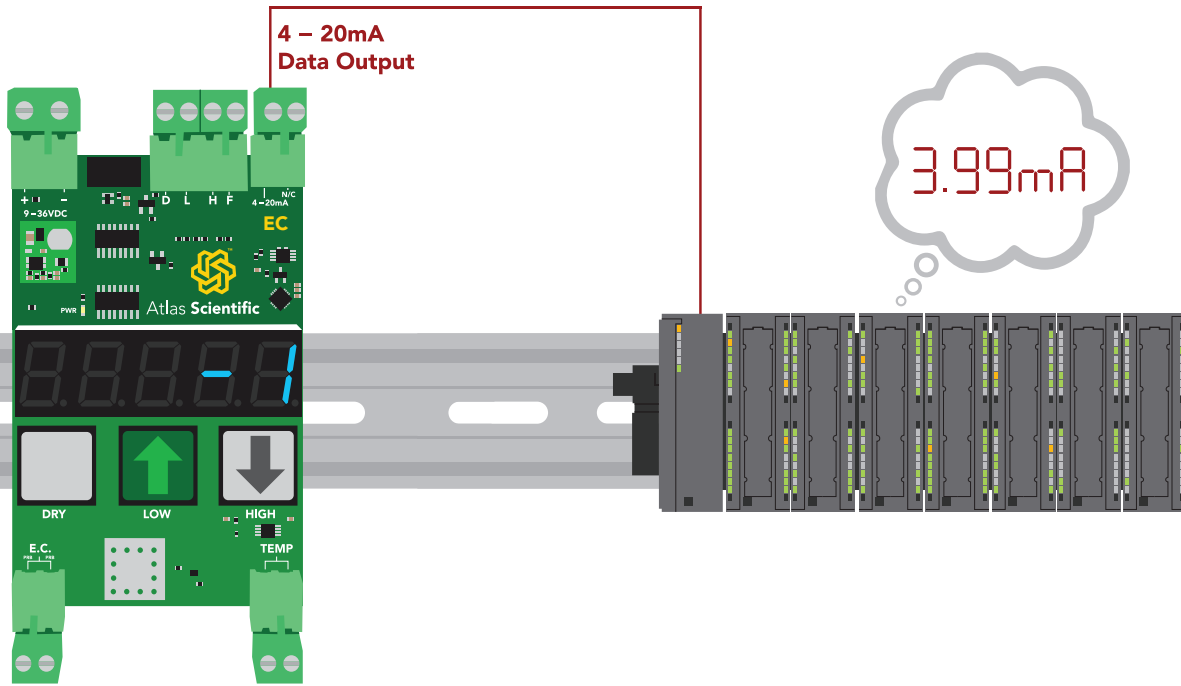
The 20mA offset will be permanently stored in memory.



# 4 – 20mA Low

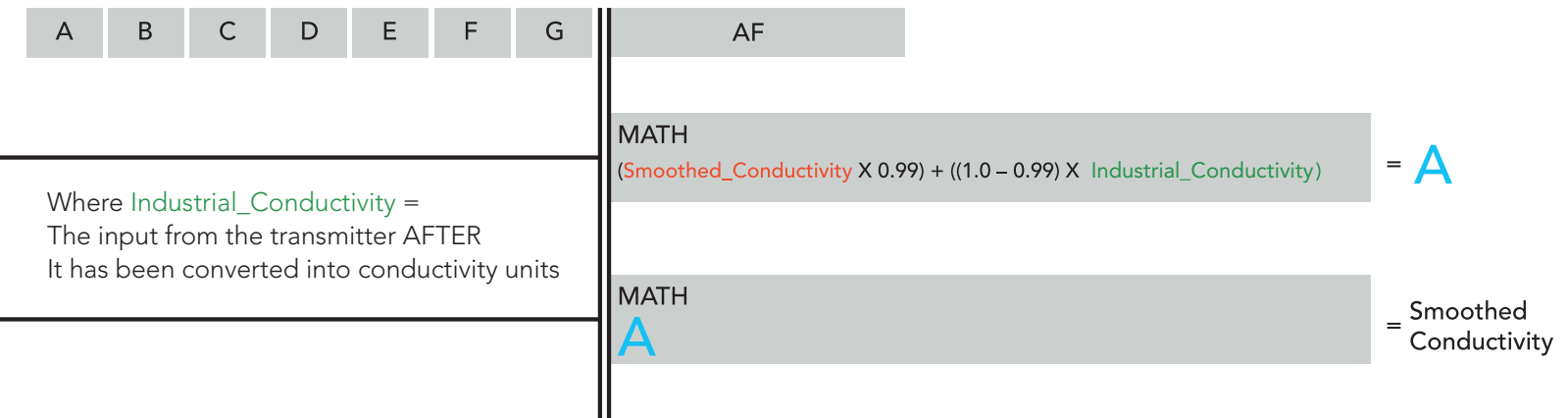
The display will flash: **4-20L** (the "L" stands for low) The Industrial Conductivity Transmitter will now output exactly 4mA, and your PLC should show a current of 4mA. Use the **LOW** (up) and **HIGH** (down) buttons to adjust the 4mA output so the current moves to 3.99mA, then move it back up, so it is just hits 4.00mA. When you have finished making adjustments, press the **DRY** (save) button to confirm.

The 20mA offset will be permanently stored in memory.



# How to smooth conductivity readings on the PLC side

Some PLCs will update its 4 – 20mA analog signal readings too quickly. This can give the appearance of a fluctuating conductivity reading. Although the fluctuations are small, it can make it difficult to determine what the conductivity actually is. One possible way stop this from happening is by making an IIR filter in software.



Both sections are needed to make this work.

# How to derive TDS/PPM from conductivity

Conductivity • 0.54 = TDS

# Factory reset

## Step 1

The Industrial Conductivity Transmitter can be reset to its default settings. To issue a factory reset, press and hold the **LOW** and **HIGH** buttons for three seconds.

The display will flash: `rESEt`



**3 seconds**

## Step 2

Press and hold the **LOW** and **HIGH** buttons again to confirm the factory reset. To cancel a factory reset, press the **DRY** button.

**Factory reset complete!**



# Datasheet change log

## Datasheet V 3.1

Revised factory reset information on page 24.

## Datasheet V 3.0

Revised entire datasheet

## Datasheet V 2.7

Revised artwork to reflect the V2.4 change.

## Datasheet V 2.6

Corrected Typo on pg 3.

## Datasheet V 2.5

Revised artwork and added "Product update" on pg 3.

## Datasheet V 2.4

Revised Fault detect line information on pg 15.

## Datasheet V 2.3

Added 4 – 20mA max load resistance formula on pg 11.

## Datasheet V 2.2

Added how to Read the 4 – 20mA output with a multimeter on pg 12.

## Datasheet V 2.1

Added info about calibration data saved to EEPROM on pg 16.

## Datasheet V 2.0

Revised entire datasheet.